

CRAM CEW 2015 WORKSHOP

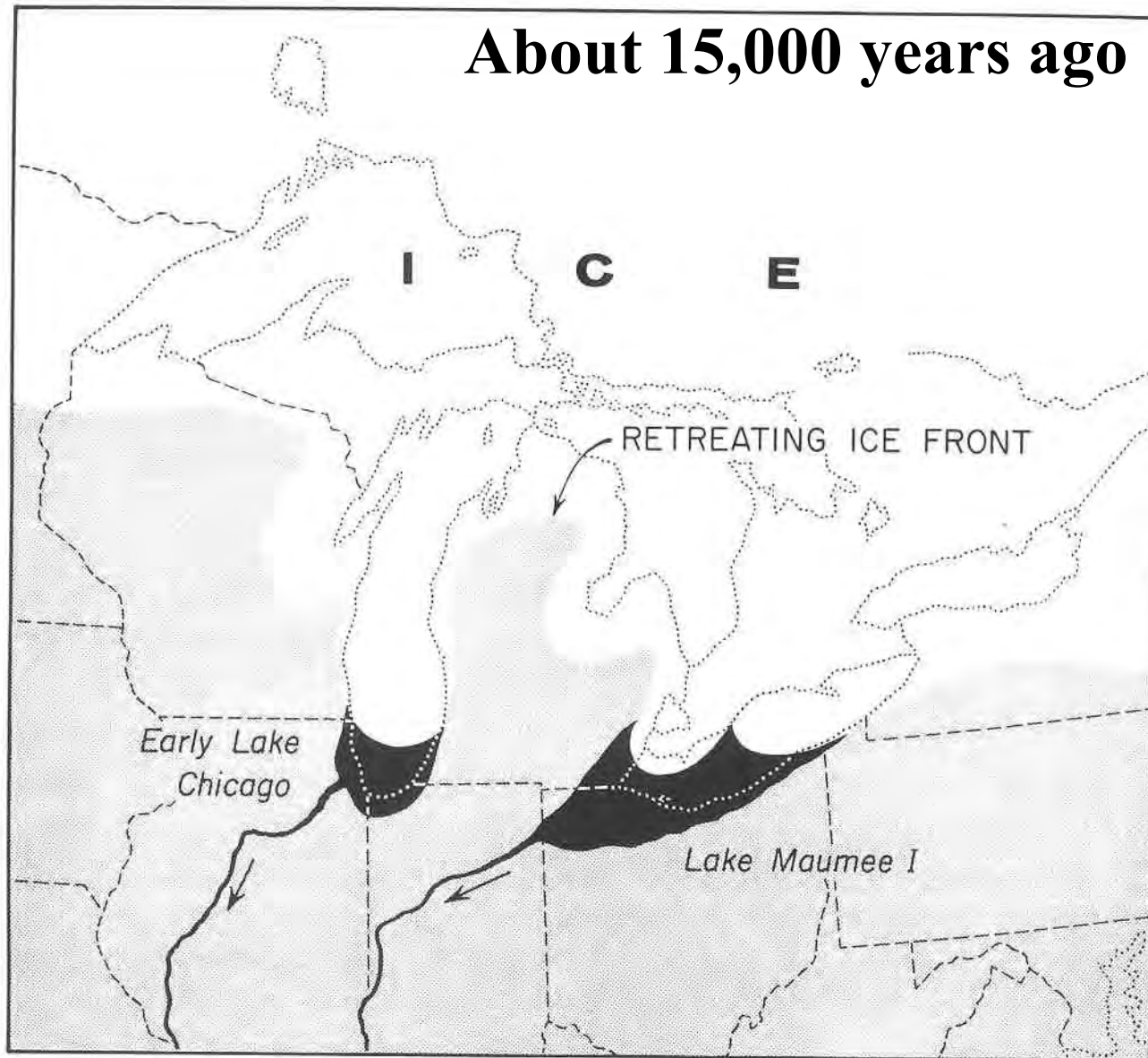
Geogrids and Geotextiles in Roads, Bridges, Slope Stabilization & Retaining Walls

Christopher R. Byrum, Ph.D., P.E.

SME, Inc.

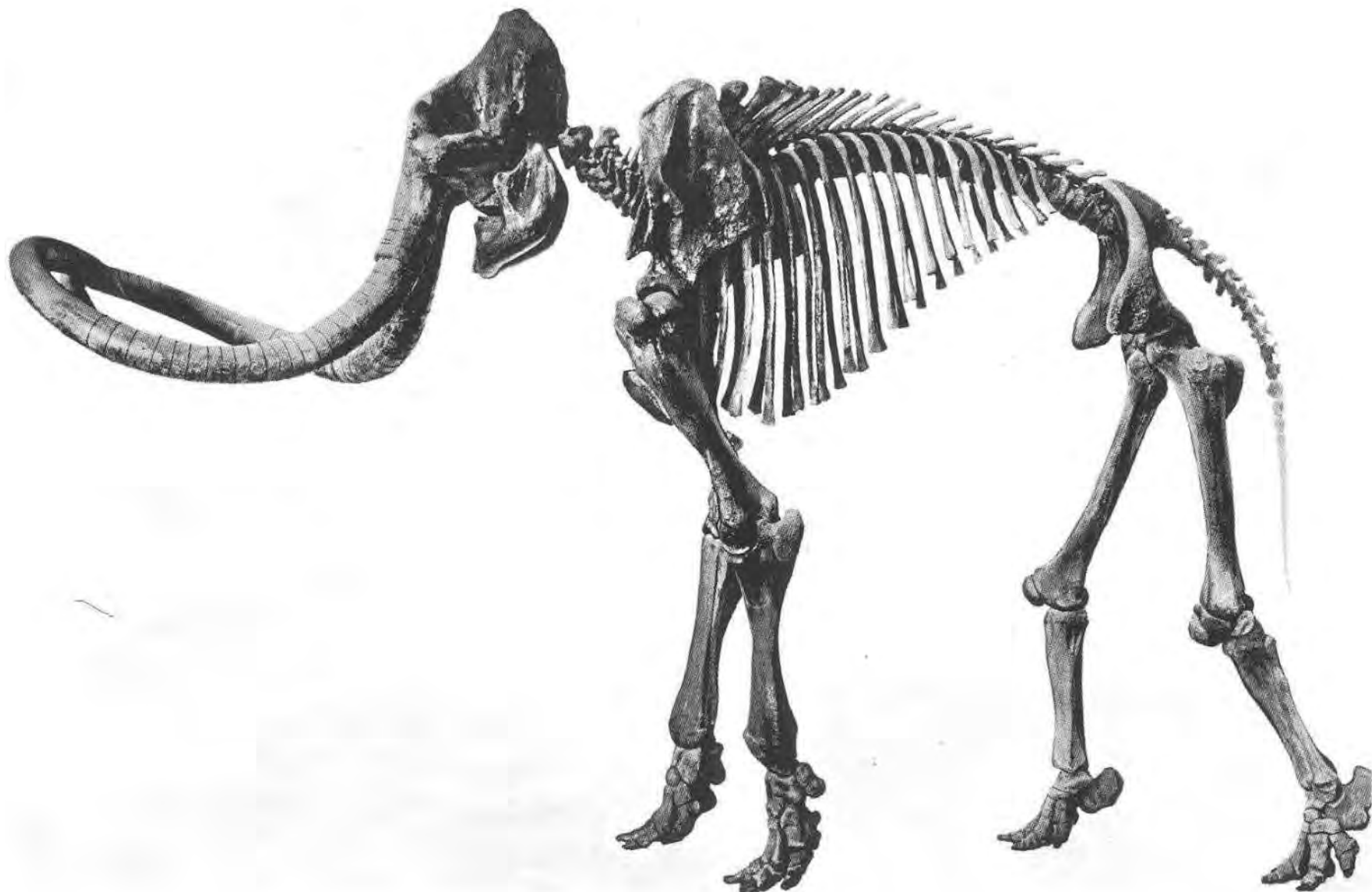
Plymouth, MI Office



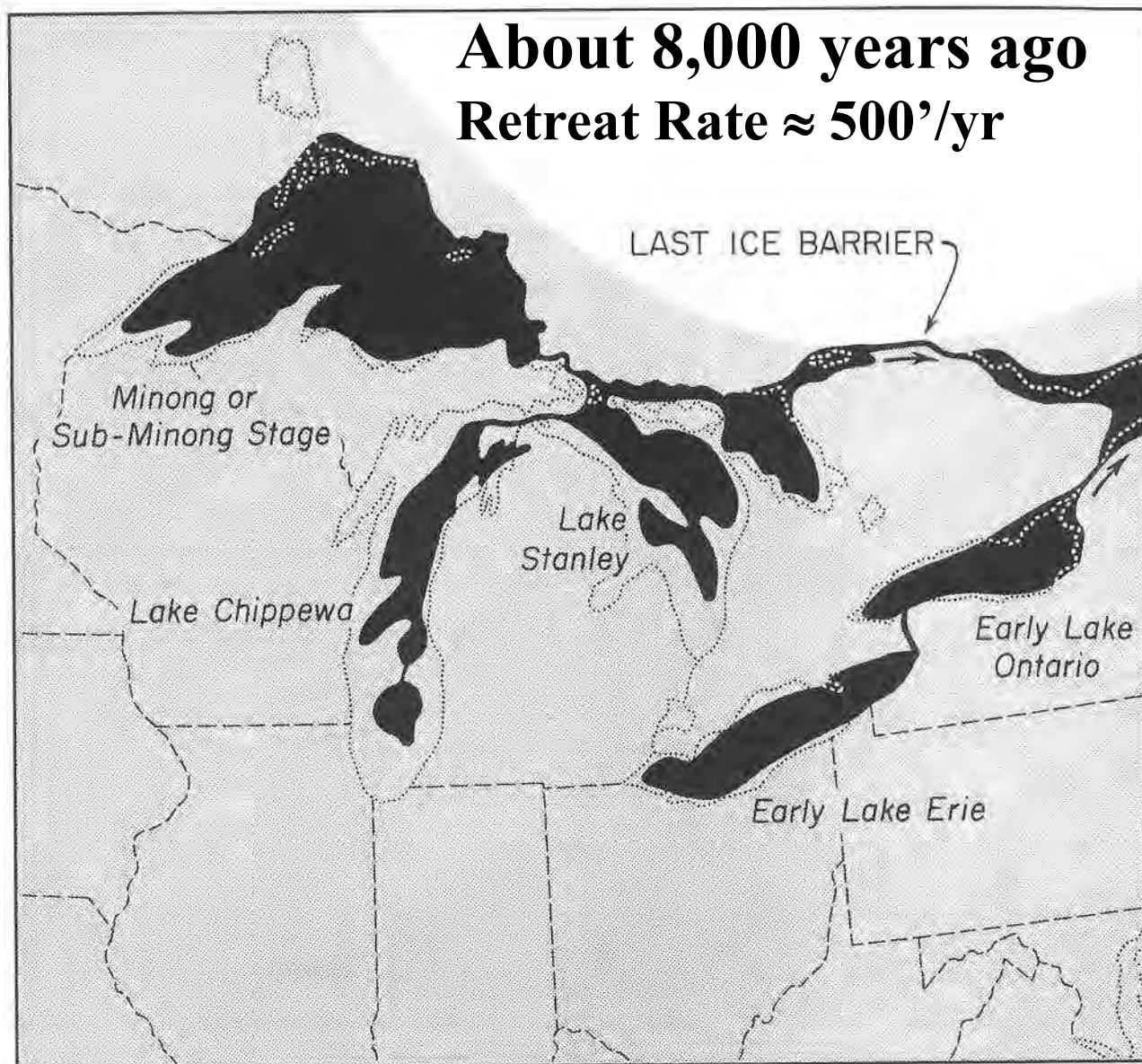


From Dorr & Eschman's "Geology of Michigan"



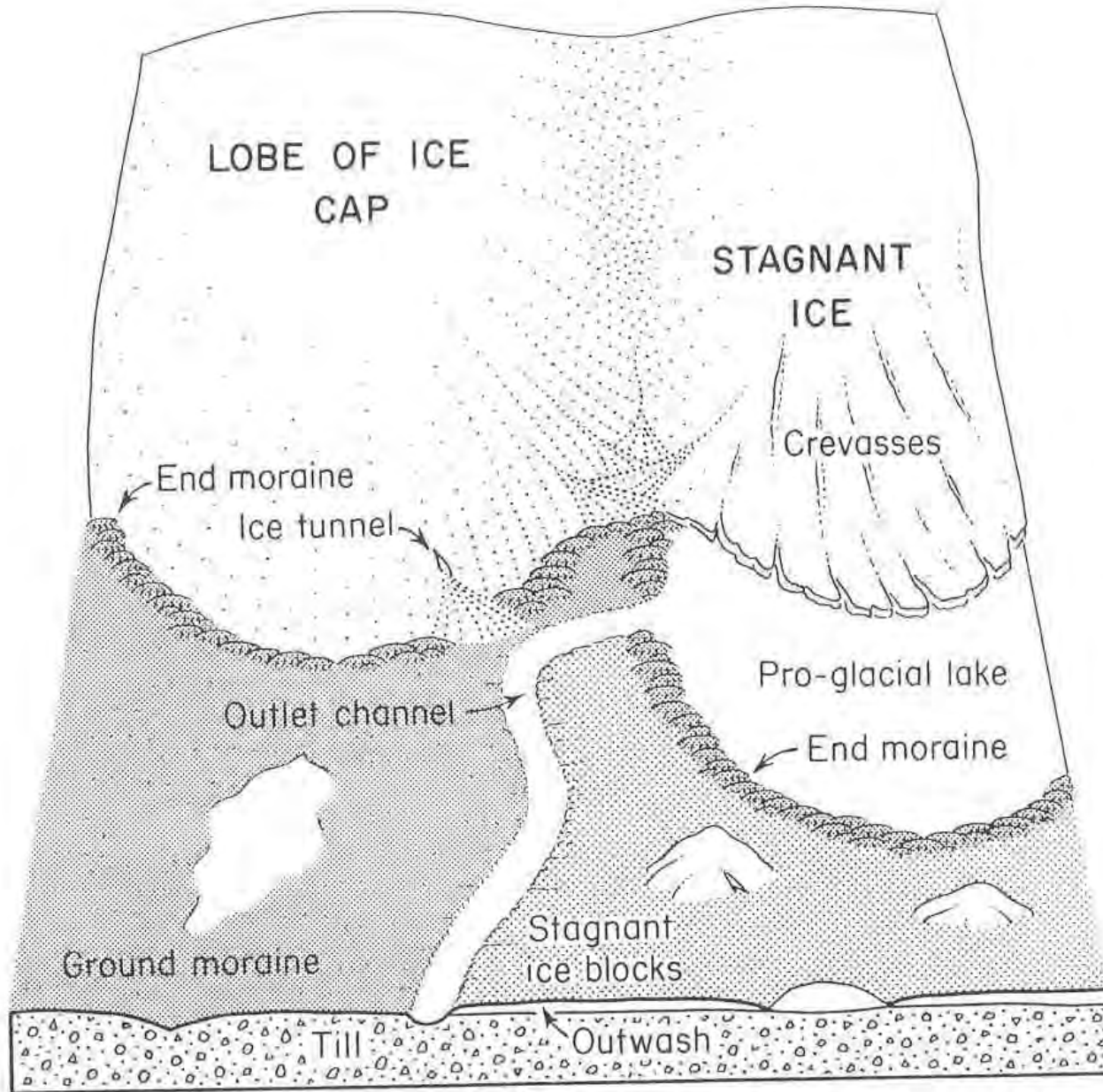


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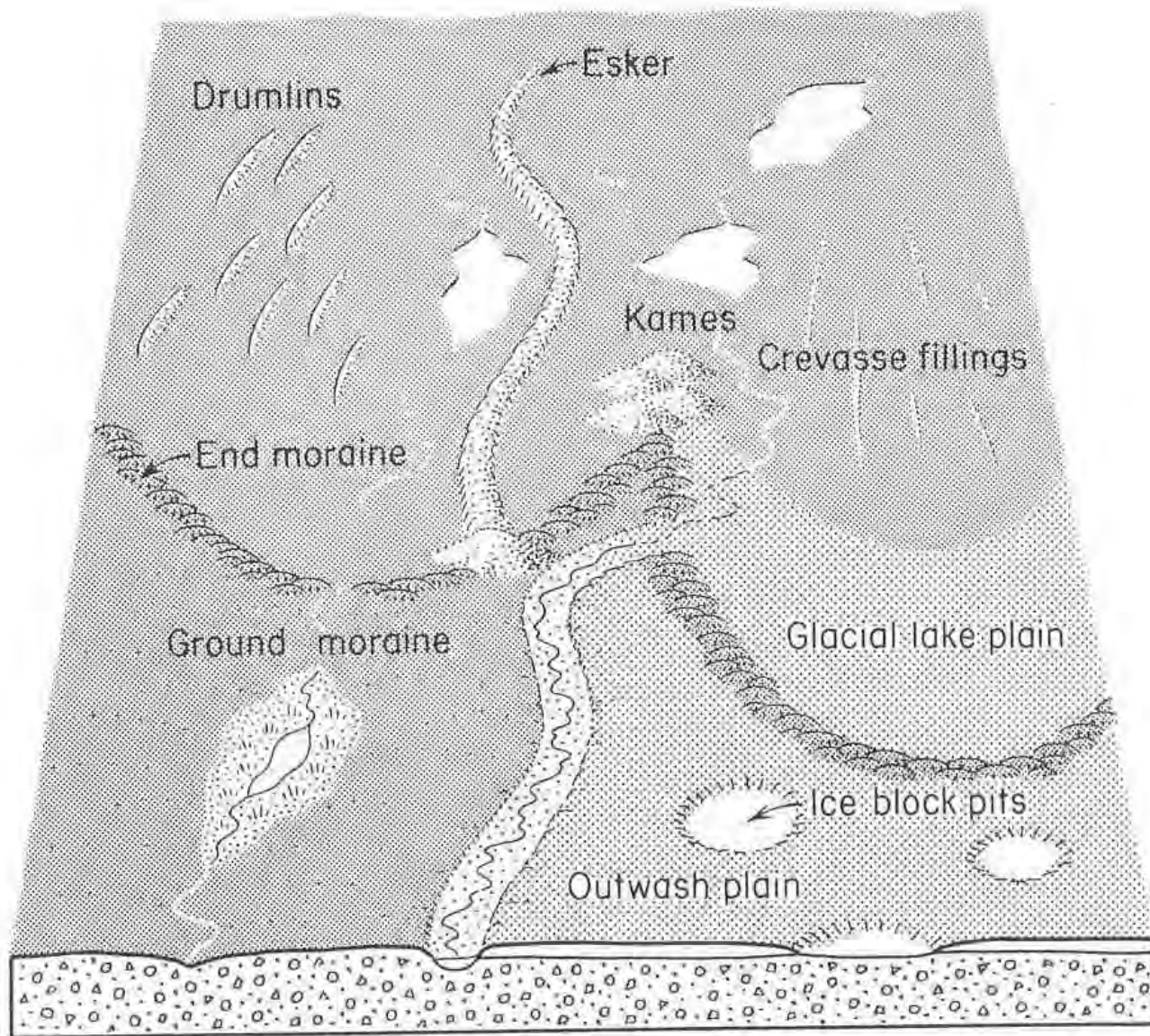


From Dorr & Eschman's "Geology of Michigan"





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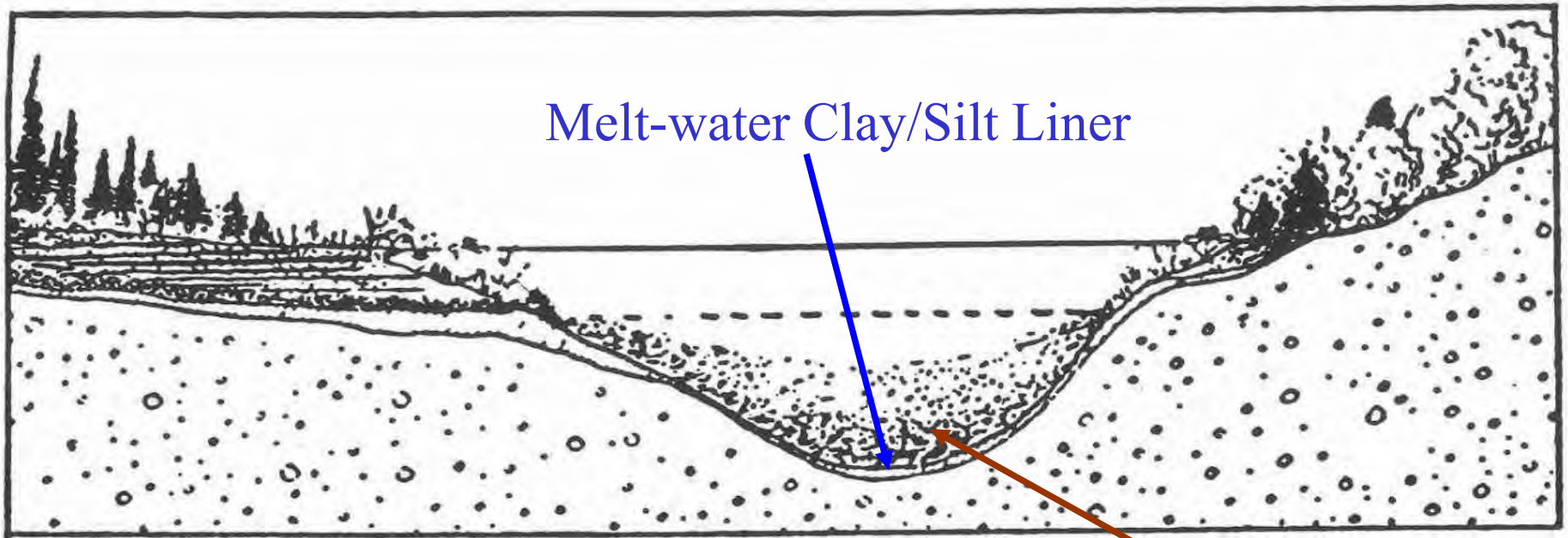


Fig. 2.10—The Formation of Sedimentary Peat.

From MDOT's "Field Manual of Soils Engineering"

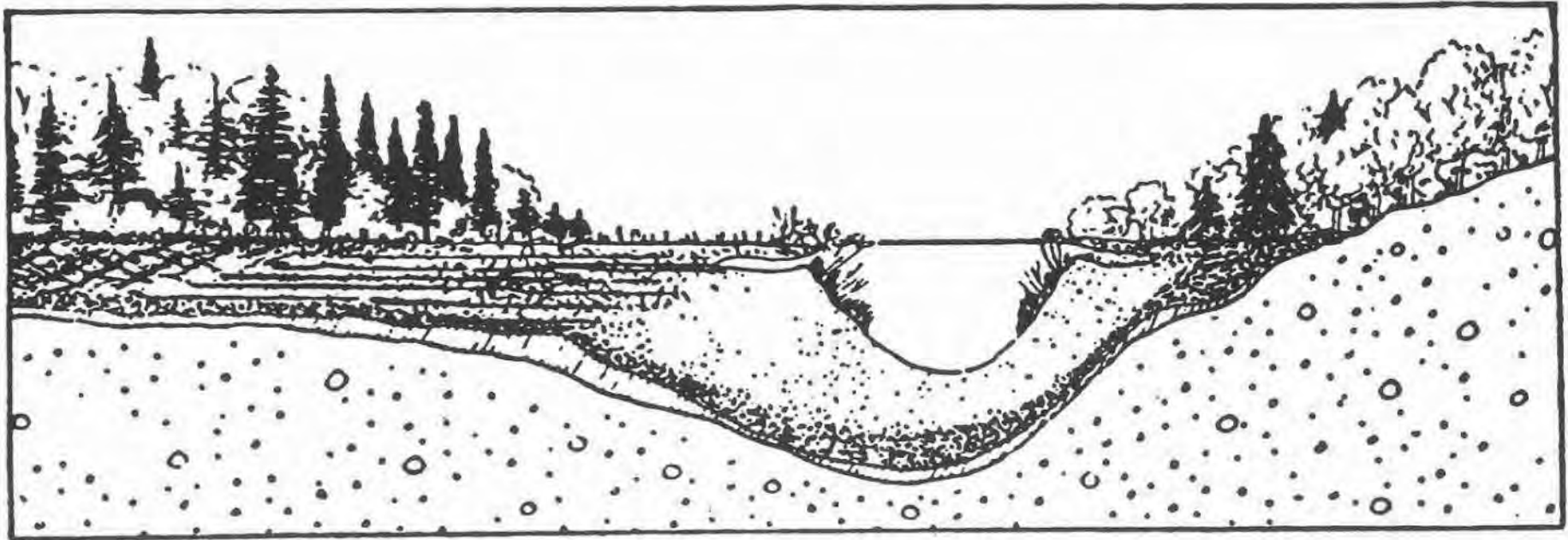


Fig. 2.11—The Formation of Fibrous Peat.

From MDOT's "Field Manual of Soils Engineering"

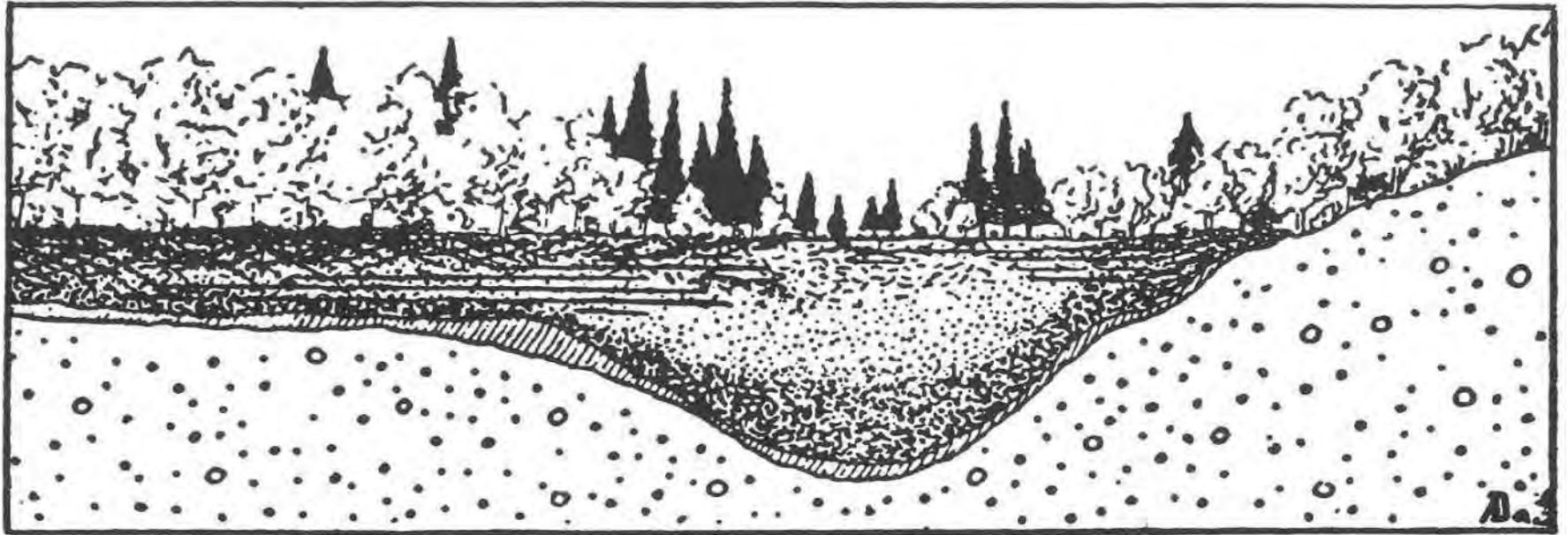
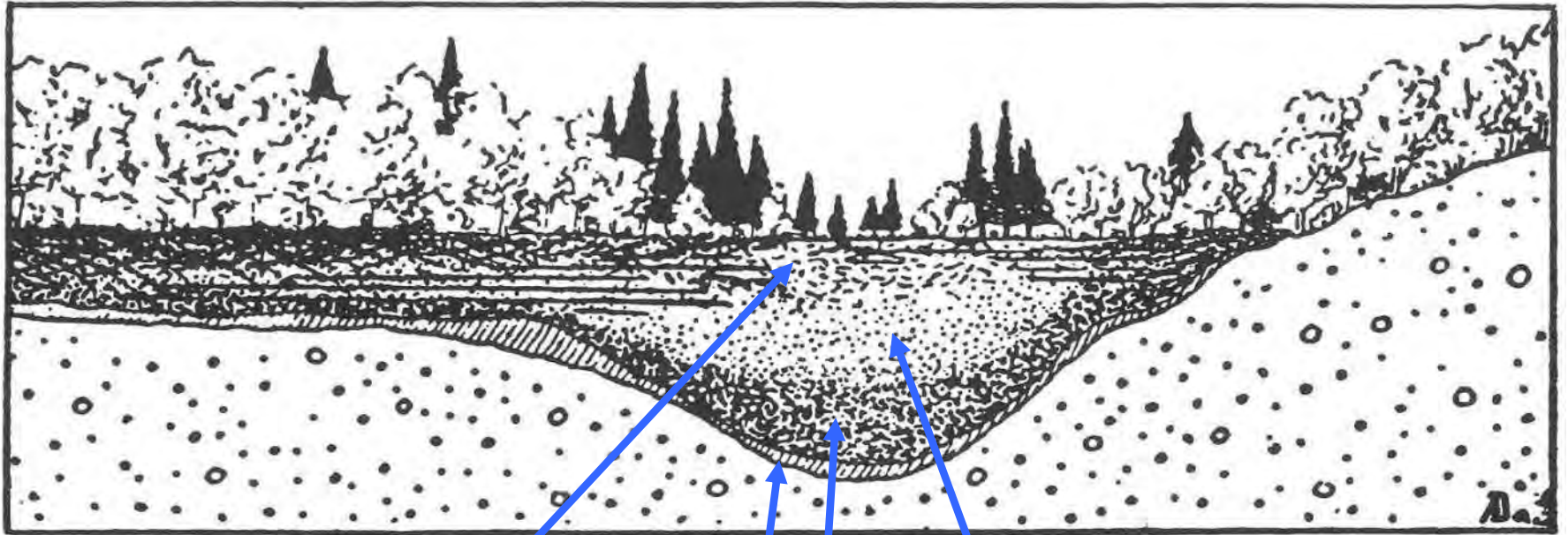


Fig. 2.12—The Formation of Woody Peat.

From MDOT's "Field Manual of Soils Engineering"



Woody Peat

Fibrous Peat

Sedimentary-Amorphous Peat

Soft Clay/Marl

No Swamp – Like New



**Continuously Breaking Up
and Moving over Swamp**





Bamboo Fascine laid over Separator Geotextile TS-80 Controlled Stage Construction of Geotextile Reinforced Embankment of 7.0 m high over a 9.0 m of extremely soft soil using high tensile strength Geotextile



BUILDING A CORDUROY ROAD IN THE WOODS, NEAR THE WELDON RAILROAD, VA.—FROM A SKETCH BY A. McCALLUM.



1930s → 1st recorded use of a “Textile” in Road construction in South Carolina. Cotton based, so not very durable.

1950s → 1st use of a “synthetic” material textile, a woven fabric used for beach erosion control in Florida.

1960s → Use of geosynthetics explodes! Worldwide.

1970s → First modern polymer type geosynthetics
First documented use -embankments soft ground

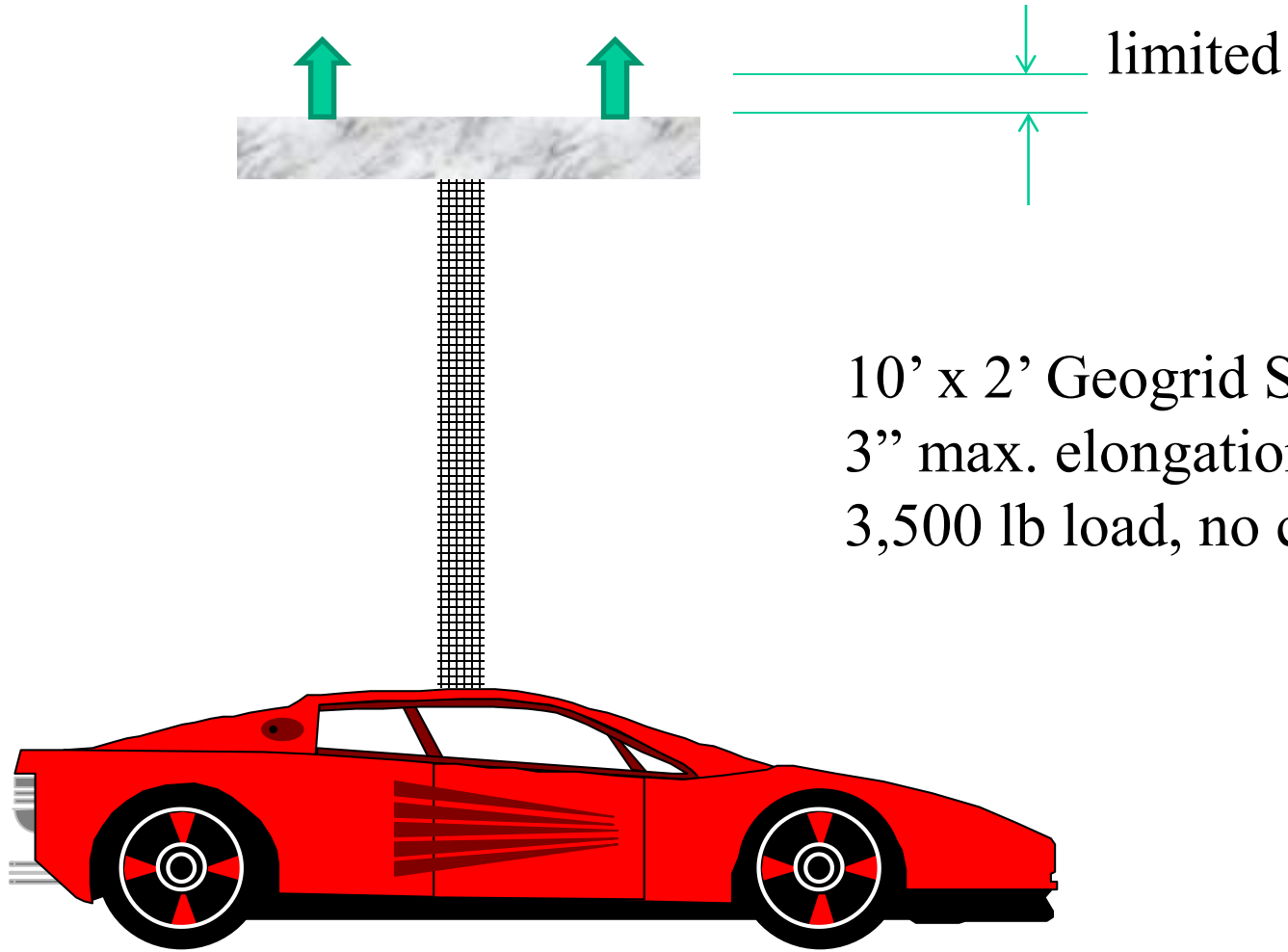
1982 → First Government subcommittee (Task Force No 25) formed with goal to make first specifications for use in transportation works. International Geotextile Society was formed.

1990s → MDOT adds geotextile classes/specifications to the Standard Plans for Construction. MDOT’s first Geogrid Special Provisions.

From: FHWA-HI-89-050, Geotextile Engineering Manual

Understanding Product Data Sheets and Specifications

Example: STRENGTH vs DEFORMATION:



10' x 2' Geogrid Strip
3" max. elongation allowed
3,500 lb load, no creep

Can we use a:

“MDOT Commonly Used Special Provision” Geogrid?

MDOT “Biaxial Geogrid” special provision

Product Properties

Index Properties

	Units	MD Values ¹	XMD Values ¹
▪ Aperture Dimensions ²	mm (in)	25 (1.0)	33 (1.3)
▪ Minimum Rib Thickness ²	mm (in)	0.76 (0.03)	0.76 (0.03)
▪ Tensile Strength @ 2% Strain ³	kN/m (lb/ft)	4.1 (280)	6.6 (450)
▪ Tensile Strength @ 5% Strain ³	kN/m (lb/ft)	8.5 (580)	13.4 (920)
▪ Ultimate Tensile Strength ³	kN/m (lb/ft)	12.4 (850)	19.0 (1,300)

MDOT “High Performance Biaxial Geogrid” s.p.

Product Properties

Index Properties

	Units	MD Values ¹	XMD Values ¹
▪ Aperture Dimensions ²	mm (in)	25 (1.0)	33 (1.3)
▪ Minimum Rib Thickness ²	mm (in)	1.27 (0.05)	1.27 (0.05)
▪ Tensile Strength @ 2% Strain ³	kN/m (lb/ft)	6.0 (410)	9.0 (620)
▪ Tensile Strength @ 5% Strain ³	kN/m (lb/ft)	11.8 (810)	19.6 (1,340)
▪ Ultimate Tensile Strength ³	kN/m (lb/ft)	19.2 (1,310)	28.8 (1,970)

Step 1: Calculate Limiting Percent Strain

$$\% \text{strain} = (3) / (10 * 12) \times 100 = 2.5\% \text{ strain max.}$$

Step 2: Calculate lb/ft Service Load in Geogrid

$$\text{Service Load} = 3,500 / 2 = 1,750 \text{ lb/ft resistance}$$

Step 3: Find Products that can meet this spring stiffness requirement and be below creep threshold for the material.

Geosynthetics are Complex Non-Linear Springs that work in “Tension” only.

They “creep” at load levels below ultimate strength.

Can we use a:

“MDOT Commonly Used Special Provision” Geogrid?

MDOT “Biaxial Geogrid” special provision

Product Properties

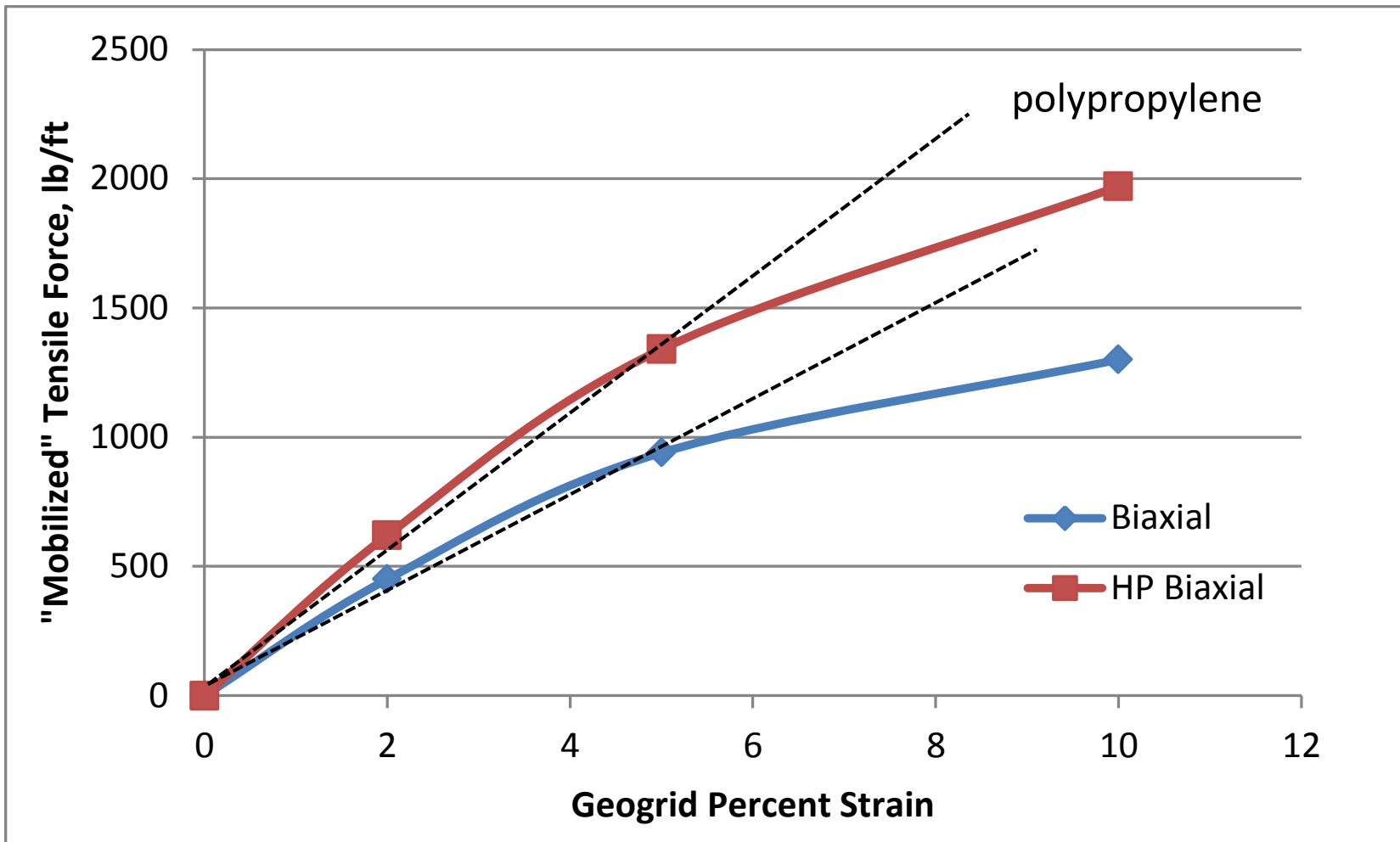
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620 lb/ft @ 2% → need 5-ft wide strip... NO GO



PROPERTY	METHOD	UNIT	GX [®] -150	GX [®] -300	GX [®] -500	GX [®] -800	GX [®] -1000
<input type="checkbox"/> Mechanical							
Wide Width Tensile (Ult)	ASTM D 6637	lb/ft	1700	3250	4500	7315	9790
Wide Width Tensile @ 5% Strain			801	1080	1202	2023	2423
Creep Reduced Strength	ASTM D 5262		1156	2211	3061	4976	6660
Long Term Design Strength (LTDS)	NCMA		1011	1879	2601	4228	5658
<input type="checkbox"/> Physical (Typical)							
Mass Per Unit Area	ASTM D 5261	oz/yd ²	5.3	6.9	8.7	11.5	13.5
Aperture Size (MD x XMD)	Measured	in	0.55 x 0.71	0.87 x 0.98	0.87 x 0.98	0.91 x 0.91	0.95 x 1.15
Roll Dimensions (W x L)		ft	6 x 300 (12' and 17' wide available by request)				
Roll Area		yd ²	200				
Roll Handling Weight		lbs	75	91	113	148	174

58% of Ultimate

1,750 lb/ft @ 2.5% → 3,500 lb/ft @ 5.0%

Reduction factor for creep = $9790/6660 = 1.47$
 creep strength is 68% of Ultimate

Index Properties							
GEOGRID PROPERTIES	LH800	UX1000	UX1100	UX1400	UX1500	UX1600	UX1700
Tensile Strength @ 5% Strain (kN/m (lb/ft))	14 (960)	23 (1,570)	27 (1,850)	31 (2,130)	52 (3,560)	58 (3,980)	75 (5,140)
Ultimate Tensile Strength (kN/m (lb/ft))	38 (2,600)	46 (3,150)	58 (3,970)	70 (4,800)	114 (7,810)	144 (9,870)	175 (11,990)
Junction Strength (kN/m (lb/ft))	32.5 (2,230)	43 (2,950)	54 (3,690)	66 (4,520)	105 (7,200)	135 (9,250)	160 (10,970)
Flexural Stiffness (mg-cm)	350,000	400,000	500,000	730,000	5,100,000	6,000,000	9,075,000
Load Capacity							
GEOGRID PROPERTIES	LH800	UX1000	UX1100	UX1400	UX1500	UX1600	UX1700
Maximum Allowable (Design) Strength (kN/m (lb/ft))	12.2 (835)	16.8 (1,150)	21.2 (1,450)	25.6 (1,760)	41.8 (2,860)	52.7 (3,620)	64.1 (4,390)
Recommended Allowable Strength Reduction Factors							
GEOGRID PROPERTIES	LH800	UX1000	UX1100	UX1400	UX1500	UX1600	UX1700
Minimum Reduction Factor for Installation Damage (RF _{ID})	1.05	1.05	1.05	1.05	1.05	1.05	1.05
Reduction Factor for Creep for 120 yr design life (RF _{CR})	2.96	2.60	2.60	2.60	2.60	2.60	2.60
Minimum Reduction Factor for Durability (RF _D)	1.00	1.00	1.00	1.00	1.00	1.00	1.00

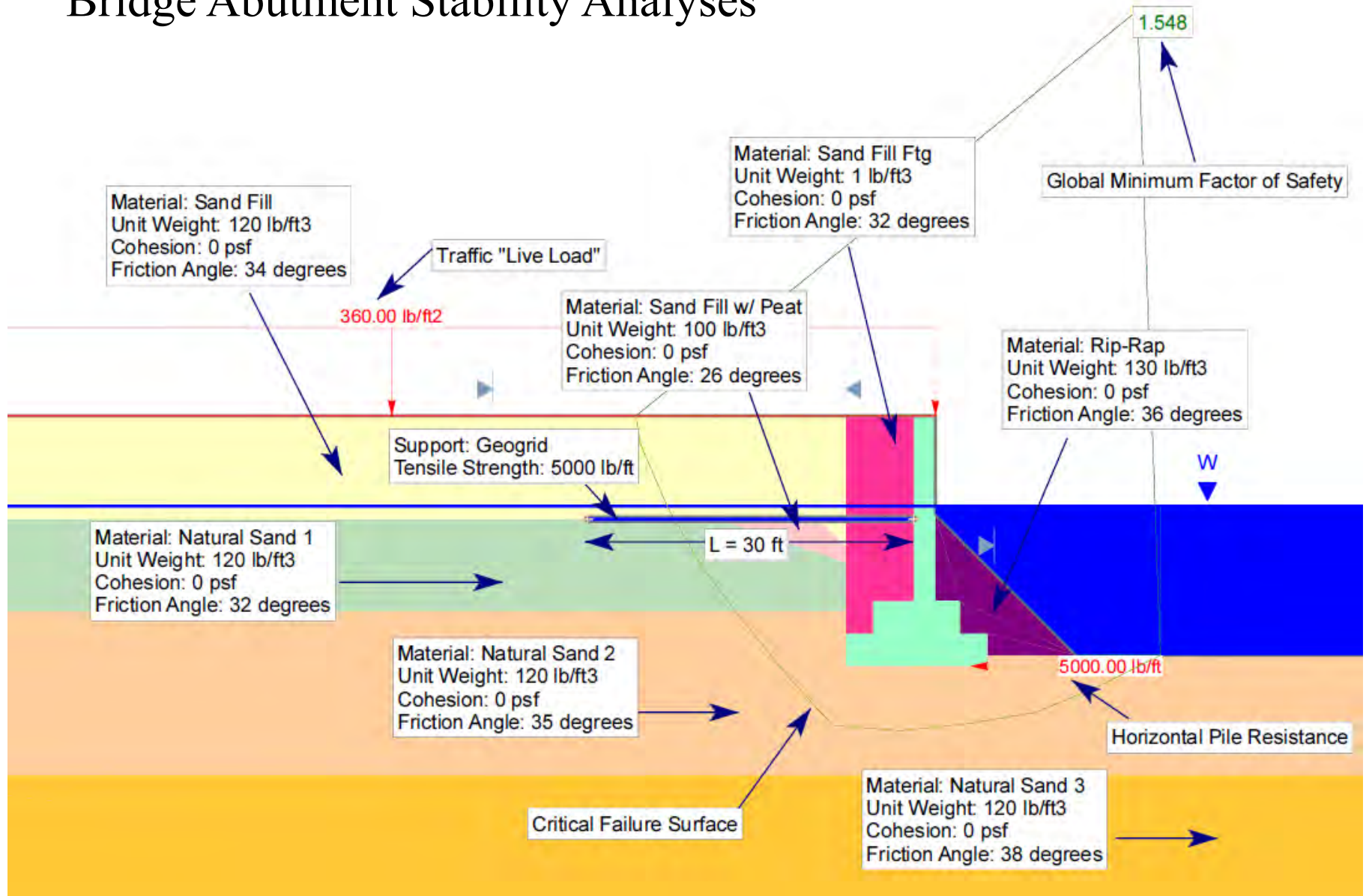
37% of Ultimate

1,750 lb/ft @ 2.5% → 3,500 lb/ft @ 5.0%

120-yr → $92500 / (2.6 * 1.05 * 1) = 3615$ → OK



Bridge Abutment Stability Analyses



No. of Layers = 13 8 7 6 4 4 3

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Minimum Reduction Factor for Durability (RF _D)	1.00	1.00	1.00	1.00	1.00	1.00	1.00

Approx. 2% stiff = 384 628 740 852 1424 1592 2056

Separation and Filtration

Migration of silt and clay fines up into aggregate base air voids = settlement and rutting

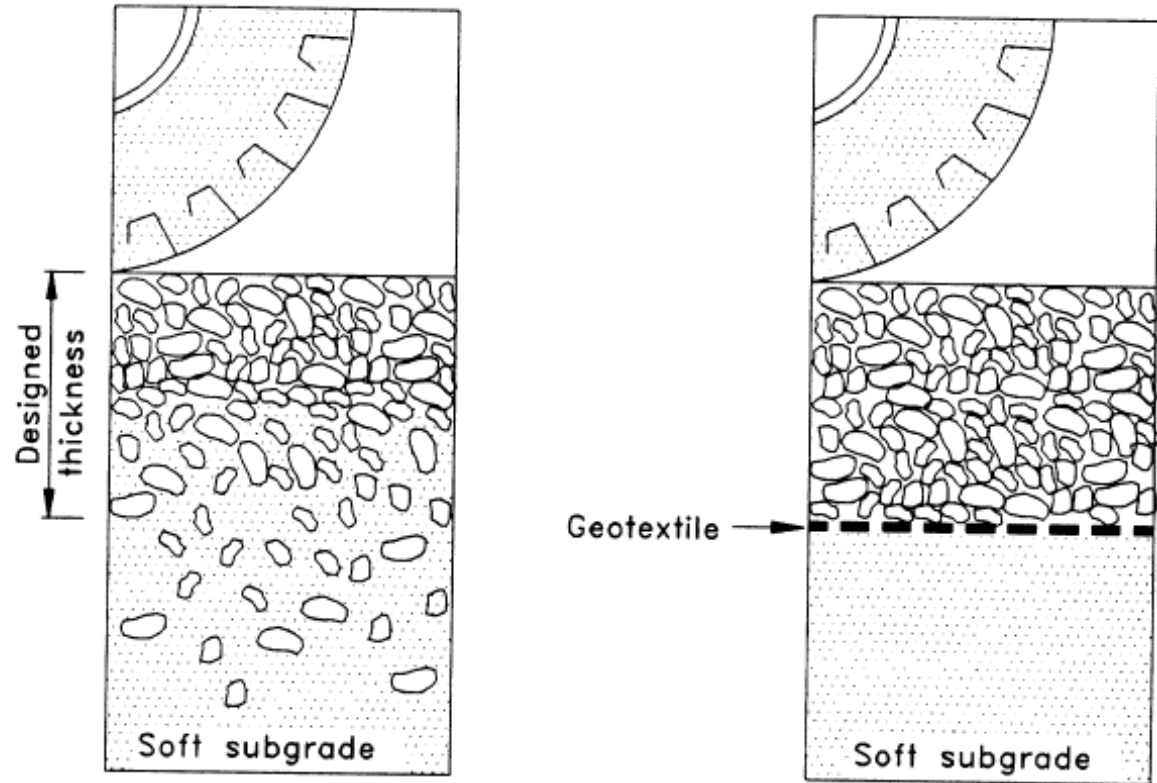


Figure 5-1 Concept of geotextile separation in roadways (after Rankilor, 1981).



Coarser

Finer



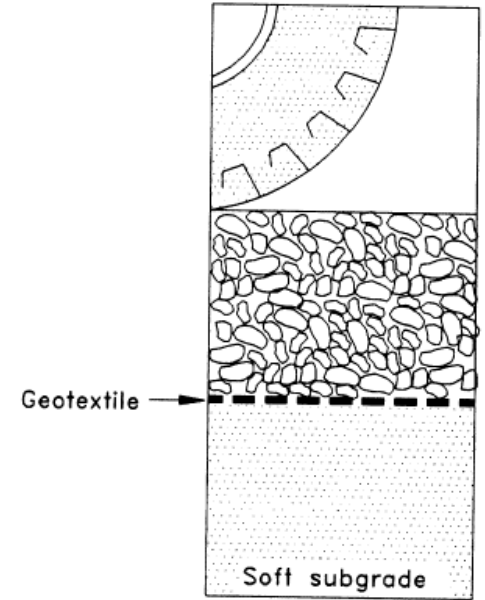
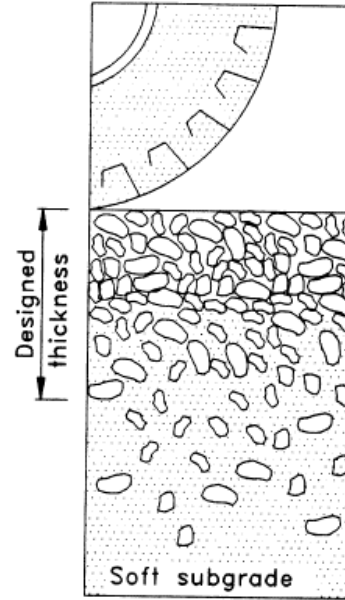
4G- OG

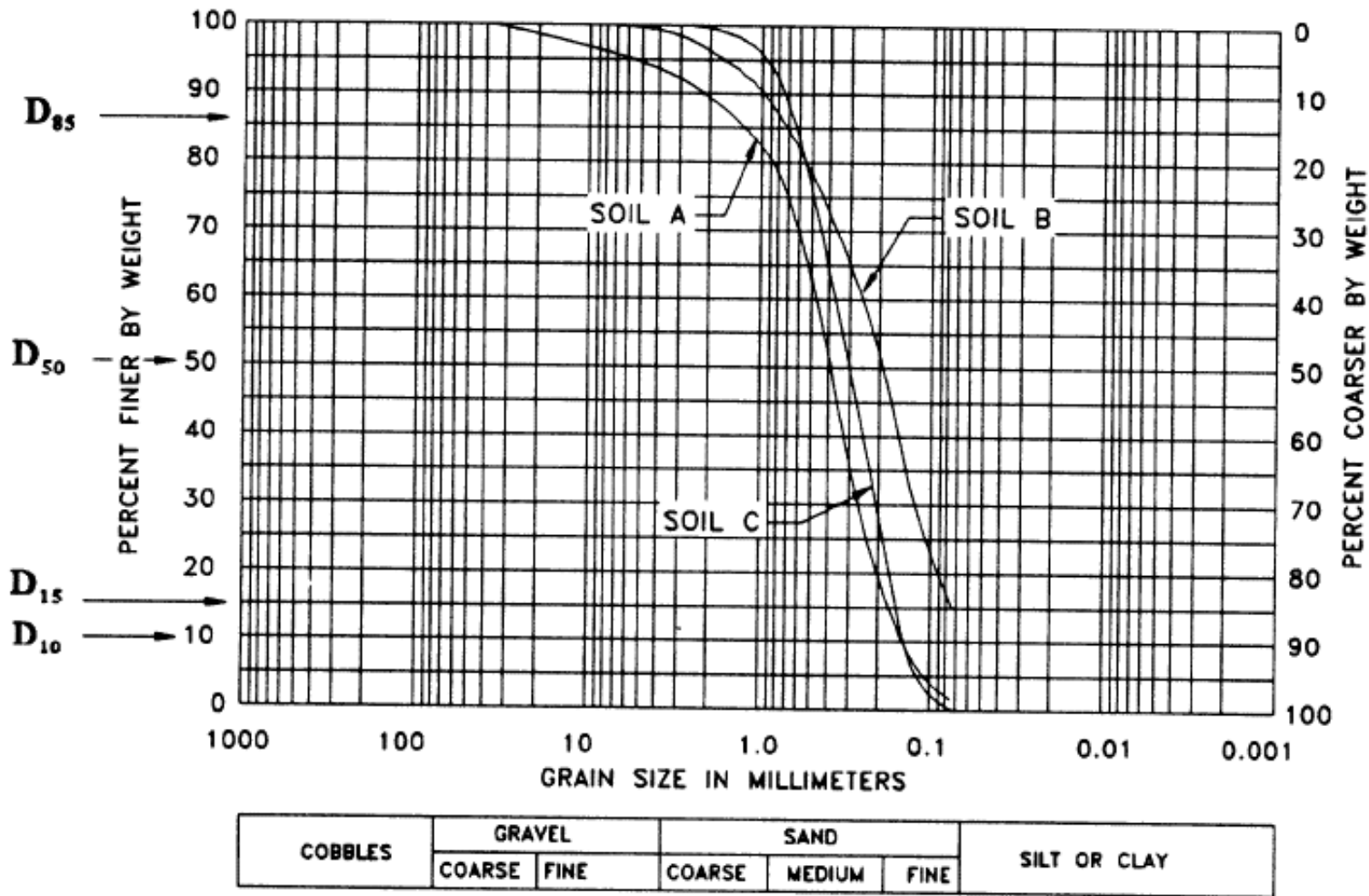
21AA - DG

Class II or Sand

Clayey Sand/Sandy Clay

Fat Clays, very low sand





...compared to the “glass beads” test for fabric:

O_{95} = AOS = 95% passing opening size for fabric

O_{50} = mean opening size in fabric

Table 3-1. Geotextile Filter Design Criteria.

Protected Soil (Percent Passing No. 200 Sieve)	Piping ¹	Permeability	
		Woven	Nonwoven
Less than 5%	AOS (mm) < 0.6 (mm) (Greater than #30 US Standard Sieve)	POA ² > 10%	$k_G \geq 5 k_s$
5 to 50%	AOS (mm) < 0.6 (mm) (Greater than #30 US Standard Sieve)	POA \geq 4%	$k_G \geq 5 k_s$
50 to 85%	AOS (mm) < 0.297 (mm) (Greater than #50 US Standard Sieve)	POA \geq 4%	$k_G \geq 5 k_s$
Greater than 85%	AOS (mm) < 0.297 (mm) (Greater than #50 US Standard Sieve)		$k_G \geq 5 k_s$

US Army Criteria

POA = % open area

k_G – geotextile
permeability

k_s – soil permeab

Permittivity, gal/ft²/min
per *psf* of head

$k_G \dots Q = kiA$ flow

$O_{95} = \text{AOS} = 95\%$ passing size for fabric

O_{50} = mean opening size in fabric

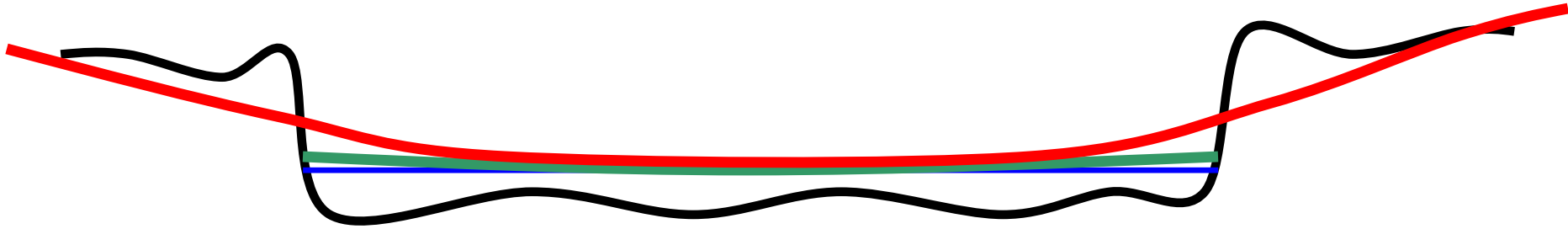
Table 910-1
Physical Requirements for Geotextiles

MDOT Criteria

Geotextile Category	Property					
	Grab Tensile Strength (min) (lb)	Trapezoid Tear Strength (min) (lb)	Puncture Strength (min) (lb)	Mullen Burst Strength (min) (psi) (a)	Permittivity per second	Apparent Opening Size (max) (mm)
	Test Method					
	ASTM D 4632	ASTM D 4533	ASTM D 4833	ASTM D 3786	ASTM D 4491	ASTM D 4751 (b)
Geotextile Blanket (c)	90	45	45	140	0.5	0.21
Geotextile Liner	200	75	75	200	0.5	0.21
Heavy Geotextile Liner	270	100	100	400	0.5	0.21
Woven Geotextile Separator (<50% elongation)	270	100	100	400	0.05	0.425
Non-Woven Geotextile Separator (>50% elongation)	200	75	75	200	0.05	0.425
Stabilization Geotextile	270	100	100	400	0.05	0.50
Silt Fence	100 (d)	45	—	—	0.1	0.60
Drainage Geocomposites (e)	90	45	65 (e)	200 (e)	0.5	0.21

Permittivity, gal/ft²/min
per *psf* of head

= 1/min



CASE 1:

Switch an Aggregate Road
to a *Paved Surface*, over
20 to 30 feet of peat and marl.

*Small (1- 2 ft) Grade Increase

*No Embankment Widening

*Embankment $H < 3$ to 4 feet



Maltby Road- near Brighton, MI

8/9/2001



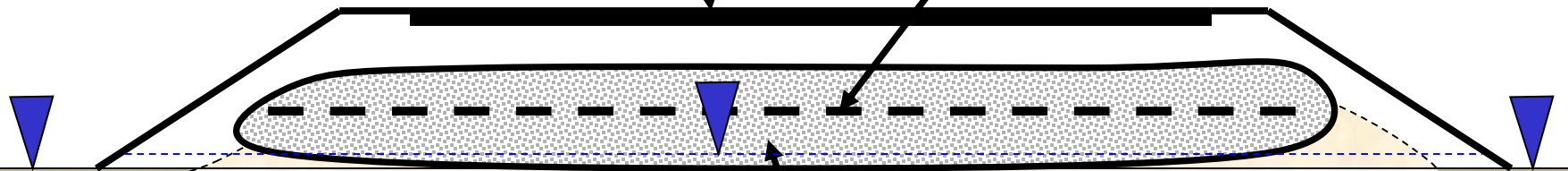
8/9/2001

Cross Section



Typical 21AA Agg-Base/AC

Medium-Stiff Geogrid



Open Stone/Lightweight Slag

Heavy-Stiff Fabric



8/9/2001

Constructed to Smooth
Elevation Grades

New





SPEED
LIMIT
45

4-yrs Old



AC mixture is doing well, and appears to be unusually flexible – ideal.

Big Settlement – No Settlement Cracks

8-YRS Old

CASE 2:

**UTILITY CONTRACTOR
BROKE THE EMBANKMENT!!!**

Primary Shear



8/9/2001

“Secondary/Sympathy” Shear

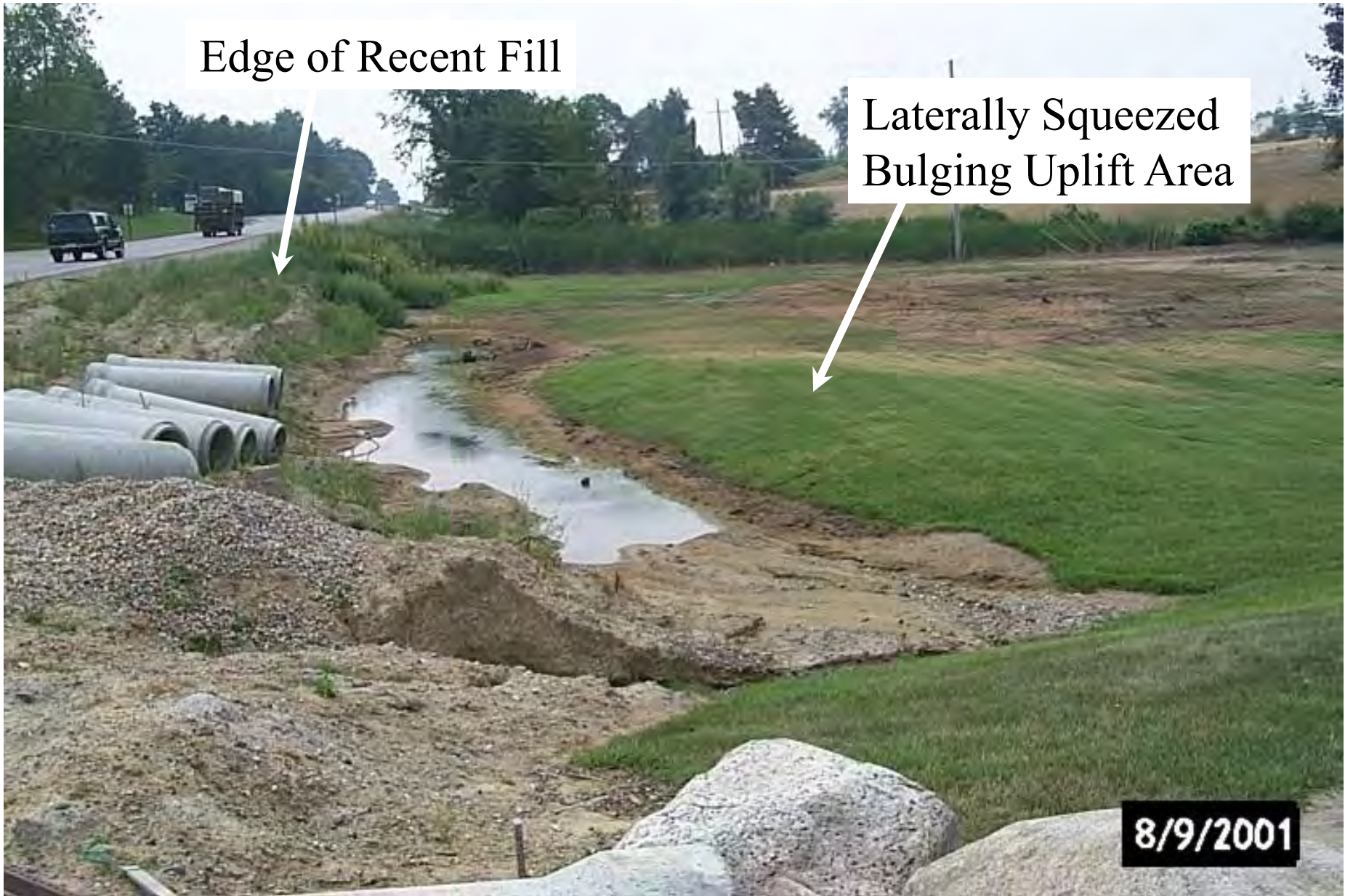


8/9/2001

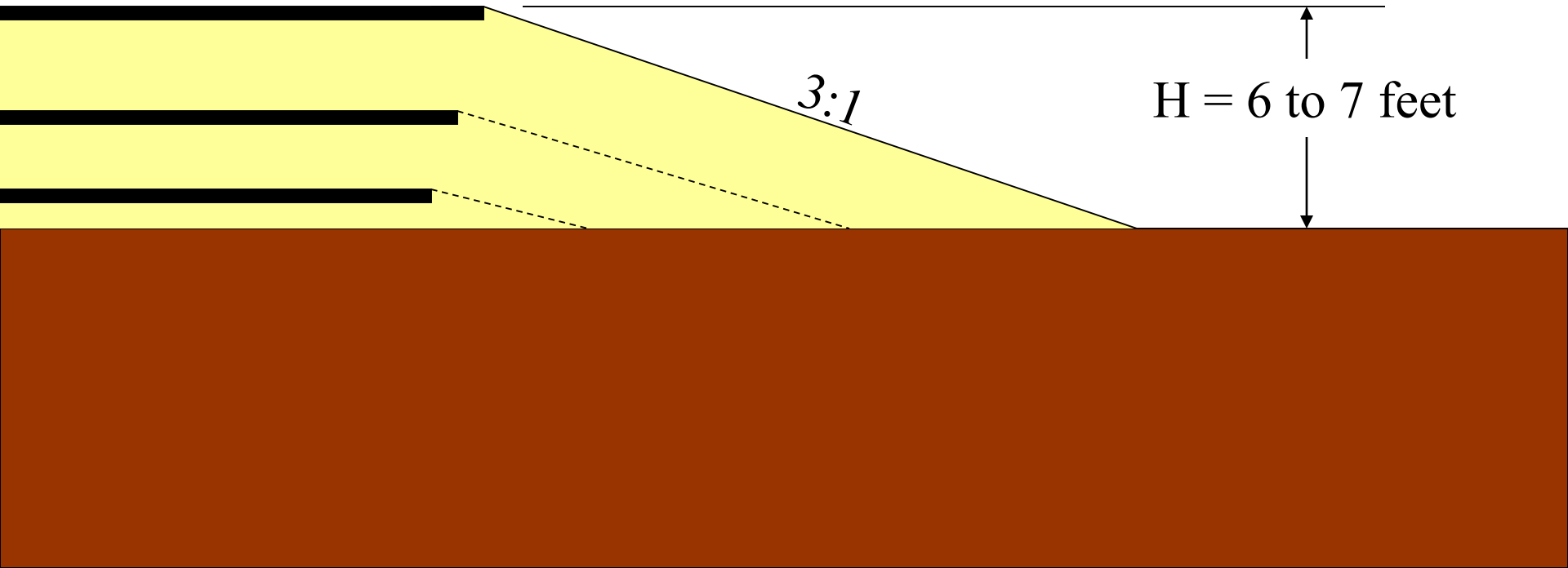
Edge of Recent Fill

Laterally Squeezed
Bulging Uplift Area

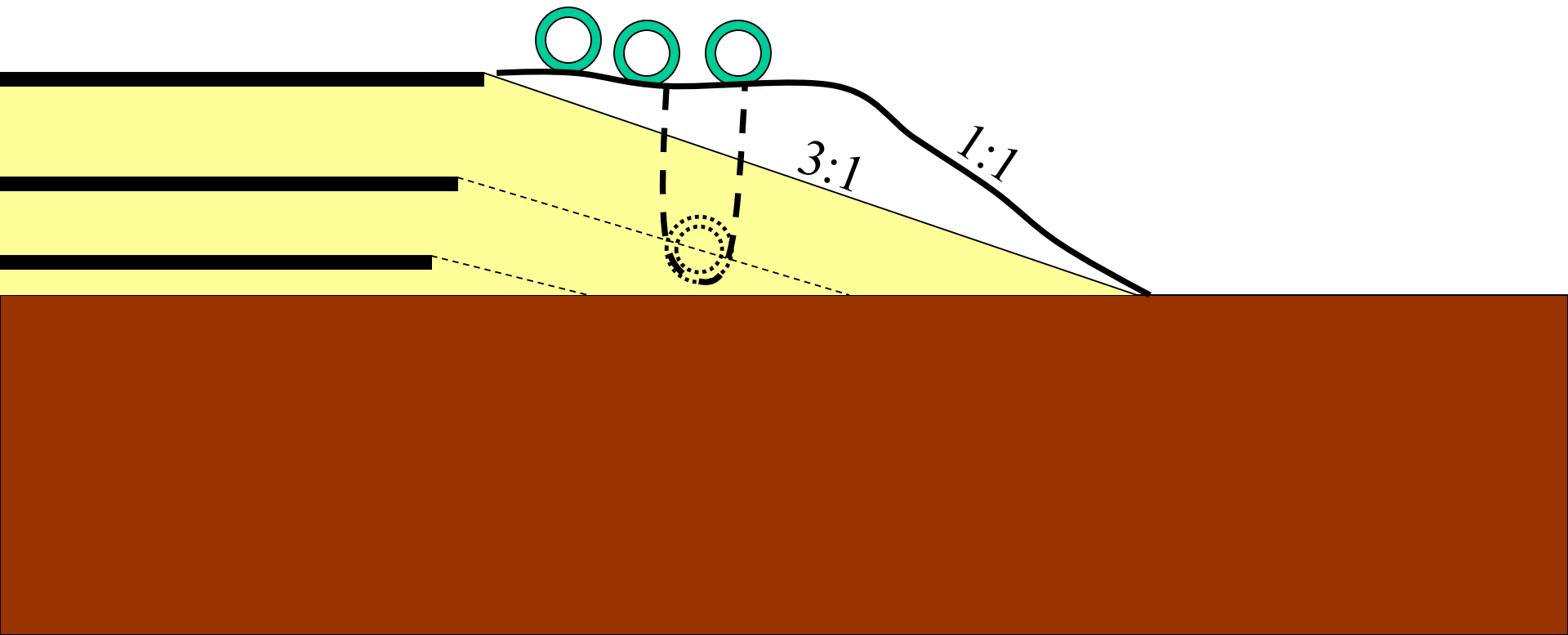
8/9/2001



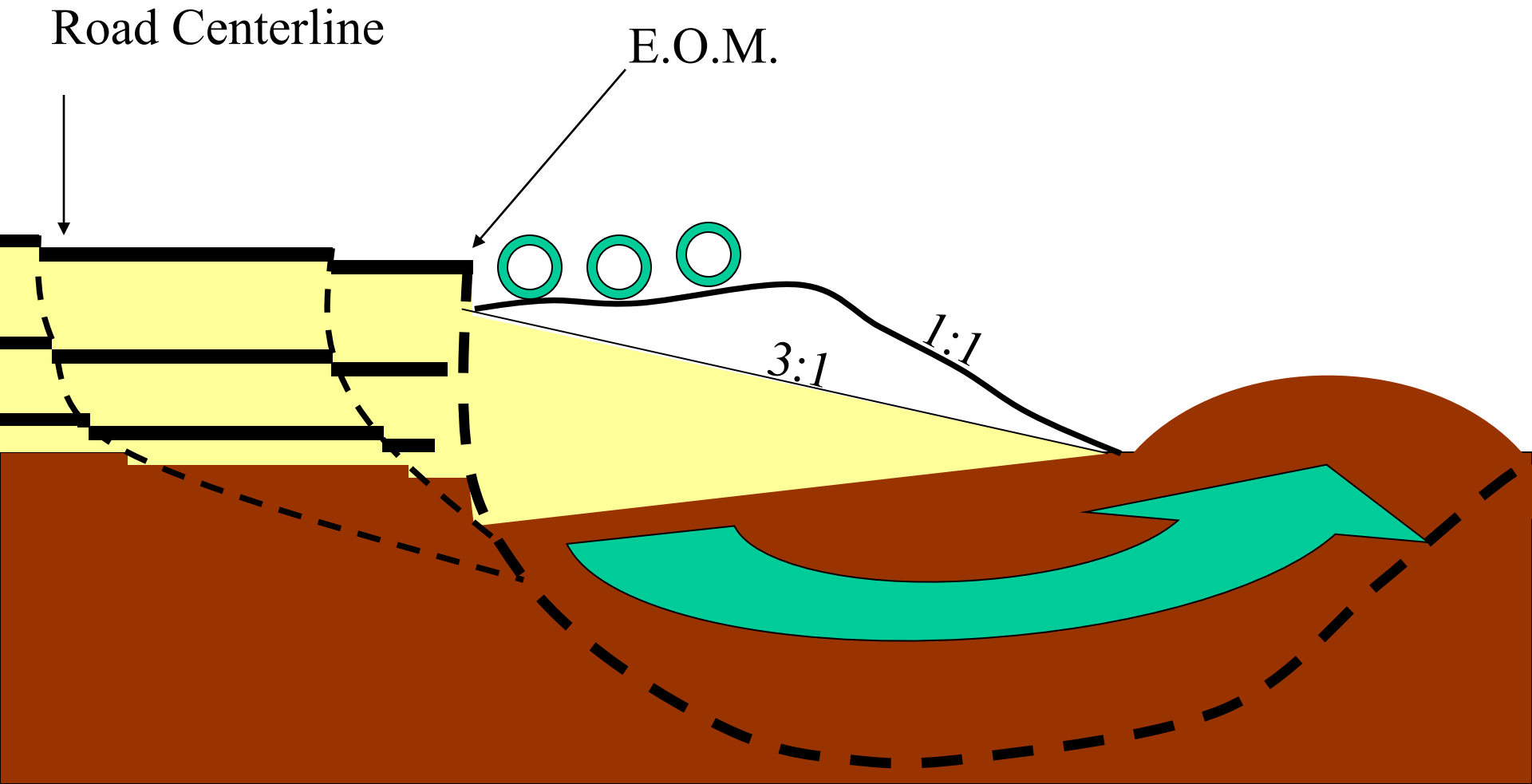
Previous Scenario



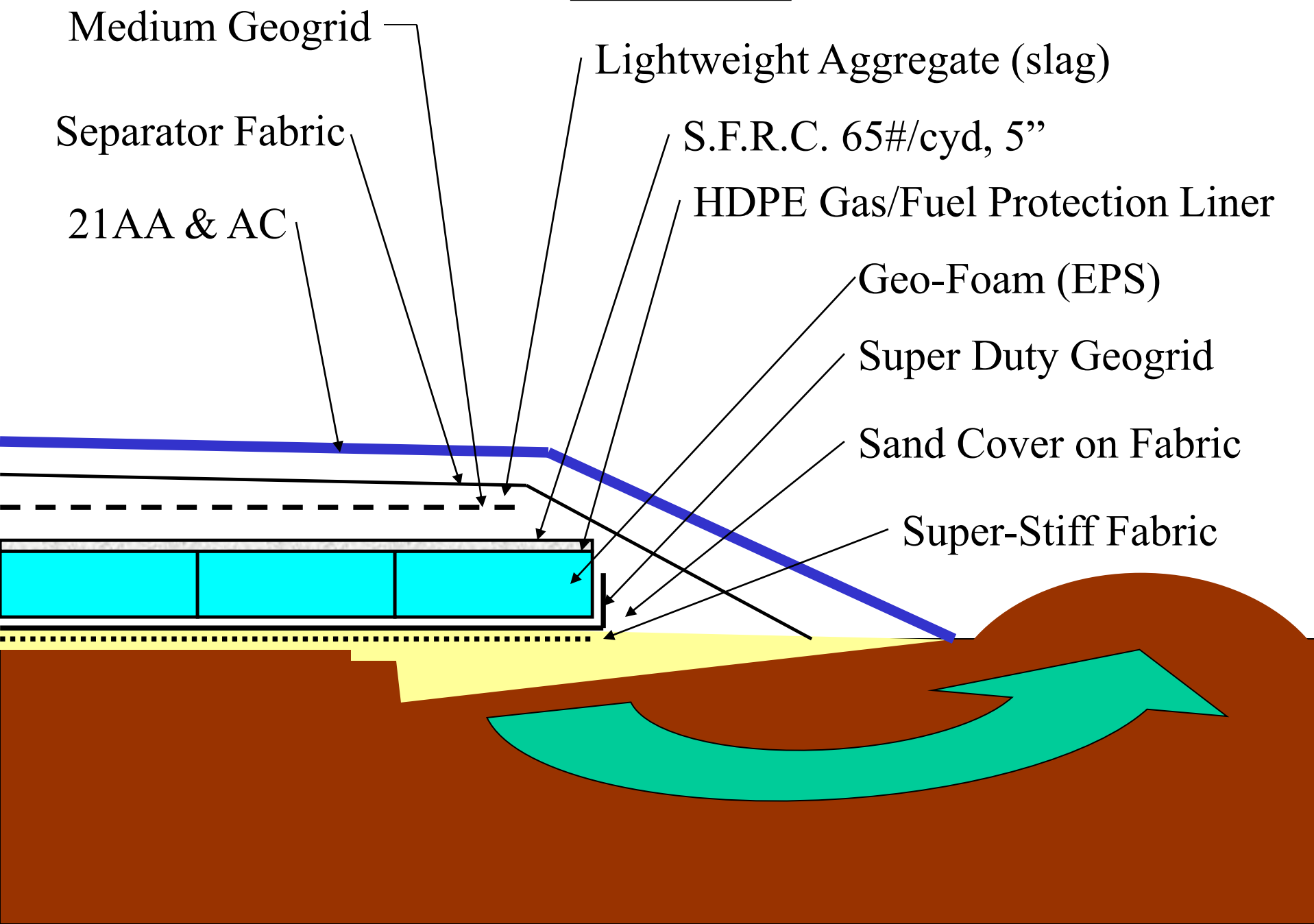
Utility Contractor Adds Weight



Reaches → F.S. = 1.0 Condition



SOLUTION



Old Embankment Weight:

$$1(150) + 5(125) = 775 \text{ psf}$$

Sliding and Squeeze factors of safety
near 1.0 for 6-ft of fill.

New Embankment Weight:

$$1(150) + 3(10) + 1(125) + 1(85) = 390 \text{ psf}$$

(50% of Previous)

Internal forces restrained by new AC, grids,
fabrics and S.F.R.C.

















New



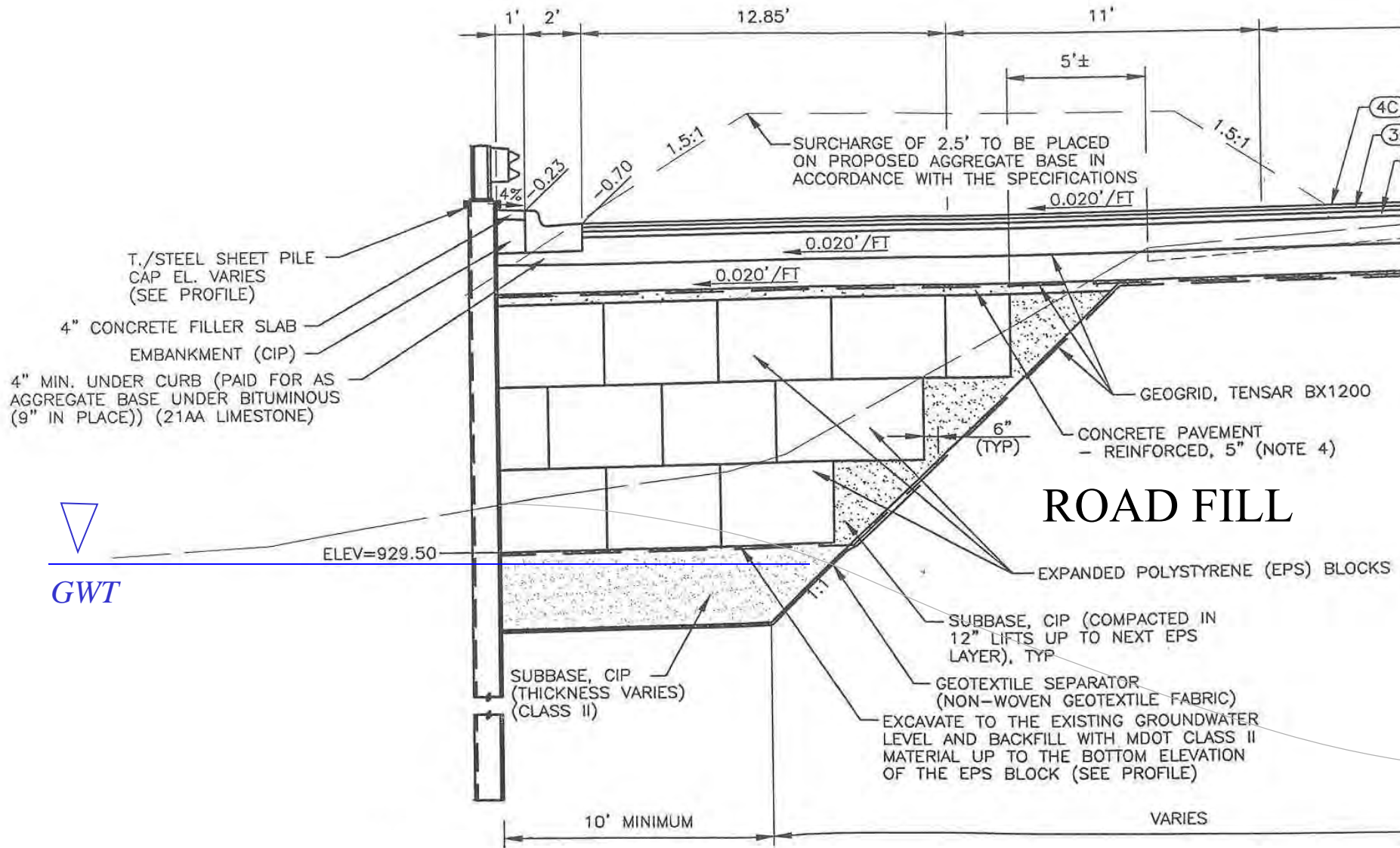
8-yrs Old



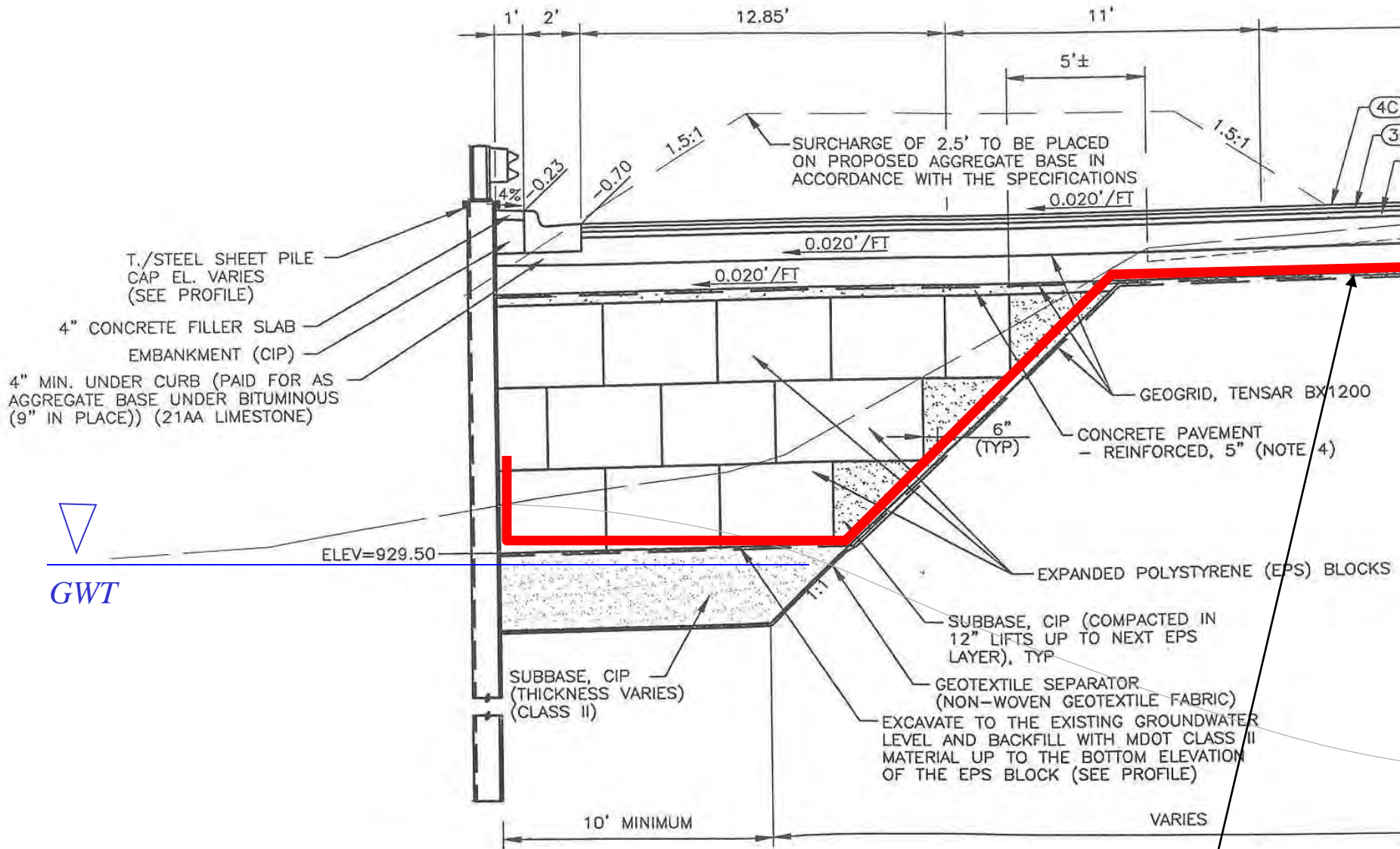
8-yrs Old

CASE 5:

**DO NOT ENCROACH INTO
THE WETLAND!!!**

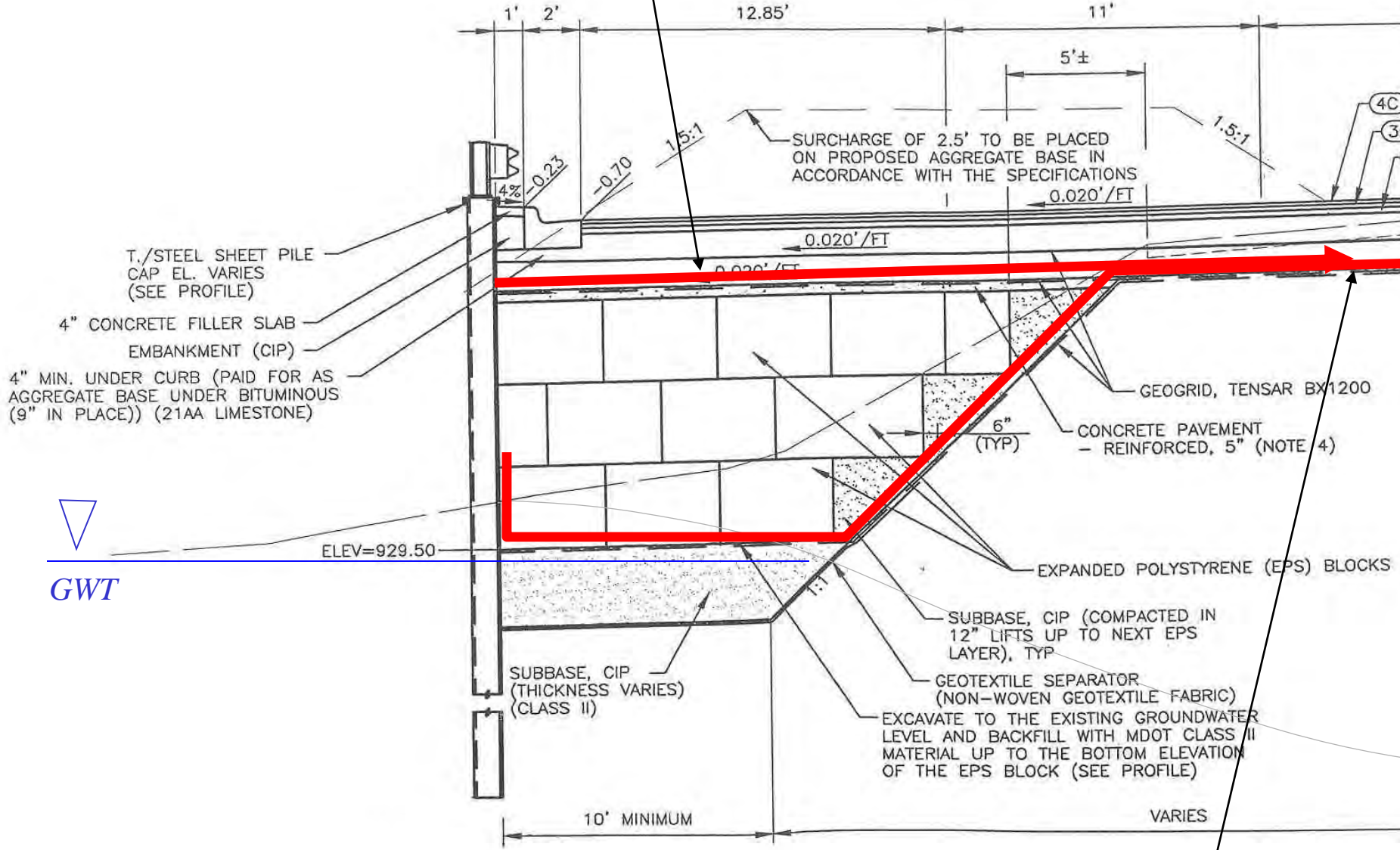


PEAT MARSH



CONTINUOUS GEOGRID #1

CONTINUOUS GEOGRID #2



CONTINUOUS GEOGRID #1

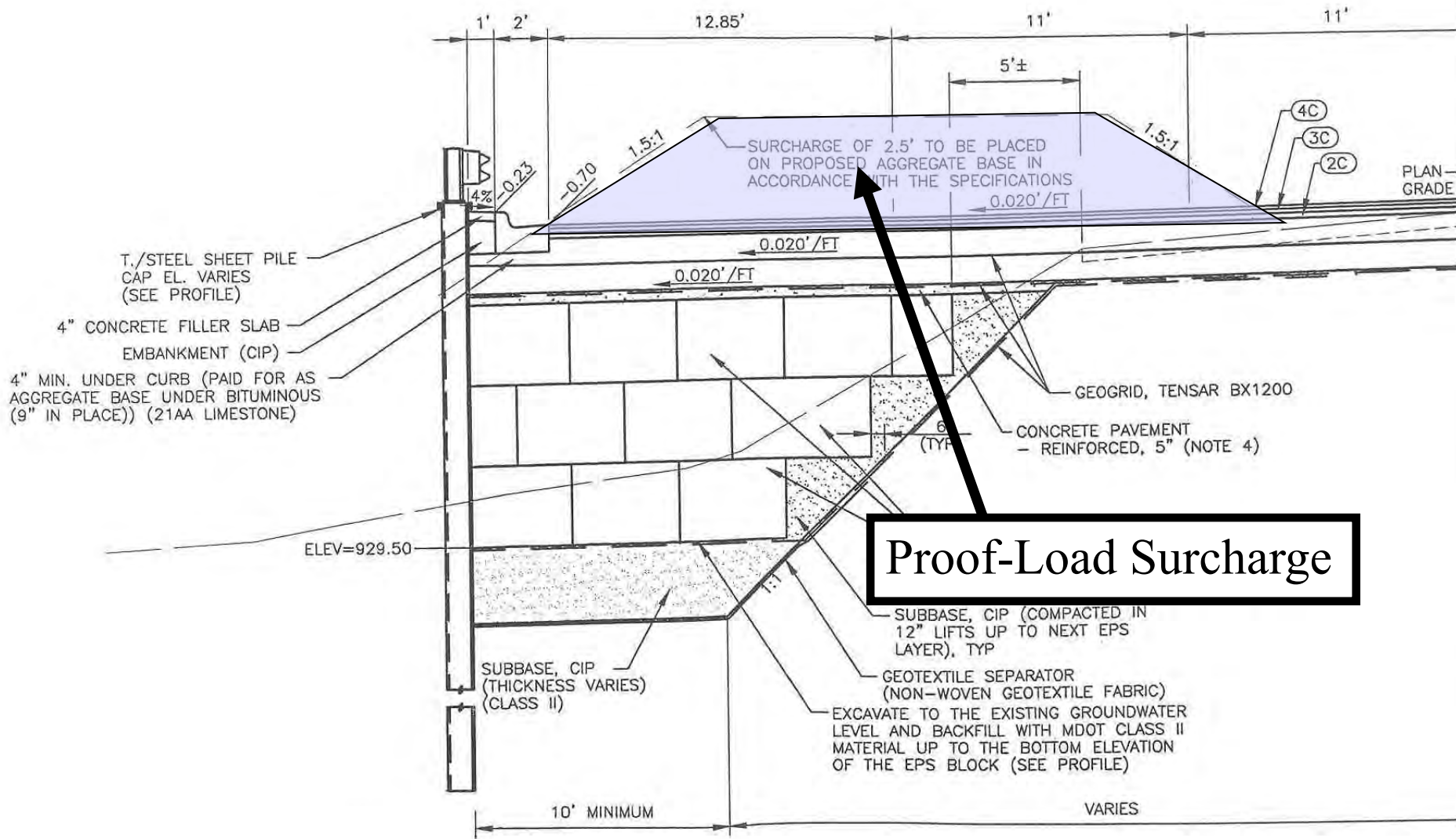




Preparation of marsh surface at base of EPS



Placement of EPS and Geogrid behind sheeting.



Pre-Load also Pre-Tensions the Grids
Prior to Base Compaction for Pavement



View of Final Product, Looking West

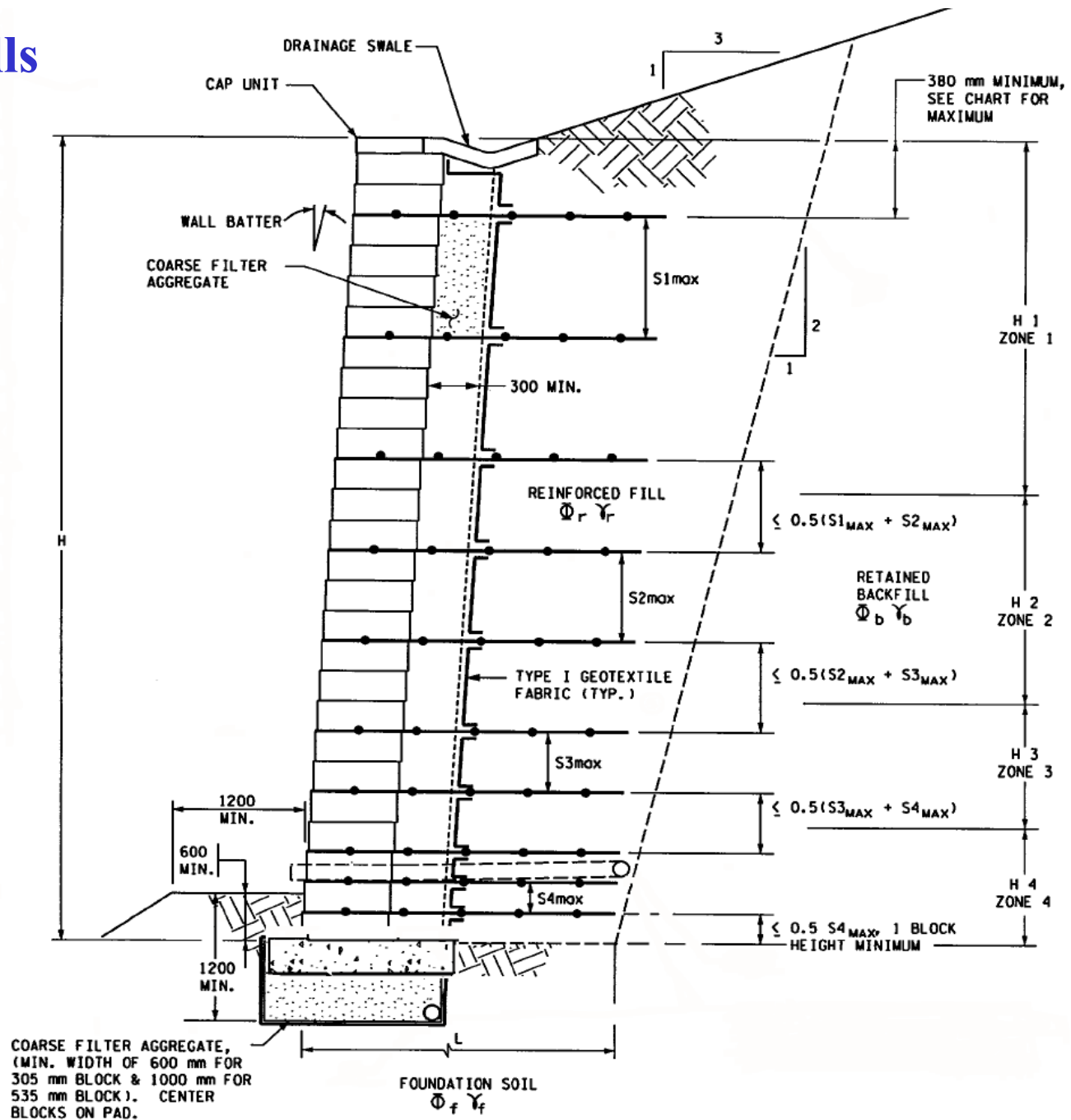


3-YRS Old

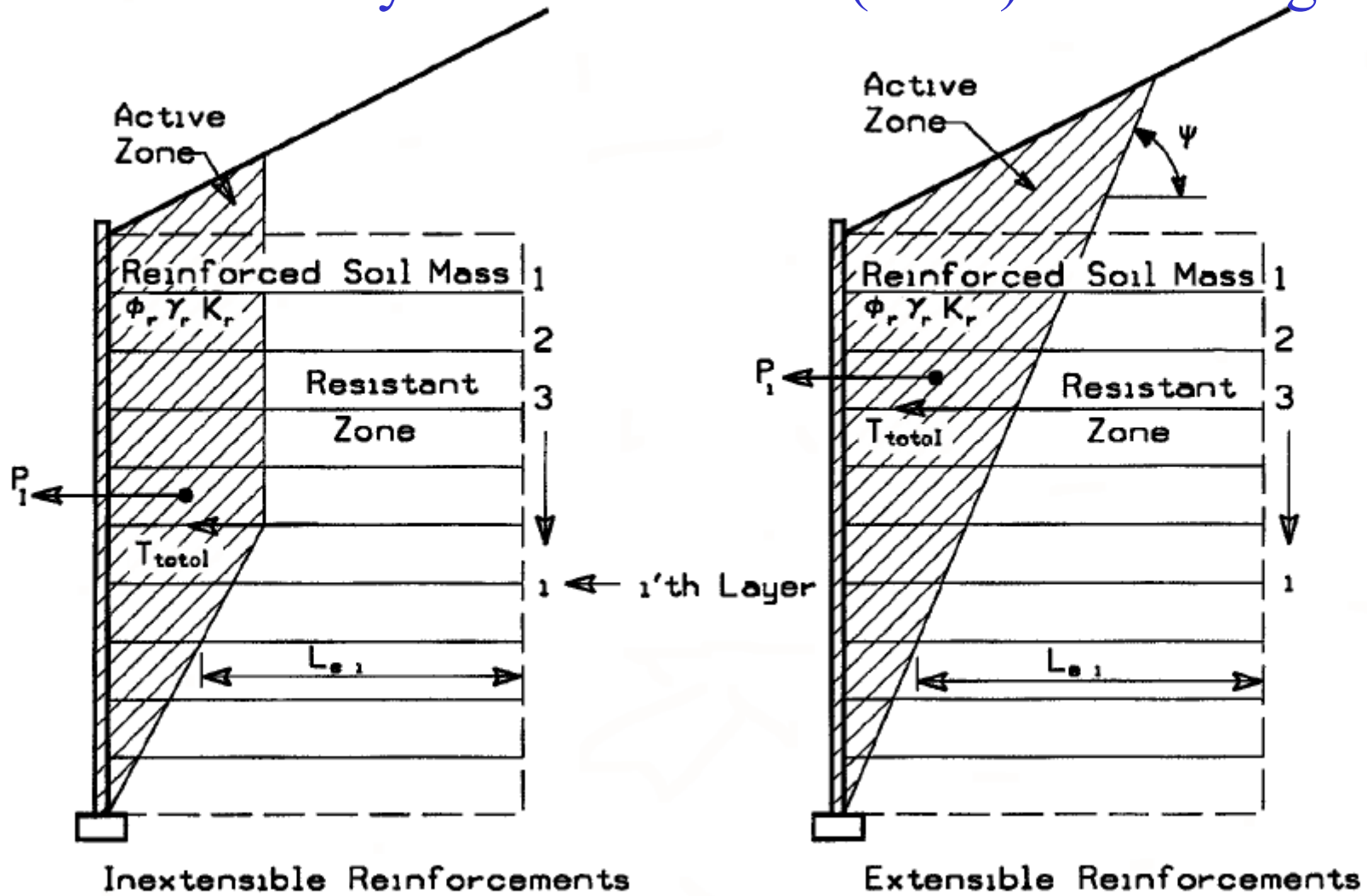


7-yrs Old

MSE Walls



Mechanically Stabilized Earth (MSE) Wall Design



Reinforced Soil Slope (RSS) Design

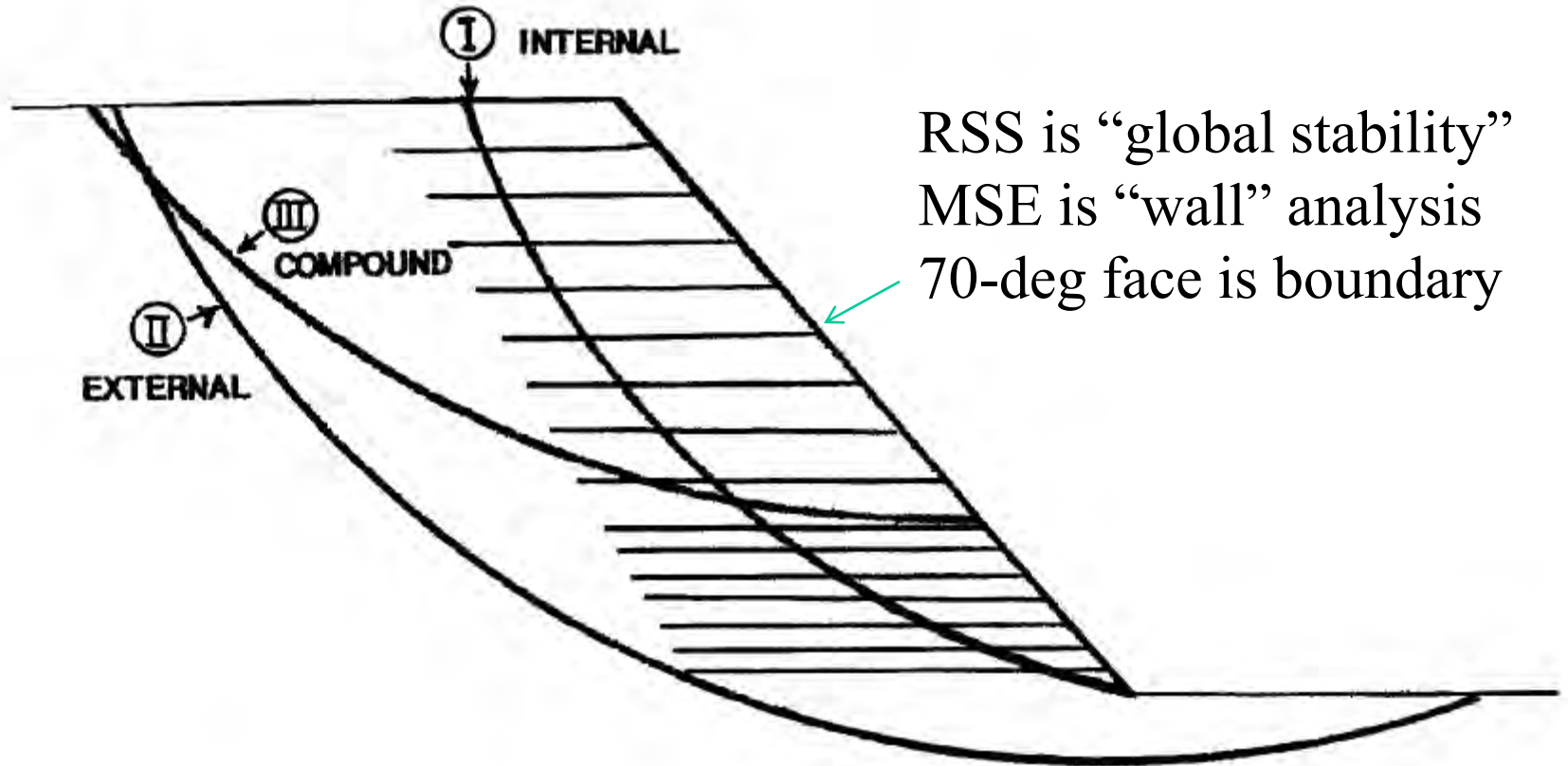
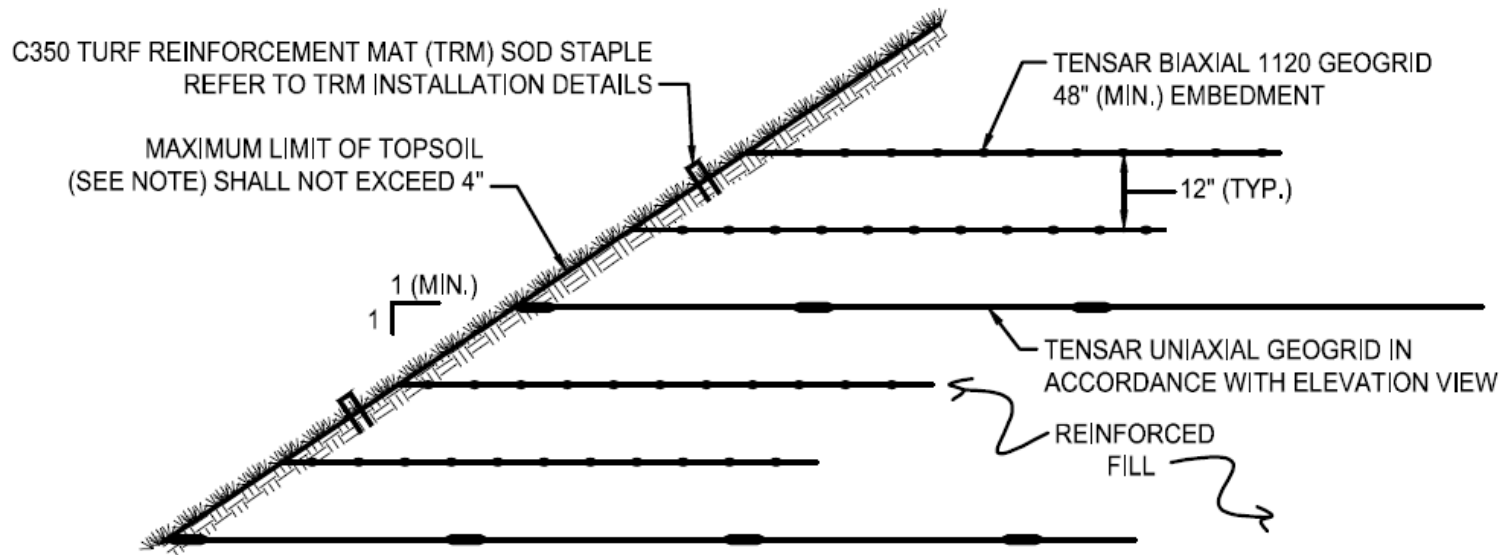


Figure 53. Failure modes for reinforced soil slopes.

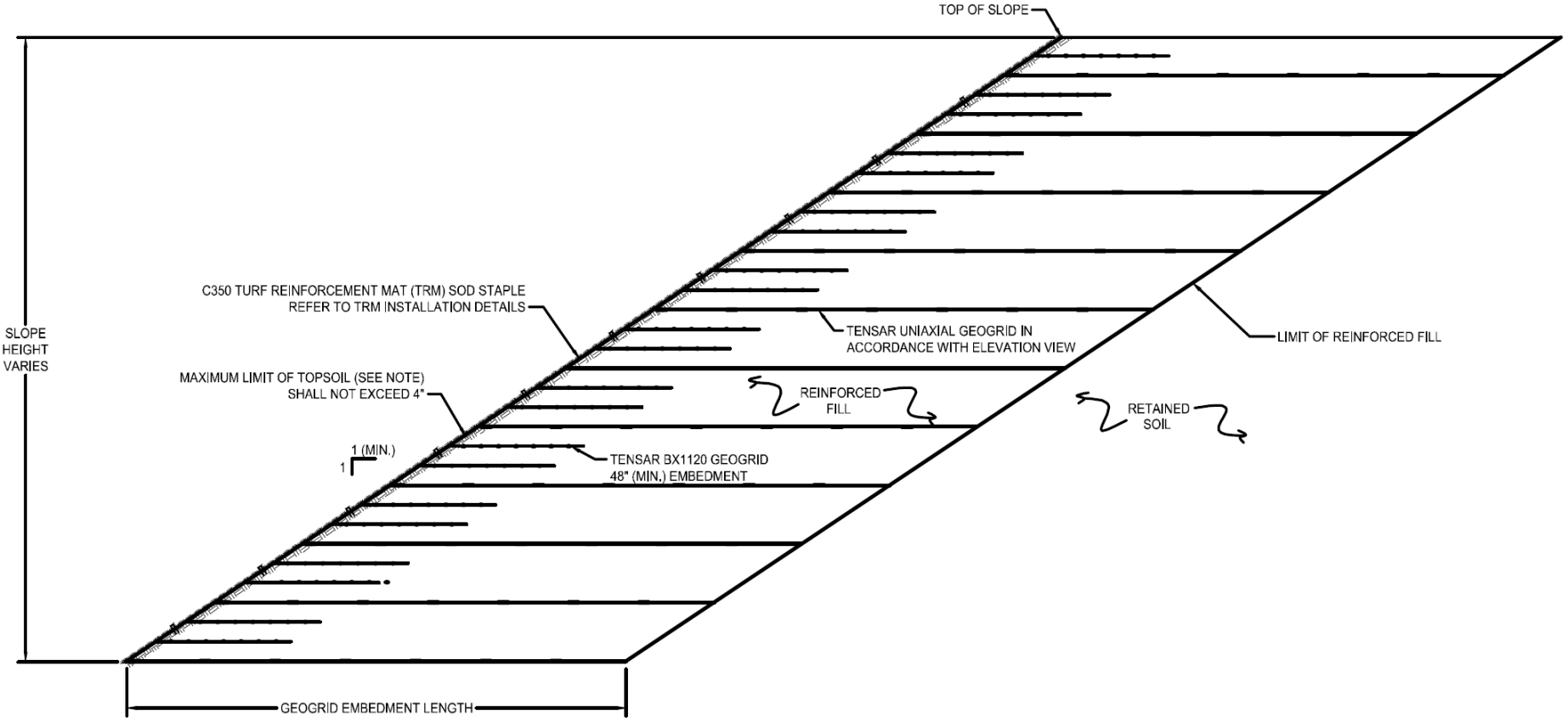


NOTE:

TOPSOIL SHALL BE LOAMY SAND OR FINER GRADATION WITH 10% - 15% ORGANIC CONTENT OR MATERIAL APPROVED BY A QUALIFIED LANDSCAPE ARCHITECT. VEGETATION TYPE SHALL BE SPECIFIED BY A QUALIFIED LANDSCAPE ARCHITECT.

GRADED SIERRA SLOPE DETAIL

NOT TO SCALE



NOTE:

TOPSOIL SHALL BE LOAMY SAND OR FINER GRADATION WITH 10% - 15% ORGANIC CONTENT OR MATERIAL APPROVED BY A QUALIFIED LANDSCAPE ARCHITECT. VEGETATION TYPE SHALL BE SPECIFIED BY A QUALIFIED LANDSCAPE ARCHITECT.

GRADED SIERRA SLOPE TYPICAL CROSS-SECTION
 NOT TO SCALE

NHI Course No. 132042

**MECHANICALLY STABILIZED EARTH WALLS AND
REINFORCED SOIL SLOPES
DESIGN & CONSTRUCTION GUIDELINES**



NHI – National Highway Institute
Office of Bridge Technology

March 2001



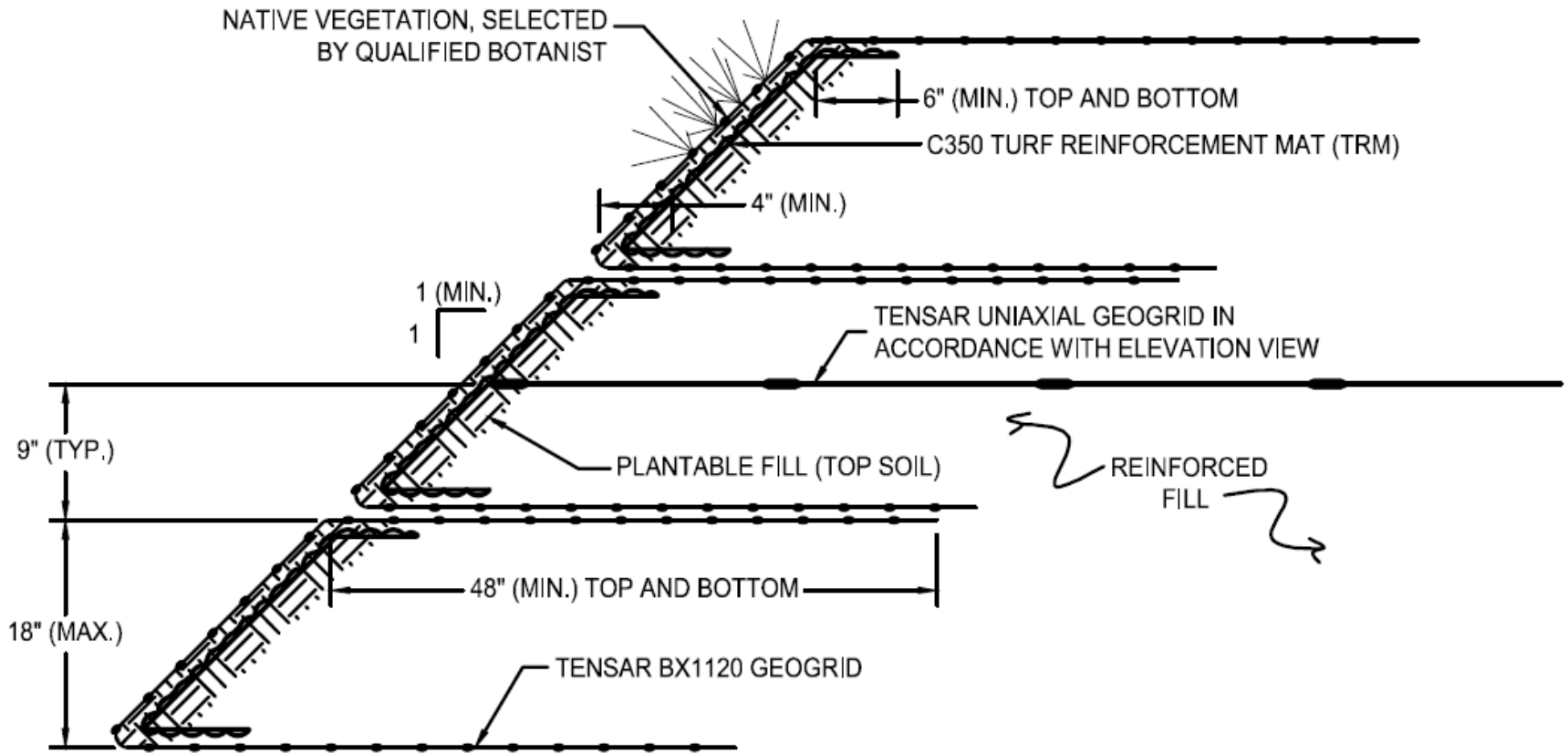






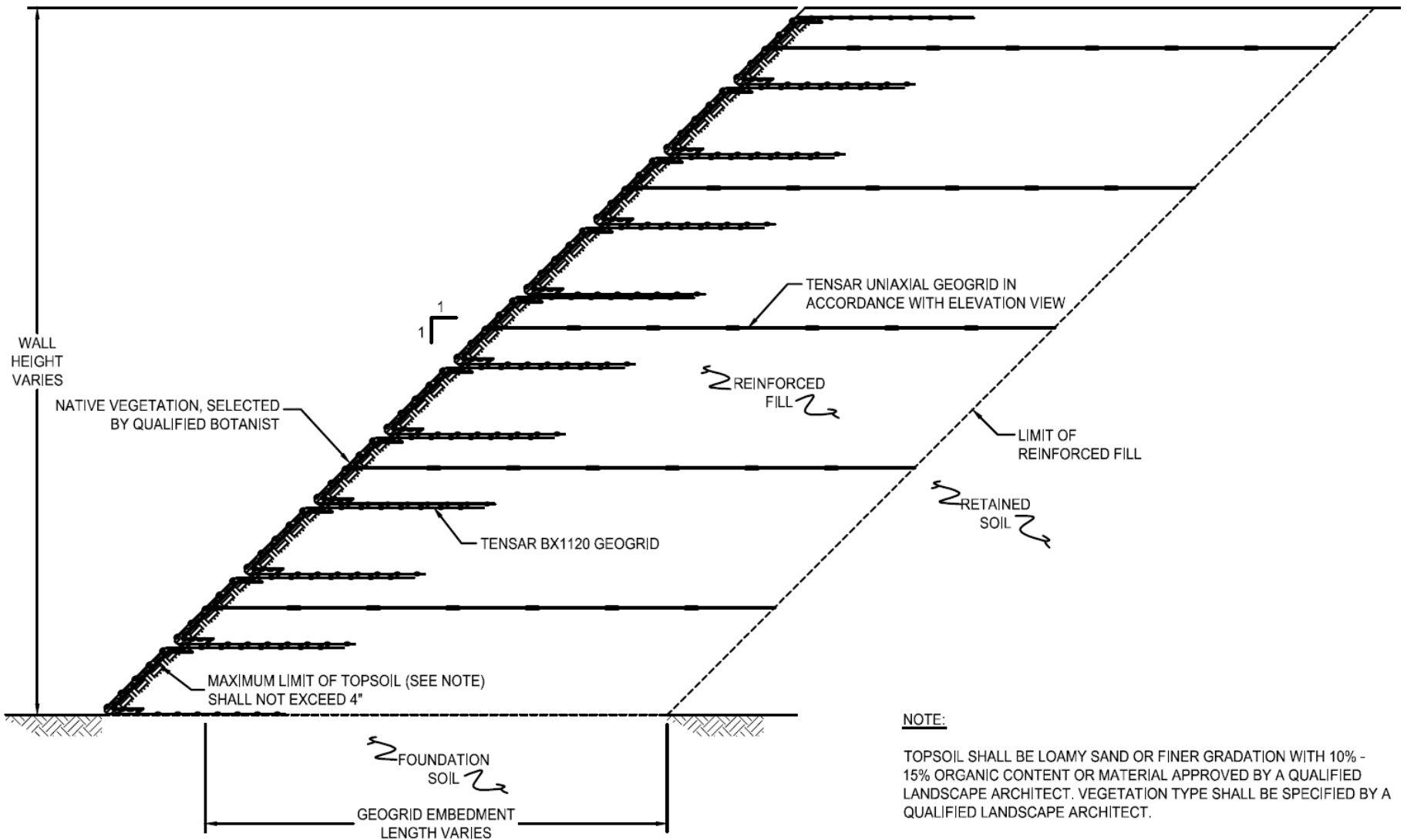






WRAP FACE SIERRA SLOPE DETAIL

NOT TO SCALE



WRAPPED FACE SIERRA SLOPE TYPICAL CROSS-SECTION

POSITION TENSAR UNIAXIAL GEOGRID SO THAT TRANSVERSE BAR IS AT THE FRONT FACE OF WWF UNIT AND IS IN CONTACT WITH THE EROSION MATTING

WWF FACING UNIT
(SEE NOTES 1 AND 2)

SC150 EROSION CONTROL MAT (ECB)

OFFSET VARIES
(6" MIN.)

6" (MIN.) BOTTOM WRAP OF SC150 ECB

TENSAR UNIAXIAL GEOGRID
IN ACCORDANCE WITH ELEVATION VIEW

3" (MIN.) TOP WRAP OF SC150 ECB
EXTENDING BENEATH THE WWF UNIT ABOVE.

REINFORCED
FILL

48" (MIN.) TOP & BOTTOM

SUPPORT STRUT

TENSAR BX1120 GEOGRID

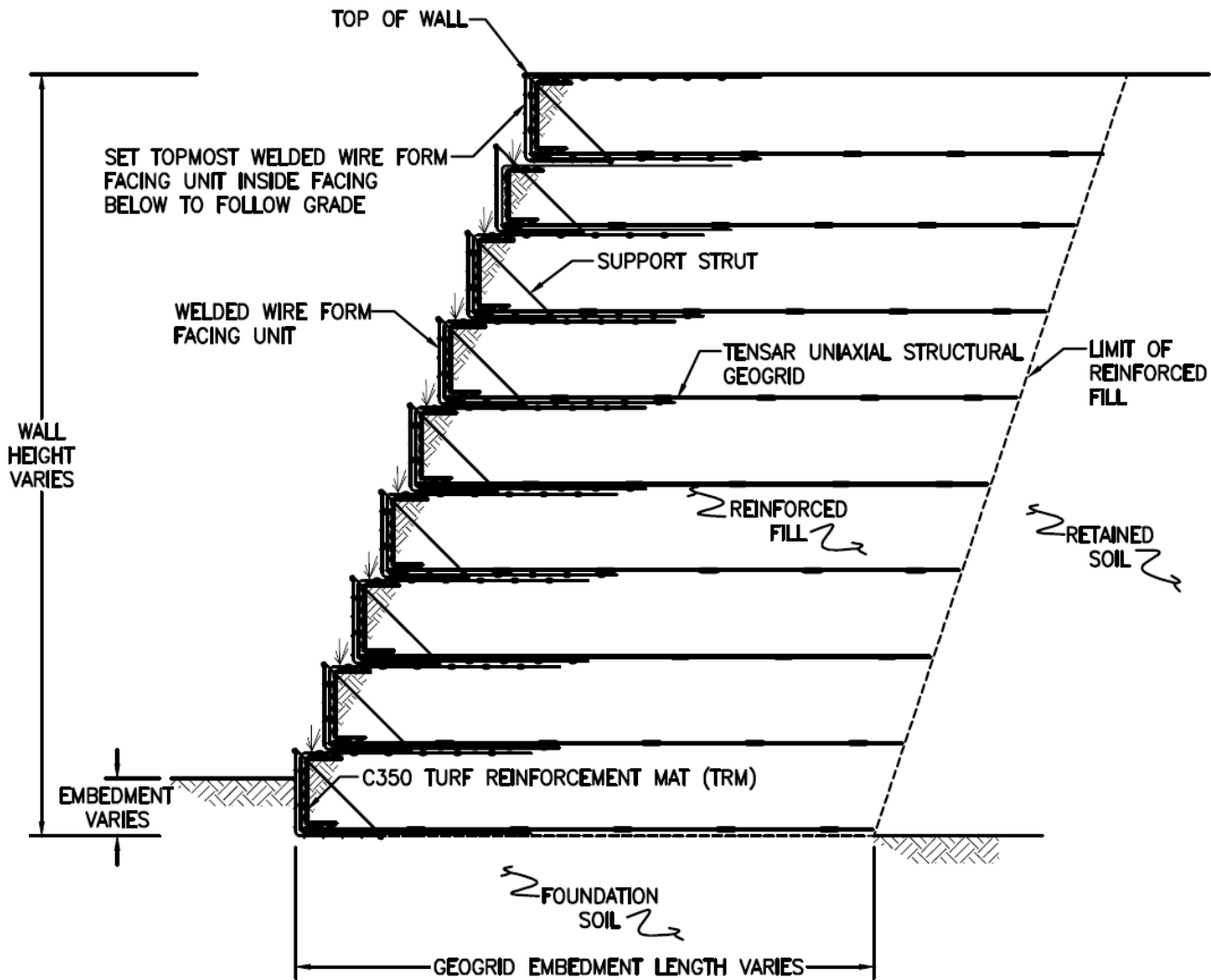
MAXIMUM LIMIT OF TOPSOIL (SEE NOTE 3) SHALL NOT EXTEND MORE THAN 3" UNDER SUCCESSIVE FACING UNIT.

NOTES:

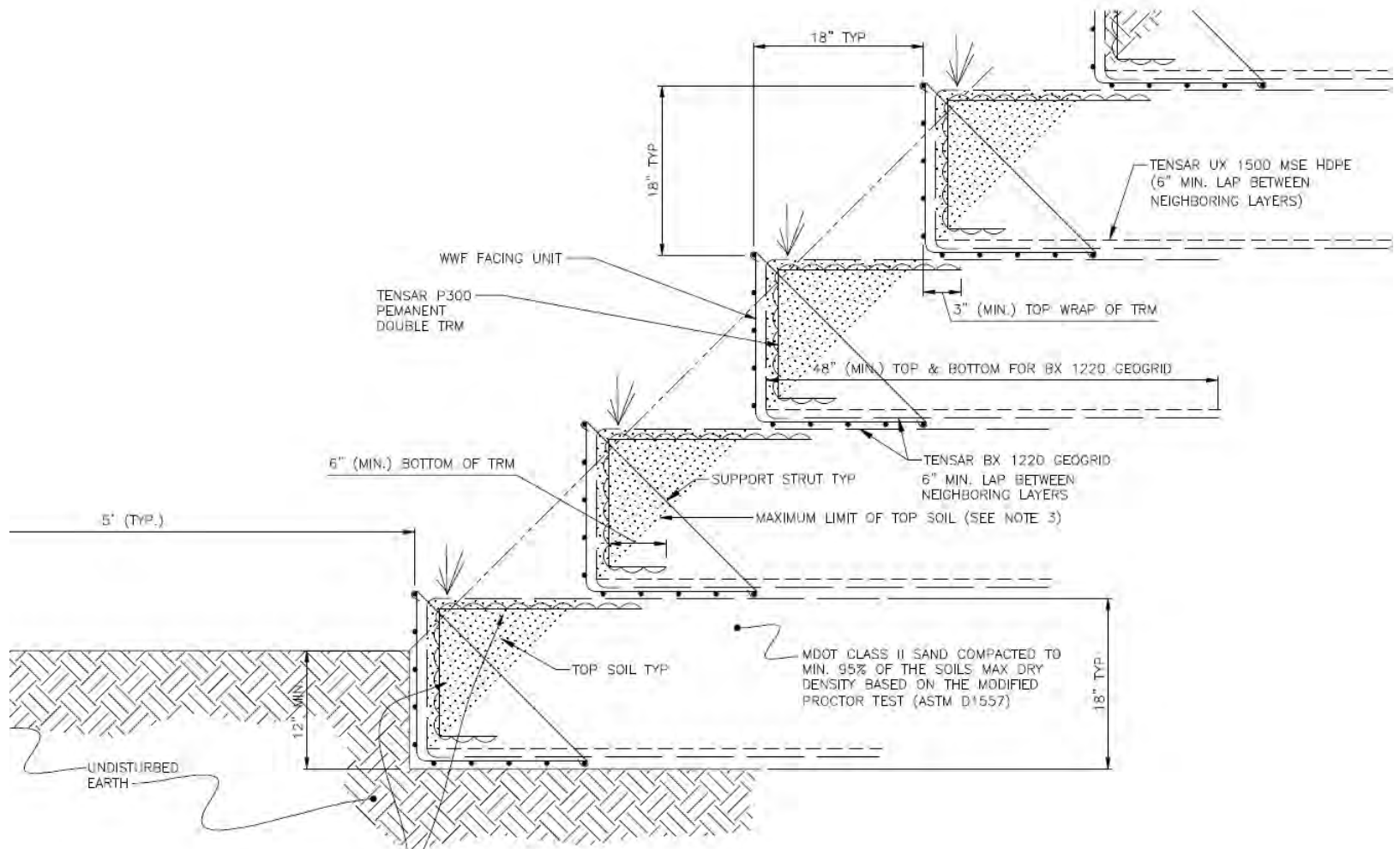
1. SEE WELDED WIRE FORM (WWF) FACING UNIT DETAIL FOR FACING MATERIAL AND DIMENSIONS.
2. ALL FACING UNITS SHALL BE FABRICATED FROM BLACK STEEL.
3. TOPSOIL SHALL BE LOAMY SAND OR FINER GRADATION WITH 10% - 15% ORGANIC CONTENT OR MATERIAL APPROVED BY A QUALIFIED LANDSCAPE ARCHITECT. VEGETATION TYPE SHALL BE SPECIFIED BY A QUALIFIED LANDSCAPE ARCHITECT.

WELDED WIRE FORM FACING DETAIL (PLANTABLE FACE FILL)

NOT TO SCALE



SIERRA SLOPE TYPICAL CROSS-SECTION



SEED FOR SLOPE VEGETATION TO BE MIXED INTO UPPER 3 INCHES OF TOPSOIL AGAINST THE TRM. SEE SPECIFICATIONS FOR SEEDING MIX TYPE & QUANTITY. SEED SHALL BE WATERED DAILY AS REQUIRED TO START SEED GERMINATION.

NOTES:

1. SEE WELDED WIRE FORM (WWF) FACING UNIT DETAIL FOR FACING MATERIALS & DIMENSIONS.
2. ALL FACING UNITS SHALL BE FABRICATED FROM GALVANIZED STEEL
3. SEE SPECIFICATIONS FOR TOP SOIL PROPERTIES.

TYPICAL MSE SLOPE ENLARGED DETAIL



S&S
FIRE PROTECTION











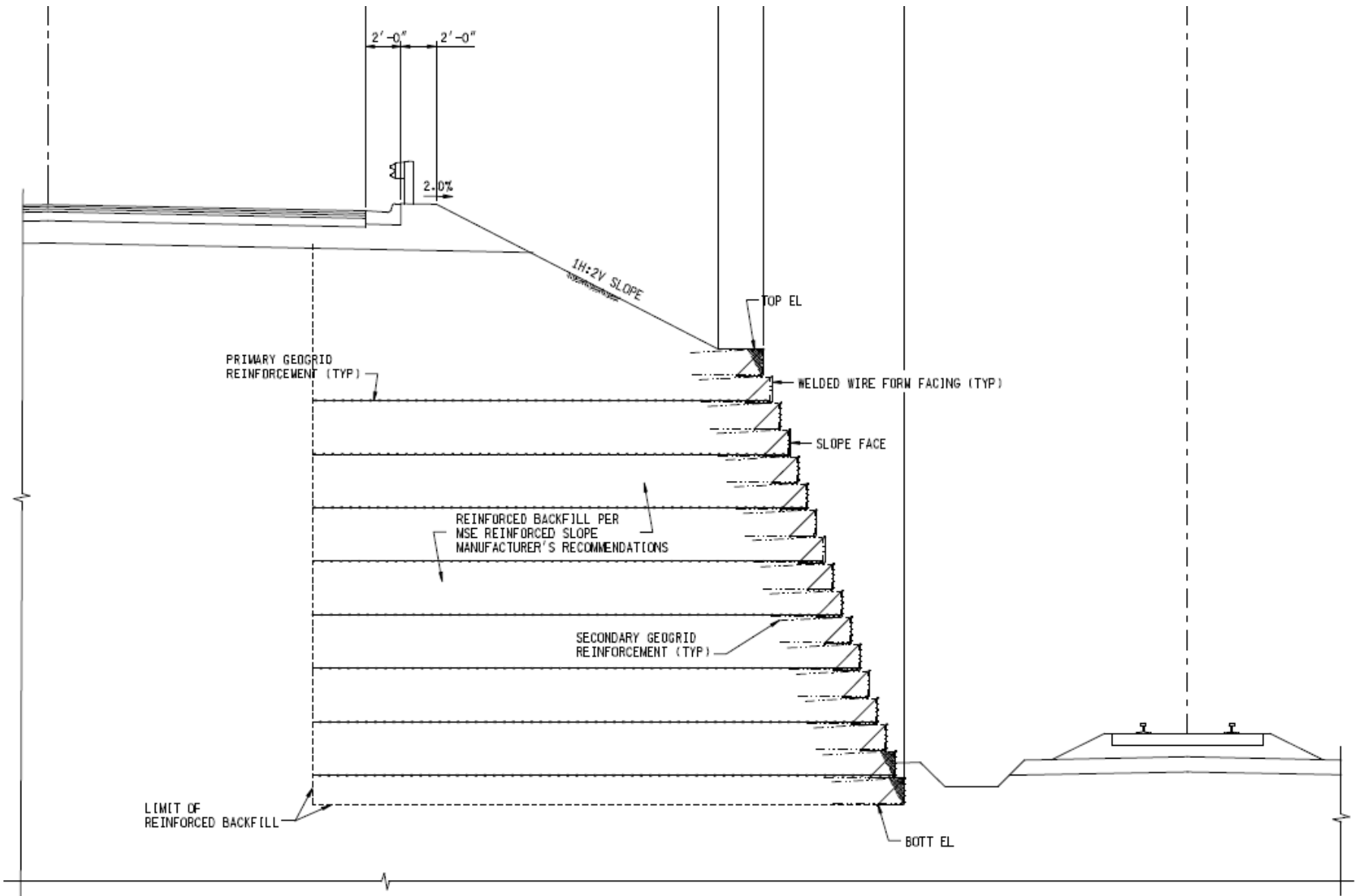




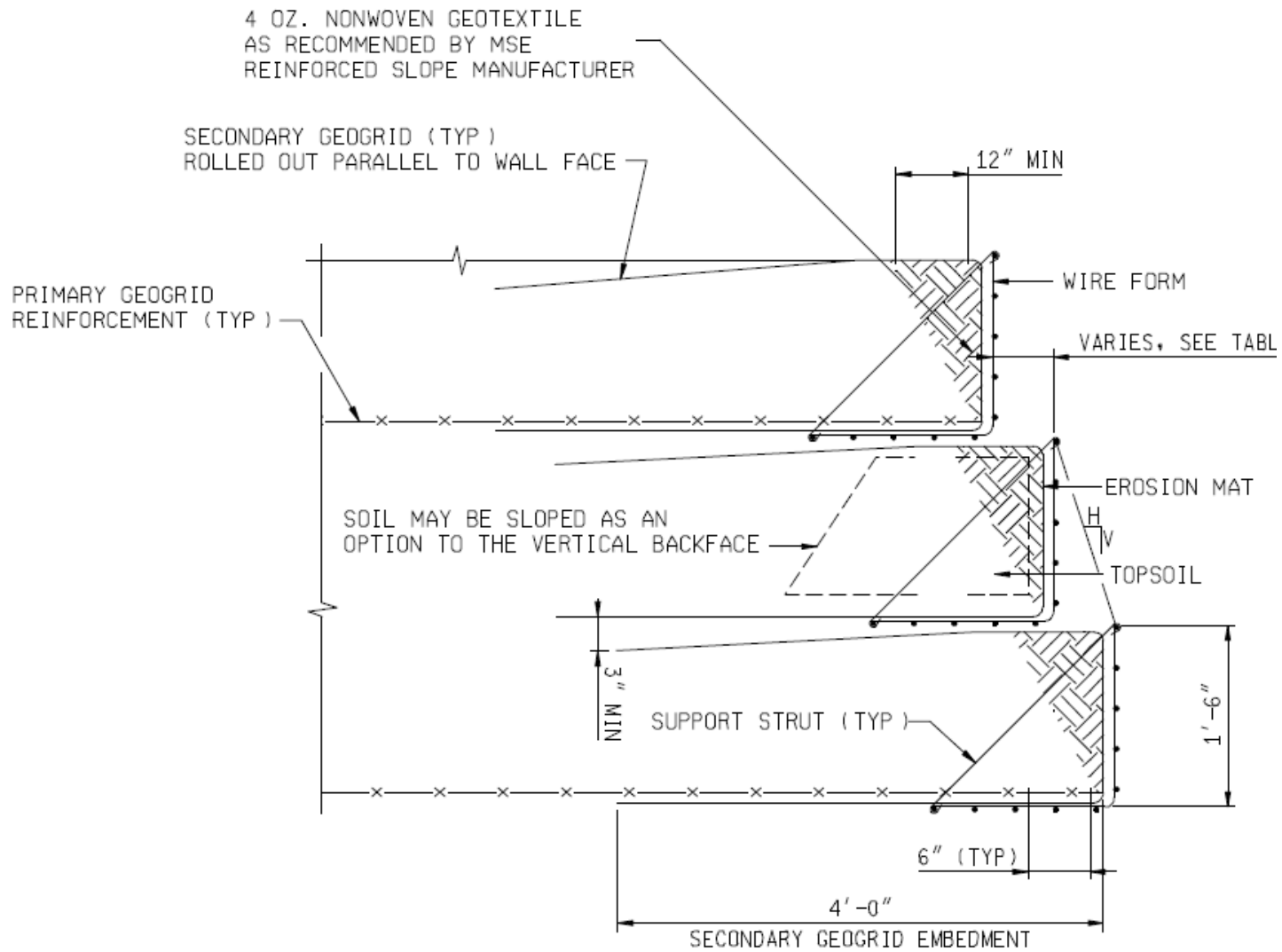




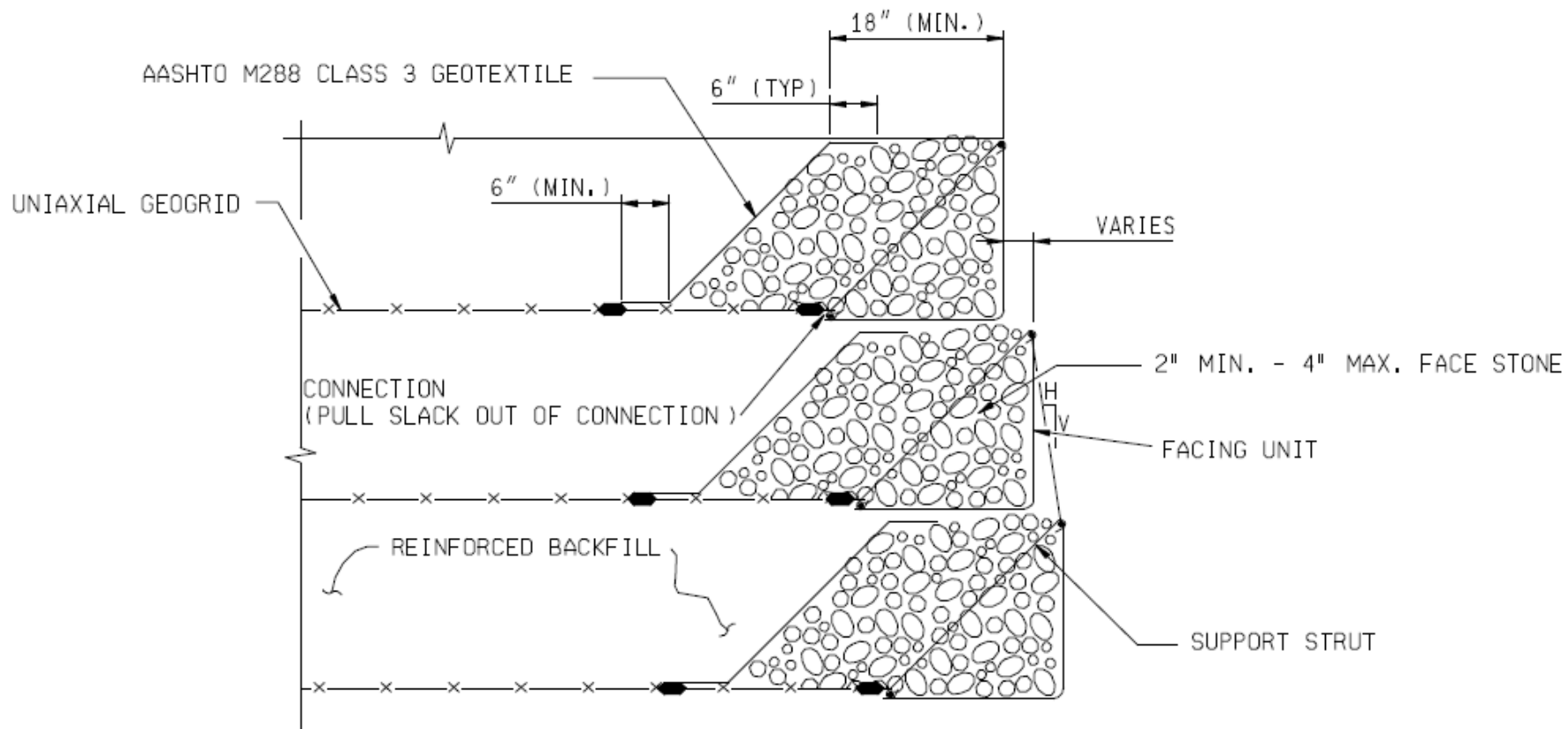




TYPICAL MSE REINFORCED SLOPE SECTION
WALLS A,C, & F



MSE REINFORCED SLOPE FACING DETAIL



RETAINING WALL FACING DETAIL

NOT TO SCALE











ASAP

West
Coast Auto

Exit 11









Byrum's Favorite Michigan "Beach" Grand Portal Point, Pictured Rocks

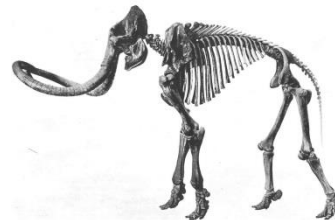


Any Questions?

Michigan's State Fossil:

Mastodon

$$M = EI \frac{d^2 z}{dx^2}$$





MDOT: Leader in Soft Soil Engineering, see 1920's TRB proceedings regarding MDOT swamp embankment research = great work!

TABLE 3-1
SUMMARY OF GEOTEXTILE DESIGN AND SELECTION CRITERIA FOR
HARD ARMOR EROSION CONTROL APPLICATIONS

I. SOIL RETENTION (PIPING RESISTANCE CRITERIA)¹

Soils	Steady State Flow	Dynamic, Pulsating and Cyclic Flow (if geotextile can move)
<50% Passing ² 0.075 mm	AOS or $0_{95} \leq B D_{85}$	
	$C_u \leq 2$ or ≥ 8 : $B=1$	
	$2 \leq C_u \leq 4$: $B=0.5 C_u$	$0_{95} \leq 0.5 D_{85}$
	$4 \leq C_u \leq 8$: $B=8/C_u$	
≥50% Passing 0.075 mm	Woven: $0_{95} \leq D_{85}$	$0_{95} \leq 0.5 D_{85}$
	Nonwoven: $0_{95} \leq 1.8 D_{85}$	
For cohesive soils (PI > 7)	0_{95} (geotextile) ≤ 0.3 mm	

STEP 2. OBTAIN SOIL SAMPLES

A. GRAIN SIZE ANALYSES

Plot gradations of representative soils. The D_{60} , D_{10} , and D_{85} sizes from the gradation plot are noted in the table below for Samples A, B, and C. Determine uniformity coefficient, C_u , coefficient B, and the maximum AOS.

Worst case soil for retention (*i.e.*, smallest $B \times D_{85}$) is Soil C, from the following table.

Soil Sample	$D_{60} \div D_{10} = C_u$	$B =$	AOS (mm) $\leq B \times D_{85}$
A	$0.48 \div 0.15 = 3.2$	$0.5 C_u = 0.5 \times 3.2 = 1.6$	$1.6 \times 1.0 = 1.6$
B	$0.25 \div 0.06 = 4.2$	$8 \div C_u = 8 \div 4.2 = 1.9$	$1.9 \times 0.75 = 1.4$
C	$0.36 \div 0.14 = 2.6$	$0.5 C_u = 0.5 \times 2.6 = 1.3$	$1.3 \times 0.55 = 0.72$

II. PERMEABILITY/PERMITTIVITY CRITERIA³

A. Critical/Severe Applications

$$k_{\text{geotextile}} \geq 10 k_{\text{soil}}$$

B. Less Critical/Less Severe Applications (with Clean Medium to Coarse Sands and Gravels)

$$k_{\text{geotextile}} \geq k_{\text{soil}}$$

C. Permittivity Requirement

$$\psi \geq 0.7 \text{ sec}^{-1} \quad \text{for } < 15\% \text{ passing } 0.075 \text{ mm}$$

$$\psi \geq 0.2 \text{ sec}^{-1} \quad \text{for } 15 \text{ to } 50\% \text{ passing } 0.075 \text{ mm}$$

$$\psi \geq 0.1 \text{ sec}^{-1} \quad \text{for } > 50\% \text{ passing } 0.075 \text{ mm}$$

III. CLOGGING CRITERIA

B. PERMEABILITY TESTS

Noncritical application, drain will be conservatively designed with an estimated permeability.

The largest D_{10} controls permeability; therefore, Soil A with $D_{10} = 0.15 \text{ mm}$ controls. Therefore,

$$k \approx (D_{10})^2 = (0.15)^2 = 2 (10)^{-2} \text{ cm/s} = 2 (10)^{-4} \text{ m/s}$$

III. CLOGGING CRITERIA

A. Critical/Severe Applications⁴

Select geotextile meeting I, II, IIIB, and perform soil/geotextile filtration tests before specification, prequalifying the geotextile, or after selection before bid closing. Alternative: use approved list specification for filtration applications. Suggested performance test method: Gradient Ratio, ASTM D 5101 for cohesionless soils or Hydraulic Conductivity Ratio, ASTM D 5567 for cohesive soils.

B. Less Critical/Less Severe Applications

1. Perform soil-geotextile filtration tests.
2. Alternative: $0_{95} > 3 D_{15}$ for $C_u > 3$
3. For $C_u \leq 3$, specify geotextile with maximum opening size possible from retention criteria
4. Apparent Open Area Qualifiers

For soils with % passing 0.075 mm	<u>> 5%</u>	<u>< 5%</u>
Woven monofilament geotextiles: Percent Open Area : \geq	4%	10%
Nonwoven geotextiles: Porosity ⁵ \geq	50%	70%

A. RETENTION CRITERIA

Sample C controls (see table above), therefore,

$$\text{AOS} \leq 0.72 \text{ mm}$$

B. PERMEABILITY CRITERIA

From given data, it has been judged that this application is a less critical/less severe application.

Therefore, $k_{\text{geotextile}} \geq k_{\text{soil}}$

Soil C controls, therefore

$$k_{\text{geotextile}} \geq 2 (10)^{-4} \text{ m/sec}$$

Flow capacity requirements of the system - details of which are not included within this example.

C. PERMITTIVITY CRITERIA

All three soils have < 15% passing the 0.075 mm, therefore

$$\psi \geq 0.5 \text{ sec}^{-1}$$

D. CLOGGING CRITERIA

From given data, it has been judged that this application is a less critical/less severe application, and Soils A and B have a C_u greater than 3. Therefore, for soils A and B, $O_{95} \geq 3 D_{15}$

$$\begin{aligned} O_{95} &\geq 3 \times 0.15 &&= 0.45 \text{ mm for Sample A} \\ &3 \times 0.075 &&= 0.22 \text{ mm for Sample B} \end{aligned}$$

Soil A controls [Note that sand size particles typically don't create clogging problems, therefore, Soil B could have been used as the design control.], therefore,

$$\text{AOS} \geq 0.45 \text{ mm}$$

For Soil C, a geotextile with the maximum AOS value determined from the retention criteria should be used.
Therefore

$$\text{AOS} \approx 0.72 \text{ mm}$$