How to Maintain Your Bridges on a Budget

2013 Michigan Bridge Conference

March 20, 2013 Cleary University Howell, MI



- Inspections
- Plans of Action
- Inexpensive fixes

Silver Bridge over the Ohio River Constructed in 1928



Photo courtesy of Herald Dispatch, Huntington, WVA



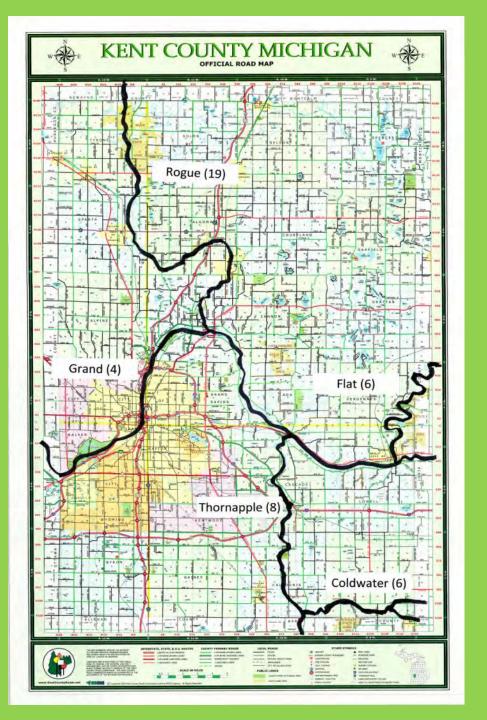
Photo courtesy of Herald Dispatch, Huntington, WVA

December 15, 1967



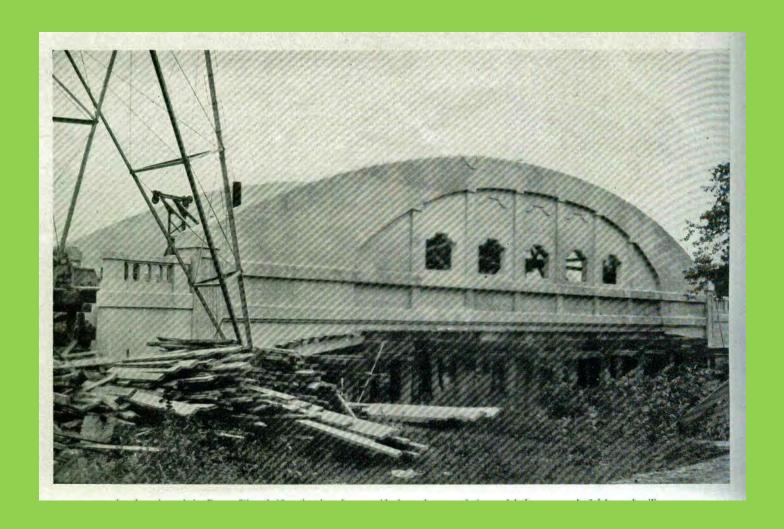
Photo courtesy of Herald Dispatch, Huntington, WVA

- Overview of Kent County
 - 176 bridges
 - 169 over water
 - 1 over roadway
 - 4 railroad over road
 - 2 pedestrian over road
 - 600+ 5' to 20'

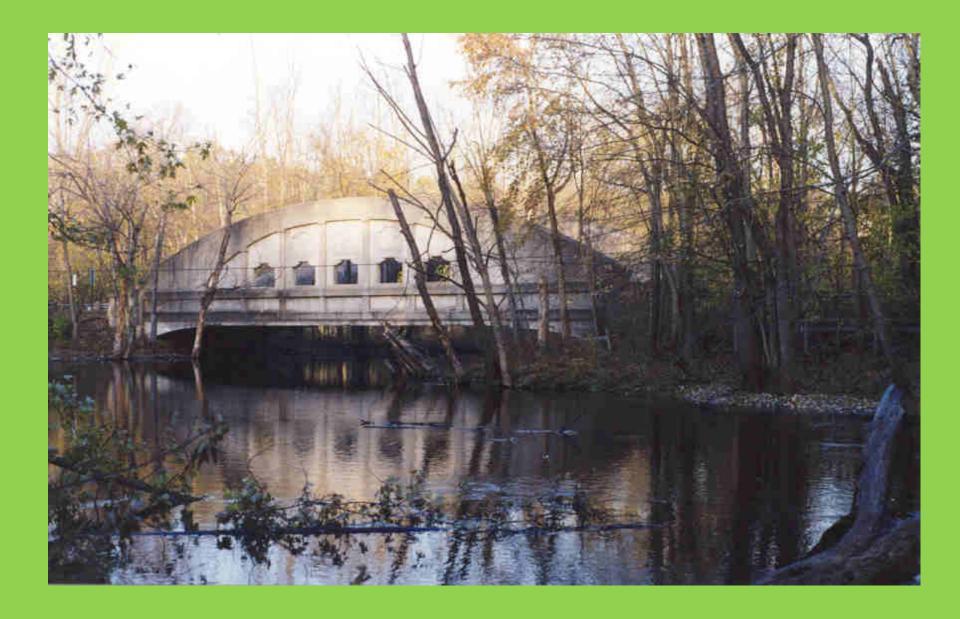


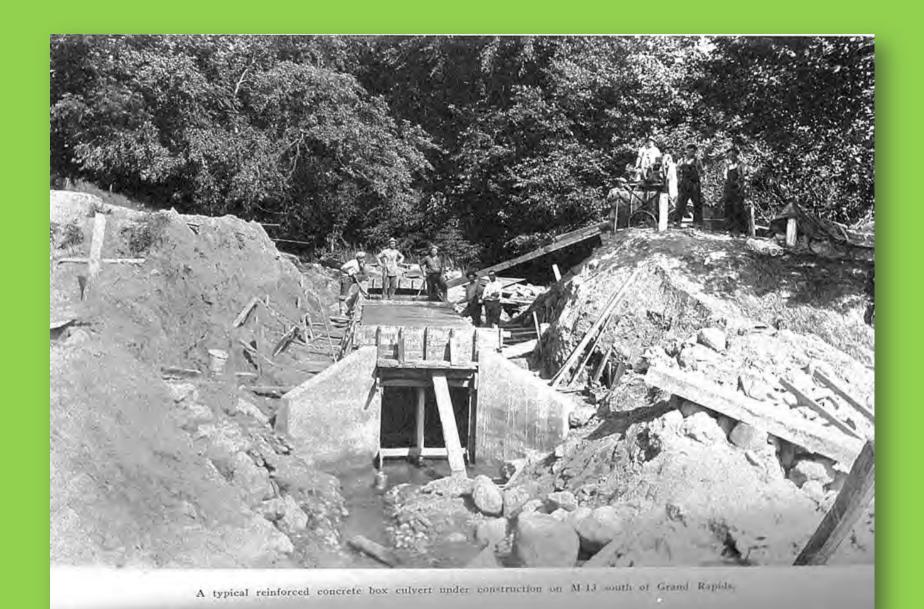
- Original bridges
- Owned / constructed by the townships
 - 5 covered bridges
 - 2 left
 - 1 original
 - 1 replica

- Michigan Dept. of State Highways
 - 1905
 - Charles Malek Bridge Engineer
- Designed all the bridges in the state for MDSH, counties and cities





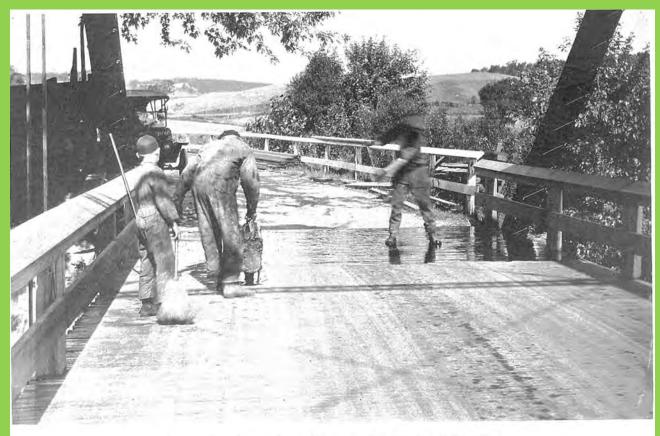




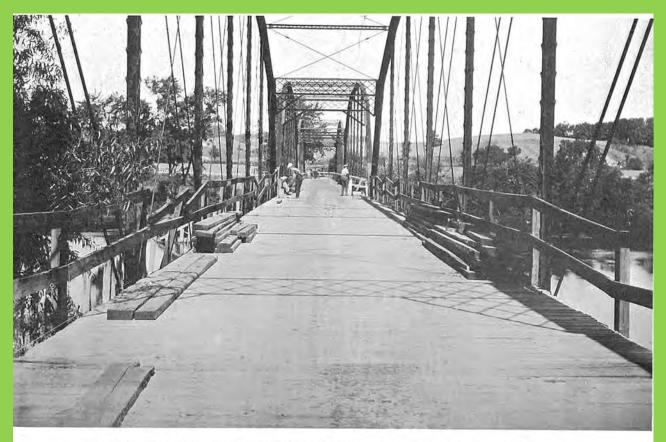
- Kent County
- Staff Engineer for Bridges
- William Brunson PE # 1606
- Inspection & Maintenance
 - Inspection
- Hand written 8 X 10 cards
- 5 year intervals starting in 1935
- Single sheet load ratings (deck) in file

Maintenance

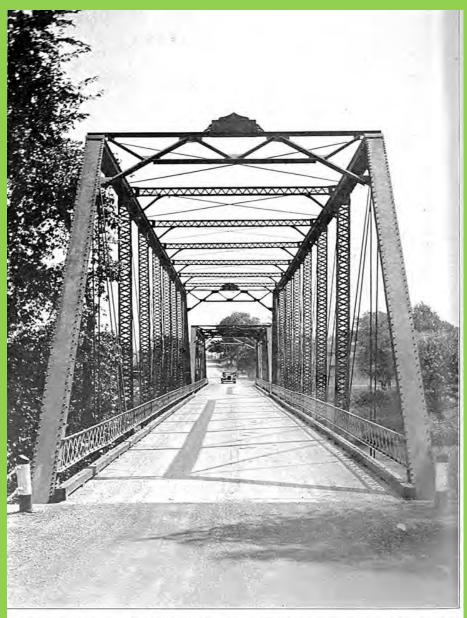
Both contract and dedicated county crew
Painting
Steel repairs
Redecking - trusses



Knapp Bridge-placing scal coat of tar on new floor to waterproof the surface,

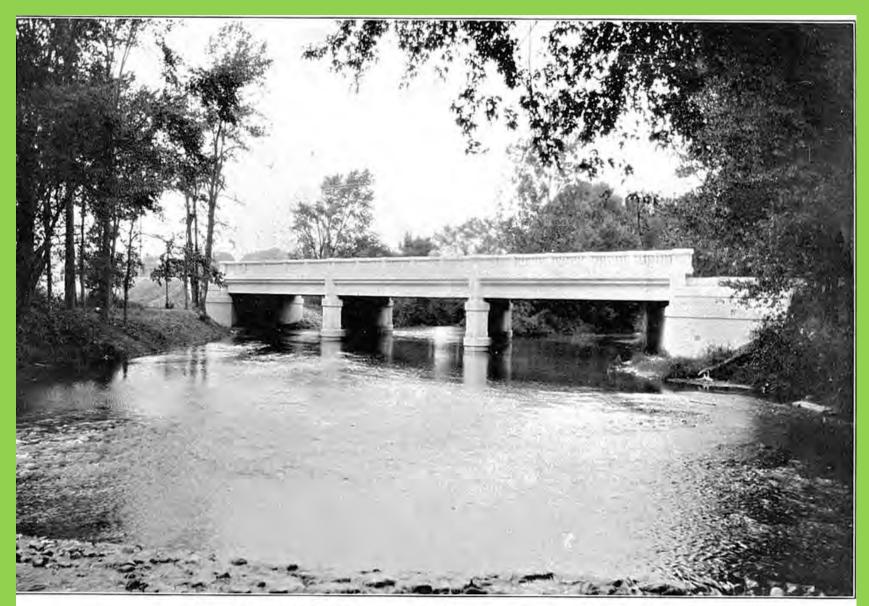


Placing new floor and guard rail on the Knapp Bridge over Grand River. Traffic was not interrupted while this work was being done.



LaBarge Bridge over the Thornapple River. Tightening, strengthening, painting and a new asphalt plank floor brought this bridge up to standard specifications. The work was done this summer, the bridge being closed to traffic only three weeks.

- Construction
- 20's 30's 50's60's
- Kept up with primary system using federal funds



New Bridge over Rouge River on the West River Road, looking upstream.



18 Mile over the Rogue River

- Early 60's lots of growth in the townships
- Lots weight restricted trusses or 18 foot wide concrete slab decks
- Identified 45 20 feet and longer on the local system needing replacement
- Loading concern was school buses





• 1968-1977 local bridge program

• 3-party agreement

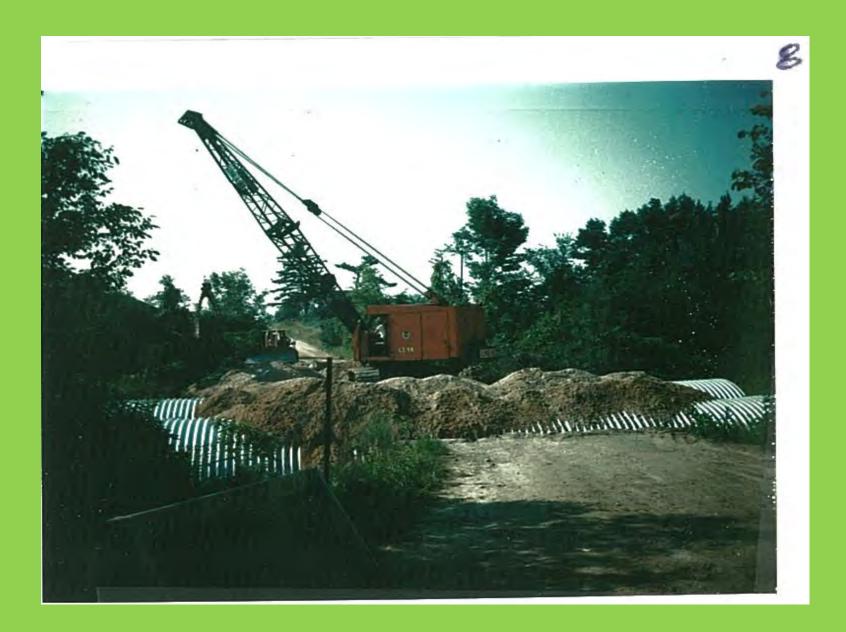
25% township \$35,000 / year

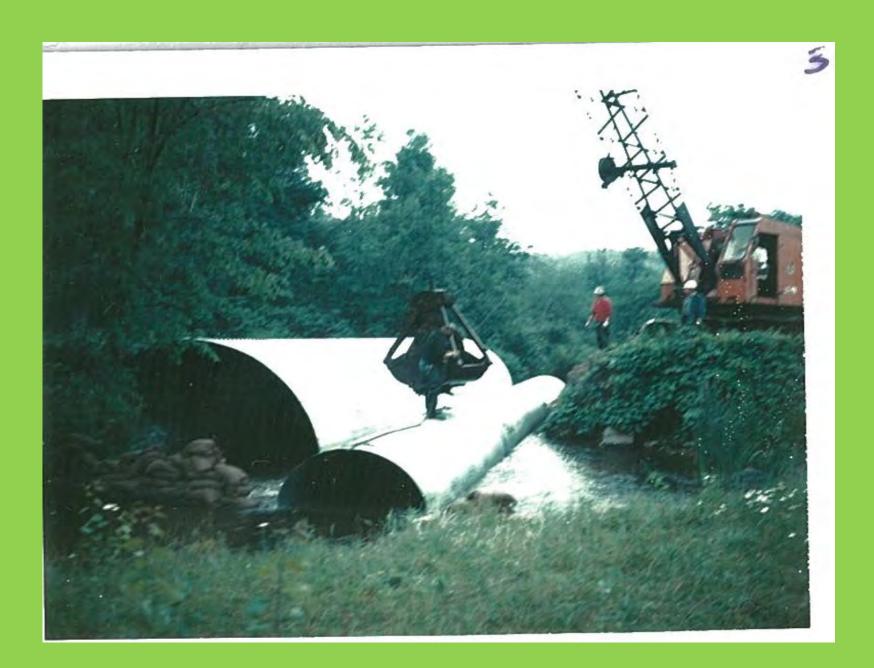
25% County of Kent \$35,000 / year

50% KCRC \$70,000 / year

Bridges by contract

Culverts by county forces ("the bridge crew")







• 2nd 10 year program 1979-1988

64 bridges / culverts

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-25% County of Kent $61,000 / year
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-10% Townships $18,000 / year
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-65% KCRC \$167,000 / year

Very successful in getting bridge and culvert needs addressed

Manager ended the bridge crew

1968 National Bridge Inspection Standards Only on Federal aid routes

1978
 Applied to all public roads

- New inspection / filing system
 - Still in use today

KCRC did entire system not just the Federal Aid routes



PRE STRESSED WEGER BUSINESS SYSTEMS DATE JUNE 5,1970 CONCRETE BRIDGE NO. OF THREE SPAN BUILT SEPT. 1970 - -APPROX. SAFE LOAD OF STRUCTURE H-20 CAPACITY OF FLOOR SYSTEM H-ZO SPAN | 149' - || | LENGTH | 0. TO 0. OF FLOOR | 33-5" BETWEEN OUT TO OUT WIDTH CURBS TRUSSES FELLOE CLEAR 31-7" STRUCTURE 33-5 GUARDS HEIGHT OF FLOOR ABOVE CLEARANCE DIMENSIONS PROVISION FOR EXPANSION SEAT Z-0/2" BOTTOM CHORD WIDTH 31'-7" MIN. HEIGH ROCKERS ROLLER MIN. __ HEIGHT -REST WIDTH TYPE OF STEEL BEAM GUARD RAIL, WOOD POSTS TYPE AND S SIDEWALK OF WEARING SURFACE 3" BIT. CONC DESCRIPTION OF FLOOR DRAINAGE ALIGNMENT AND SKEW OF STRUCTURE 4.0 - HEIGHT FROM GRADE 7.0 HEIGHT FROM GRADE HEIGHT FROM UNCL. STREAM ROGUE RIVER 910 TO STREAM BED NATURE OF SANDY & GRAVELLY CHANNEL APPROX. WIDTH DEPTH 2-3 CHARACTERISTICS BETWEEN BANKS 135 0 900 ALIGNMENT OF STREAM ABOVE O.K. CONDITION OF BANKS AND BELOW STRUCTURE SKEW OF PROTECTION SLOPE PROTECTION, CLASS A NORMAL FLOW PRESTRESSED CONCRETE BOX BEAMS NO. OF BEAMS WIDTH OF BEAMS BEAM DEPTH BEAM LENGTH WIDTH O. TO C. TYPE OF JOINT SEAL 1" Neoprène Seal (Jeene) Transverse 11 3'-0" PRESTRESSED CONCRETE 1-BEAMS NO. OF BEAMS WIDTH OF BEAMS BEAM DEPTH BEAM LENGTH BEAM SPAC'G TYPE OF JOINT SEAL SLAB THICKNESS SUB-STRUCTURE ABUTMENTS LENGTH OF HT. FTG. TO WIDTH FOUNDATIONS MATERIAL AND PIERS BR. SEAT WINGS (LENGTHS, ANGLES, ETC.) BR. SEAT BR. SEAT (PILINGS) CALATAU 9-52 2-0 REAR ! 12" C.I.P. CONC. PILE NO WINGS WALL 11 11 FORWARD P I.P. CONC. PILES ARE PIER #1 3-0' 33'-5 GOTON PILES ENCASED PIER #7 11 11 PIER POSTED FOR: GROSS ONE LANE NARROW OVERALL CONDITION WORK ORDER NO. PLA. 353 CORRES. FILE YES-NOTE FILE NO. 4/7 PLAN FILE NO. LOCATION SECTION CL. ROADWAY STRENGTH PLA.-16 ROGUE RIVER ROAD - 0.30 MILE WEST OF PACKER DRIVE 15 \$ 22 4-20

DI A - 1	C DOCUE BUSE DE	0.20 1111.0	W. OF PACKER DR.	1	ir dee	011	11 00
BRIDGE NO		LOCATIO		LO.	15 \$ 22	31.6	H-20
INSPECTION DATE		LUCATIO			SECTION	CL. ROADWAY	STRENGTH
			REMARK				V.
5-16-77	The state of the s						
	"POP-OUTS" IN ALL 3 SPANS - (5 TOTAL ON BOTTOM OF BMS.)						
	NEED GROUTED	A COLUMN TO THE PARTY OF THE PA					
4 10 0			SING IN APPRO. G				
4-17-79	Same plus	riprop	N.EES.W.	V.W.Sh.	oulder n	eeds gra	vel
12.8-32	LET join		S.E Corner		,	, 0	
12-17-36	n 'h	" 1	SE NE cor unle		ore large ,		
6-24-89	Clean of Seal Exp.	Jats. ; NE	corner need rock ,	2 header	; Sw c	ut tree	
4-19-91	See Report		See Report				
7-17-93	See Report	10-29-09	see Report				
6-7-95	See Report						
8-13-97	see Report						
10-28-99	See Report						
12-10-01	See Report						
11-21-03	See Report						
10-26-05	See Report						
MAINTENANCE DATES							
6-13-35	Cut brush						
Fa/1 89	Cleaned & sealed	long & trans	sverse juts .; Cut tree	SWSlop	e; Placed	tock NE	- Header
6-96	Resurfaced	Bit. We	Paring Surface wit	h 3/4"	Polyest		The state of the s
	and 3"	Bit. Mix	36A . Instal	1 neo;	prene	joint se	eals
	(1" Jeene)	and u	parade quare	(rail	bridge	anchor	
	Contract	96-16	Contractor:		-	Son	0
9-16-11	Mill & Fill				,		
5-7-12	Debris Remo	Val					
	4.						

KENT COUNTY ROAD COMMISSION BRIDGE INSPECTION REPORT

BRIDGE NO.		LOCATION				CLASS	SECTION	STRENGT	H 3	EAR
BYR-2	G4TH ST. JO.3 MI E. OF KENOWA AVE. P G H-20						57			
DESCRIPTION:	72" KAR" DEINE OF	2"K48" REINF CONC. PIPE 48'LONG. GR. ROCKFILL HWS. R.W26'				1.4	5/			
327	THE REIN CO	THE PUE SOLUM	D . 10	E (B)	BE ILL HAYS	K.W.	-lo			_
CONDITION CO	DE: GOOD . I. FAIR =	2. POON = 1.	CRITIC	AL = 4						
SUPERSTRUC	TURE:			REMA	DKS-					
I. DECK SLAB									TYPE	0.016
	I, TIMBER PLANE = Z,								-	
WEANING SU	ANK = 3, TACK ARCH = 4, OTH	KM = R								
CONC. CC. C	IT CONC. = 8, SHAVEL = 0, B	LACKTOF = BT	TYPE	como.						
a. conc. = c. s	TL = S, TIMBER = T, STHER	= 0		1	4. WALKWAYS	FOR CODE				
S. RAILINGS!	TL = 5, TIMBER = T, PARAPE	T-TYPE = P. OTHER = D								
B. STL = N. TIK	AREW = T									
7. FLDOR BEA	MS: NC. = C. TIMBER = T									
- FLOORBEAN	CONNECTIONS:									-
E LONGITUDIA	ATE = P. ANGLE = A (AL BEAMS DR GINDERS: (C. = C. PRESTRESSED CONC. =									-
TRUSS ALIG	NATIONAL PRESTRESSED CONC. =	P, TIMBER = T								
ID. THUSS ALIG										
11. HIP VERTIC										
12. END POSTS: STL = 8, TH	(他EN 一 T									
TOP CHORD	BI ISER T									
14, BOTTOM CH	ORDS:		TYPE	COND						
WEB MEMBE	RS - VERTICAL:		1	1	IS DIAGONALI					
PORTALS:	IBER = T		-		IN STL = S, TIME	G:				-
LATERAL B	RECING:					ER OF GIAP	HEAGNS:			
ID. EXTERAL B	BER = Y				20. STL = 9, TIM	BER = T, CO	INC. = C			
EL STL = S, PH	NSION DEVICES: (MOLDED FIRER = F, OTHER = 0									
22. DEARINGS:	ROCKERS = R, POLSTERS = B, ROLLERS = N, PLATES = P, E	LASTOMERIC - E. OTHER	- 0							
DRAINAGE S	YSTEM: DRAIN CASTINGS = C									
ARCHES:	ASONRY = M. TIMBER = T									
PAINTS	ST PAINTED IN LEFT & CENTER I	N AGY B								
LEAKAGE:								1		
RESPONSE 1	L, TRANSVERSE JOINTS = T;									
EXCESSIVE DE	FL. 5 VIB E. BATISFACTORY	- 8								-
SUB-STRUCTI	2.77									
28. CURTAIN-WALL	= C, STL (PPILE = S, CANT))	LEVER = L	TYPE	c0+0.						
ES. CONC C. A					30. WINGWALLSI	EGNEY - M.	STL = S. DTH	18 × 12		
BRIDGE STA	TS-ABUTMENT:	TL # 5			32 WER:					
PIERS	WALL = W, THTYPE = T, CAP									
84. PILING: STL	= S, TIMBER = T, E = C, PRECAST CONC. = P	THE STREET OF THE STREET								
GENERAL:		owner has a	- 1-1		I what what	VIII	Laboratoria	Pine	Jack	
	Home	TERWAY LEFT BLOCK U, RESTRICTED = N	marri	BERR	T was war	ALIENMENT	ice over	D	TYPE	000
SS. STREAM CHA			COUNTED	= v, war	SCOURED = 4	BLOCK	TON	K	H	2
All makes the believes	ECTION: BLOCK: ADDITIONAL PROTECTIO	W MEEDED = Y, MC = N								
CONE = C, 6	TECTION: HOUTED RIPRAR = 6, PLAIN BIS	PI = PART							<u>C</u>	1
B. BOX = B, ARE	H = A, SLAB TOP = B, PIPE = P	wnon = w							D	1
39. STL BEAM = 5	GUARDRAIL! 8, PLATE = P, CABLE = E, OTF	ien = a							-	
APPROACH	BUARD POSTS: BLOCK: ASSITIONAL WEEDED =	r. NO h K					None		N	1
APPROACH	EMBANKMENT:								N	8
APPROACH	BLOCK: BETTLED = T. NOT SE PAYEMENT:	TILES TH							D	1
ec. conc. = c, t	ALIGNMENT & GRADE:								21	2
	ALTOMATERY & DRADE!								1	1 3

KENT COUNTY ROAD COMMISSION - BRIDGE INSPECTION REPORT

980GE#	STRUCTURE TYPE	SPANS	ROAD CLASS	STREMSTN	YEAR BUILT
PLA-SI	PRESTMESSIED CONG. BOX BEAM	3	LOCAL	H-20	1970
LOCATION	ROGUE RIVER RD 9.1 M WEST OF PACKER OR.	LENGTH	150 PEET	SECTION	16/22
SESCRIPTION	PRESTRESSED CONS. BOX BRAMS ON CONCRETE O	ZATTANOMALL ABL		PIERS	
CLEAR RONDWAY - \$1.0	5		CROSSING		OGUE REVEN

CONDITION CODE: 9-7 Good 8-5 Fair 4-3 Poor 2-0 Critical

PERM	AUPERETRUCYUME	TOPE	COME	#EMA/IXE
1,	DECK	¢	7	
2.	WEARING SURFACE	207	fi	MILEDY & FILLED WITH MEMBRANE OVER THE JOINTS
3.	CUMB & GUITTER WALK		,	
4.	RALINGS	88	7	DUAL STEEL BEAG RASING -1 PIECE ON BACK - SISIDE; N SPAN W SIDE 4 BROWSH POST
ŝ.	LONGITUDINAL BEAMS	PC	#	SHEE GAMBET INC. 2
6.	FLOOR BEAMS			
7.	LATERAL BRACING	-		MOTE: MICHCON SOUTH FASCIA - SE CONNER & WINGHIALL SMALL UNDERMINE & CASIN
\$.	X-FRAMES OR DIAPHRAMS	٦.		
9.	TRUSS MEMBERS		,	
113.	DECK JOINTS	N	-	NEOPHENE (JEENE) JOINT SEAL WI POLYMER COINC, HEADER - MELLED OUT & PANED OVE
11.	REARINGS	0	¥	
12	PAINT/YEAR HI			
************	BUBSTRUCTURE			
13.	ABUTMENTS	c	ŧ	Curtainwall airitments: 5 abut Leamage τ^{F} , 2^{∞} , 3^{∞} from east, π abut 2^{∞} from west
14.	BACKWALLS		ь	
15.	WINGWALLS	c	Ą	
16.	PIERS	С	7	N PIER (#1) - SPALL ON CAP FACE HE CORNER & PIER SPALL ON SPISTREAM FACE
17.	PILNG	ÇIP	8	12" CP PILES PIER 81 PILE 44 ENCASEMENT SPALL @ WATERLINE; PIER 62 COL 61,84 & 65 VERT CRICON ENCASEMENT
	GENERAL.			
18.	WATERWAY OPENING	U	li.	
16,	SYPEAM AUGMMENT		8	70 TO CENTERLINE ROAD
20-	SCOUR	34	7	
21.	SLOPE PROTECTION	G.	6	EASY SLOPE PARRING BOUTTN HEADER SETYLED 4" ON BNICK
22.	APPROACH QUARDRAIL	88	å	TYPE 8 RAIL W/ CABLE ENDINGS: 8W QUAND END HIT
23.	APPROACH PAVEMENT	SIE	ð	MALLED & FALLED 2011
24.	APPROACH ALIGNMENT		8	HORIZONTAL CURVE WEST APPROACH
26.	OVERALL CONDITION		7	CHY TREE ACROSS EAST SPAN

NSPECTED BY:	T./B	DATE INSPECTED	: 10/31/11	
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KENT COUNTY ROAD COMMISSION - BRIDGE INSPECTION REPORT

SHEET 2 BRIDGE #: PLA-16

GENERAL REMARKS

SPAN#1	- NORTH FASCIA BOTTOM LONG. POP 8' X 8" X 3", SOUTH FASCIA MAP CRACKING @ BEARING "CURB" POPOUT 6" X 9" X N END 6"
	BEAM #5 AND #7 HAVE 12" SEMI-CIRCLE POPOUT @ SOUTH SID
	BEAM #6 HAS 12' SEMI-CIRCLE POPOUT NORTH SIDE NEAR ABU
	3 STRANDS GONE AT BROKEN POSTS
SPAN #2 C	SOUTH FASCIA MAP CRACKING @ BEARING BOTH ENDS; SOME DETERIORATION S END - ASR?
	BEAM #5 AND #6 - 12" SEMI-CIRCLE POPOUT ON BOTTOM EDGE (MIDSPAN); #7 SMALL POPOUT S. SIDE 10" FROM PIER #2
	BEAM #8 HAS 12" SEMI-CIRCLE POPOUT ON BOTTOM EDGE EAS
	BM #4 & #6 BTM CRKS @ PIER #2; BM #1 RUST STAINING ON BT
	@ POST-TENSIONING
SPAN#3	SOUTH FASCIA MAP CRACKING @ BEARING BOTH ENDS
S	NORTH FASCIA VERT. FACE CRACK @ GR POST #6 (TOP & BTN BOLT) ALSO BTM CRACK 3" AND 6" FROM FACE POST #6, LONG BOTTOM CRACK 6" FROM N. FACE BTW. POST # 3 & #4
	BEAM #9 HAS 3" X 18" X 3/4" SPALL ON SOUTH END

SKETCH:

Inspections

What do you find?

Culverts

Headwall cave-ins, washouts, brush Occasionally a "surprise"

Bridges

Cracks, shallow holes in the concrete deck, rusty steel, box beam damage, joint failures





















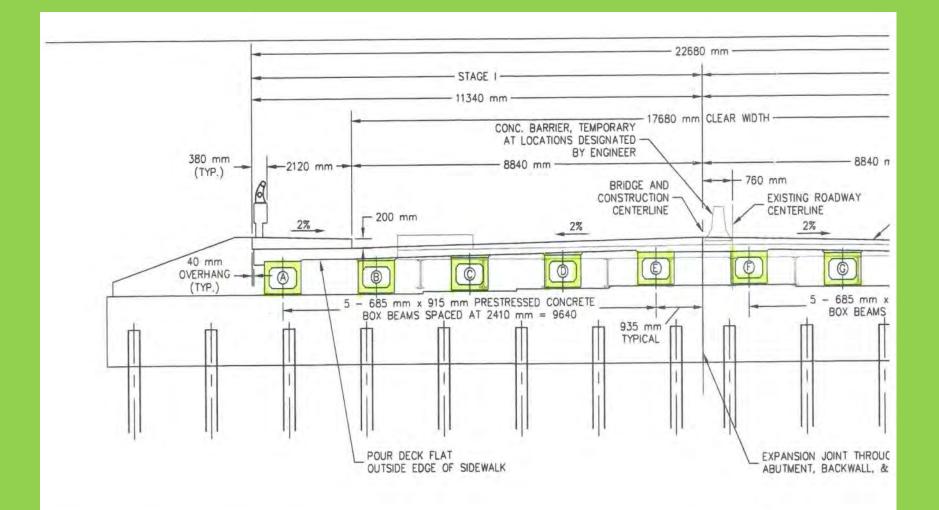


Bridge Work items

Beam repair, deck repair, epoxy seal, joint repair







ONCRETE DECK ALONG PROPOSED CENTERLINE.

TION OF DECK AND BEAMS.

STEEL SHEET ALONG PROPOSED

AIN ROAD FILL.

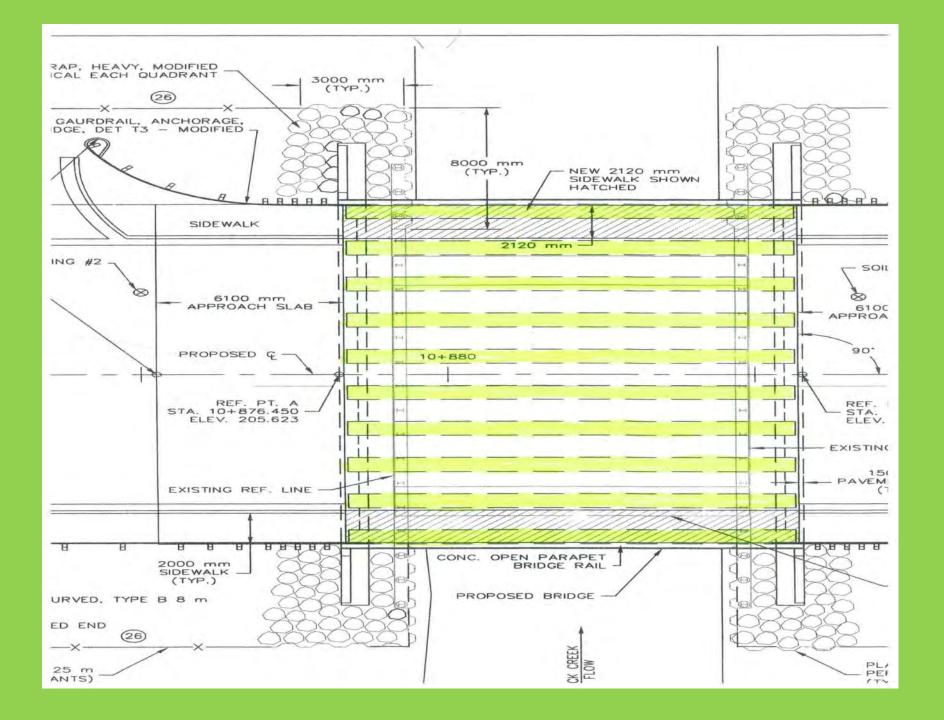
TH OF PROPOSED CENTERLINE.

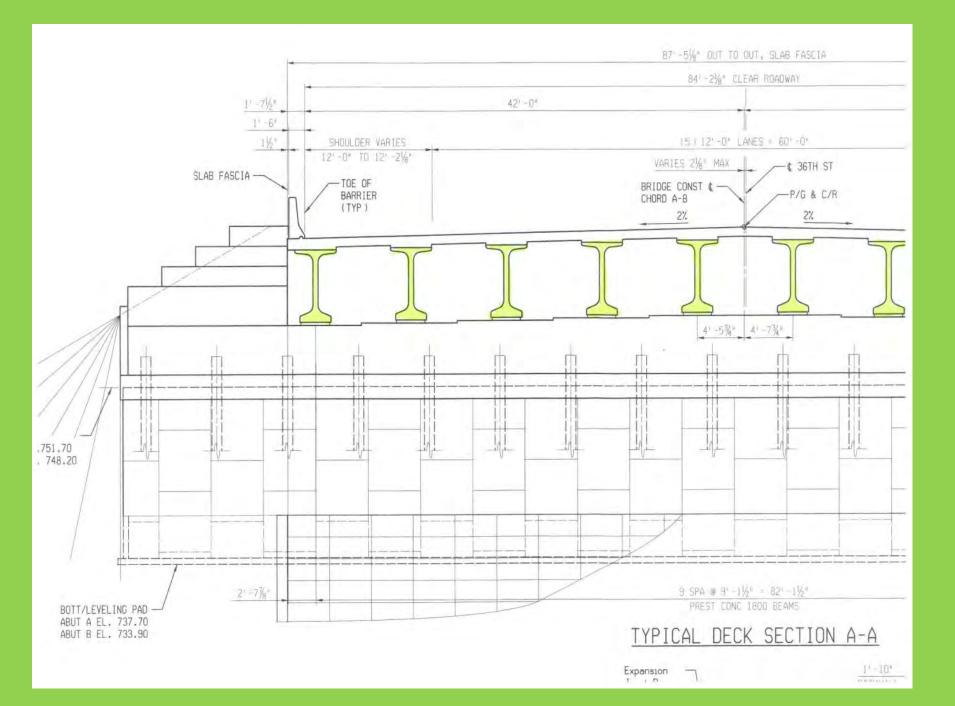
STEEL BACKWALL NORTH OF PROPOSED CENTERLINE.

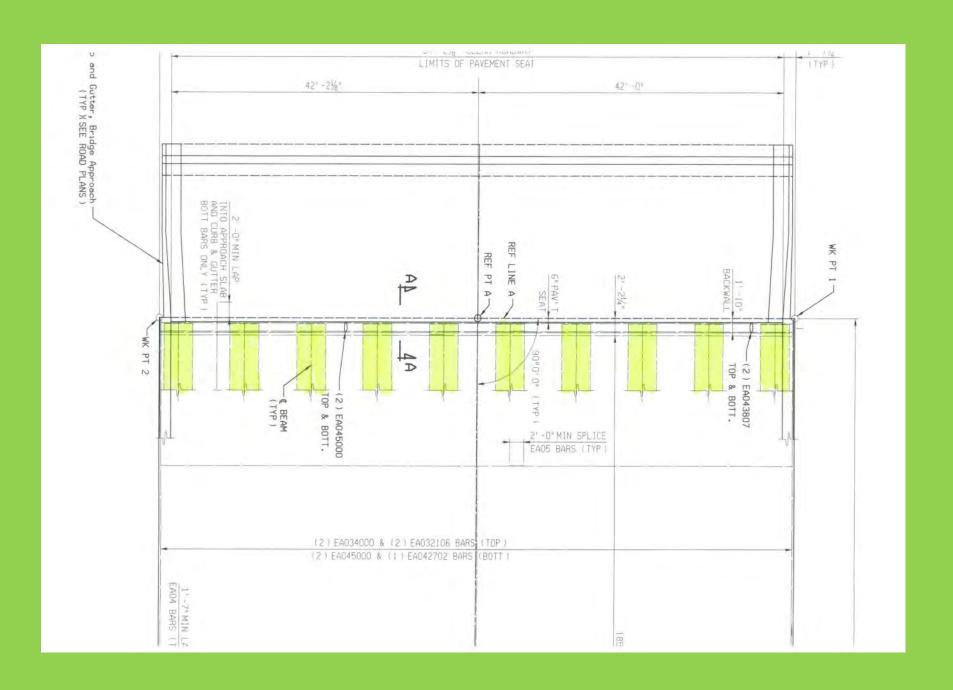
DECK SECTION AT MIDSPAN

SCALE 1:50

NOTE: STAY-IN-PLACE FORMS NOT ALLOWED







By the end of the first decade of the new century became evident we were losing ground on our bridge maintenance

- Maintenance Division could not keep up as part of the "daily work"
 - Reestablished the "bridge crew"
 - 2 full time employees, part timers and full time as necessary mid April to mid Oct.

Work Plan

- Get copy of each inspection report with work items highlighted
- Work item matrix by individual townships so they can gear up to do a work item say deck patching or guardrail repairs on multiple structures

RECORD DATE WORK COMPLETED

Kent County Road Commission Algoma Township Bridge Maintenance List April 2012

KCRC Structure No.	Conc. Patch (Deck)	Epoxy Seal	Mill & Fill	Joint Work	Guard- rail	Riprap Repair	Spot Painting	Inlet/ Outlet Cln. (Excv.)	Debris Remv.	Conc. Patching (undernth)	Erosion Repair	Hot Poured Rubber Sealing
Alg 5		-						X				
6								х				
8												
12				200								
13											E	
14												
15												
19					X							
25		X										
27												
29		X										
30)	
31												
34												
35				X								X
36					Х			Х				
40		4		X								
41				Х								
47		1										
48												
49				Х								
52				Х								Х

KENT COUNTY ROAD COMMISSION - BRIDGE INSPECTION REPORT

	 		1		
BROOGE #	STRUCTURE TYPE	SPANS	ROAD CLASS	STRENGTH	YEARHULT
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LOCATION	ROGUE RIVER RO 0.5 MI WEST OF PACKER OR.	LENGTH	150 FEET	SECTION	16/22
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CLEAR ROADWAY - \$1.0			CROSSING	80	OGUE REVER

CONDITION CODE: 9-7 Good 8-5 Fair 4-3 Poor 2-0 Critical

erians	SUPERETRUCYUM!	TOPE	COME	##SAANS
1,	DECK	¢	7	
2.	WEARING SURFACE	aer	fi	MILLEDY & FILLED WITH MEMBRANE OVER THE JOINTS
3.	CUMB & GUTTIEW WALK	-		
4.	RALMISS	88	7	DUAL STEEL BEAG RASING -1 PIECE ON BACK - S SIDE, IN SPAN W SIZE 4 BROKEN POSTS
s.	LIMGREUDINAL BEAMS	PC	#	THE ENGET NO. 2
6.	FLOOR BEAMS			
7.	LATERAL BRACING	-	_	MOTE: MICHCON SOUTH FASCIA - SE CORNER & MINGWALL SMALL UNDERMINE & CASAN
\$.	X-FRAMES OR DIAPHRAME	٦.		
9.	TRUSS MEMBERS			
101	DECK JOINTS	N	-	NEOPHENE (JEENE) JOINT SEAL WI POLYMER CONC. HEADER - MILLED OUT & PANED OVE
11.	REARINGS	0	¥	
12.	PANT/YEAR HI			
	BUBSTRUCTURE			
13.	ABUTMENTS	c	ŧ	Curtainmall aritherts: 5 abut leakage ι^{st} , 2^{st} , 5^{st} from east, 11 abut 2^{st} from west
14.	BACKWALLS		b.	
15.	WONGWALLS	c	- A	
16.	PIERS	С	7	N PIER (#1) - SPALL ON CAP FACE ME CORNER & PIER SPALL ON SPISTREAM FACE
175	PILNG	ÇIP	8	12" CEP PILES PIER OT PILE 44 ENCASEMENT SPALL (\$ WATEFILME; PIER 1/2 COL 11 JA & 16 VEFT CRICON ENCASEMENT
	OENERAL.			
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21.	SLOPE PROTECTION	G	6	EAST SLOPE PARING GOLFIN HEADER SETTLED 4" ON BINK
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24.	APPROACH ALIGNMENT		8	HORIZONTAL CURVE WEST APPRICACH
26.	EVERALL CONDITION		7	CIVIT TREE ACROSS SAST SPAN

NSPECTED BY :	T.JB	DATE INSPEC	TED :	10/31/11	
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KENT COUNTY ROAD COMMISSION - BRIDGE INSPECTION REPORT

SHEET 2 BRIDGE #: PLA-16

GENERAL REMARKS:

ITEM #5	(BEAMS):	
	SPAN#1	- NORTH FASCIA BOTTOM LONG. POP 8' X 8" X 3", SOUTH FASCIA MAP CRACKING @ BEARING "CURB" POPOUT 6" X 9" X N END 6"
		BEAM #5 AND #7 HAVE 12" SEMI-CIRCLE POPOUT @ SOUTH SIDE
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		BM #4 & #6 BTM CRKS @ PIER #2; BM #1 RUST STAINING ON BTM
		@ POST-TENSIONING
	SPAN#3	SOUTH FASCIA MAP CRACKING @ BEARING BOTH ENDS
	S	NORTH FASCIA VERT. FACE CRACK @ GR POST #6 (TOP & BTM BOLT) ALSO BTM CRACK 3" AND 6" FROM FACE POST #6, LONG BOTTOM CRACK 8" FROM N. FACE BTW. POST # 3 & #4
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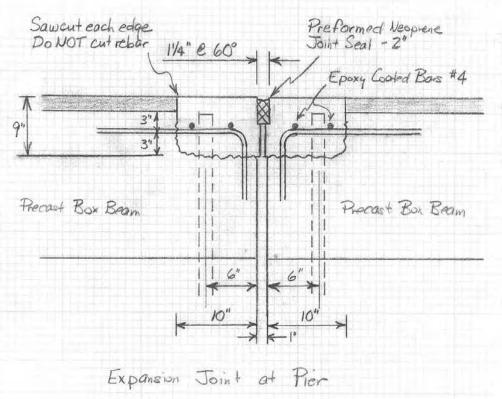
SKETCH:











Concrete Grade 45D & Epoxy Cooted Bass Incidental to Preformed Neophere Joint Seal-Z"







Plainfield Bridge No 6 Childsdale Ave over the Rogue River New box beam deck and rail By KCRC crew

Cost was about the same as our share of a Local Bridge fund project

Did not have to widen to meet MDOT standards















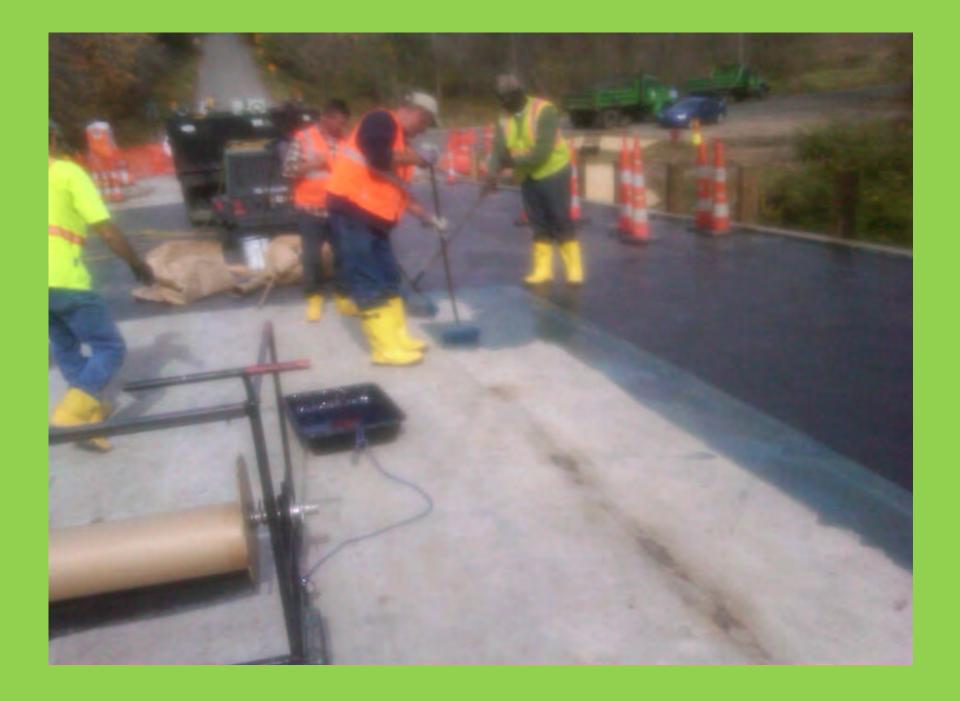














• Questions?