## Bridge Preventative Maintenance..... ....Act now before this happens to you!



#### Local Bridge Program

- Asset Management for Local Bridges
  - 2008 started approving Rehabilitation Projects
  - 2010 started approving PM Projects
  - Greater emphasis on Asset Management
  - Optimize a "Mix of Fixes" to preserve Local Bridge Inventory



#### Local Bridge Program

- •FY 2018 Call for Projects
  - Project Applications
    - •34 Rehabilitations
    - •140 PM's
    - •1/2 of project applications are Rehab/PM
- •\$258 million Total (\$74 million Rehab/PM's)
- •\$46 million Local Bridge Program Budget



#### Local Bridge Program

- FY 2018 Selected Projects
  - Rehabilitation 6 \$8.3 million
  - PM 54 \$7.9 million
- Approx. 20% of all applications selected
- Higher number of Rehab/PM's applied for and selected each year.
- Asset Management Right Fix Right Time



## Introduction to Bridge Asset Management in Michigan

#### Asset Management Definition

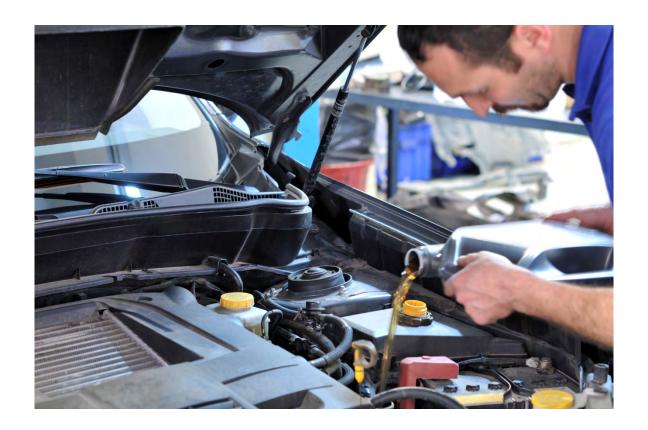
Asset Management according to PA 499:

"An ongoing process of maintaining, upgrading, and operating physical assets cost effectively, based on a continuous physical inventory and condition assessment"



#### Oil Change Example

Regular oil changes will dramatically prolong the life of your car





#### No Oil Change Example

Without regular maintenance, your car will be fine...

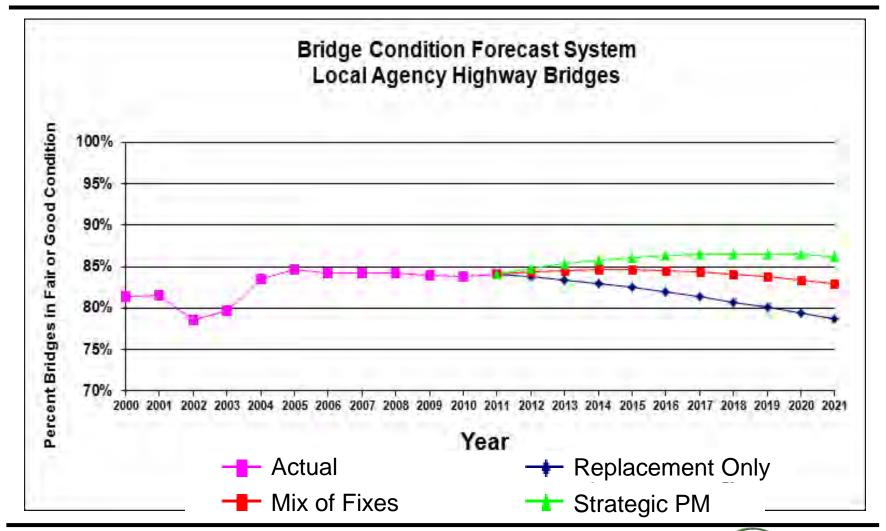
...for a while



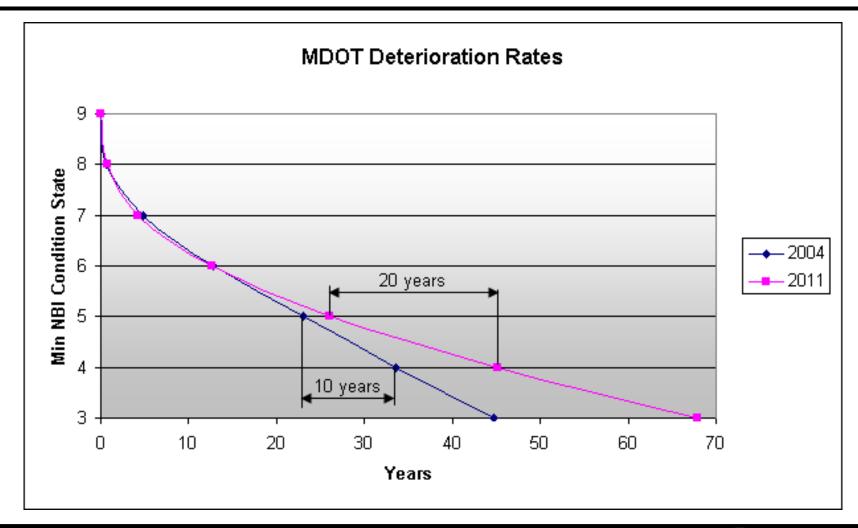




#### **Bridge Condition Forecast**



#### Time to "Poor"





#### Types of Bridge Improvements

# Preventive Maintenance vs. Rehabilitation vs. Replacement



#### Preventive Maintenance



Routine Scheduled Maintenance (RSM): regularly scheduled activity that maintains serviceability and reduces the rate of deterioration of structural elements. Sometimes called "Cyclic Maintenance".

Capital Preventive Maintenance (CPM): Work activity driven by distresses in an element. The work restores element integrity and supports serviceability. Sometimes called "Condition Based Maintenance".



#### Routine Schedule Maintenance (RSM) Examples

- Concrete sealing
- Superstructure washing
- Joint Sealing / Cleaning
- Vegetation control
- Drainage System Cleaning



#### Capital Preventive Maintenance (CPM) Examples

- Painting only (full, zone or spot painting)
- Pin and hanger replacement
- Drainage repair
- Expansion or construction joint repair / replacement
- Minor concrete patching/repair
- Concrete crack sealing
- Approach pavement relief joints
- Slope paving repair
- Bridge drainage system
- Scour countermeasures

- HMA overlay (with or without membrane)
- Deep or shallow deck overlay
- Epoxy overlay
- Guardrail beam retrofit



#### Rehabilitation

- Restores the structural integrity of a bridge and corrects major safety defects
- Intended to improve ratings from "poor" to "fair" or "good"



#### Rehabilitation Examples

- Full deck replacement (with or without painting steel beams)
- Superstructure replacement
- Structure widening
- Demolition of existing bridge
- Superstructure repairs
- Bridge barrier replacement
- Extensive substructure repairs
- Steel repairs
- Concrete beam end repairs
- Geometric upgrades



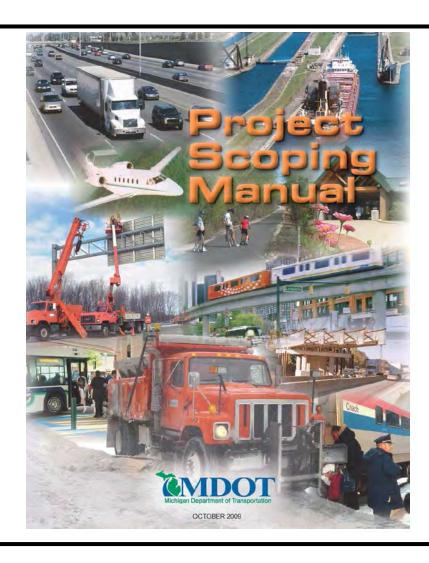
#### Replacement



- Replacement of the entire bridge substructure, superstructure, deck, and associated approach work
- Intended to improve the condition for the total bridge (deck, superstructure, and/or substructure) elements from "poor" to "good"



#### **MDOT Scoping Manual**





#### Types of Bridge Improvements

#### **Preventive Maintenance**

VS.

Rehabilitation vs.

Replacement



### **Concrete Sealing**





#### Superstructure Washing





#### **Vegetation Control**





#### Drainage System Cleanout and Repair



#### **Painting**

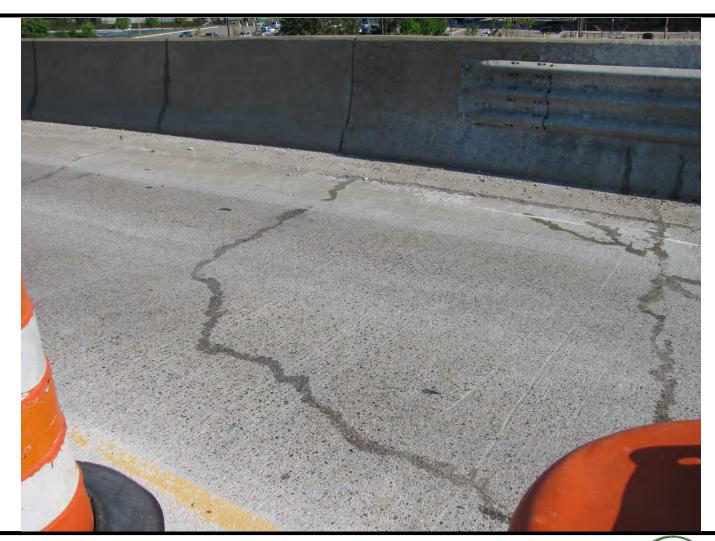
Spot painting repairs isolated areas with limited damage when the majority of the surface is in good condition

Zone painting protects beam ends and pin and hangers from de-icing salt water intrusion at joints





#### Concrete Crack Sealing



#### Joint Sealing





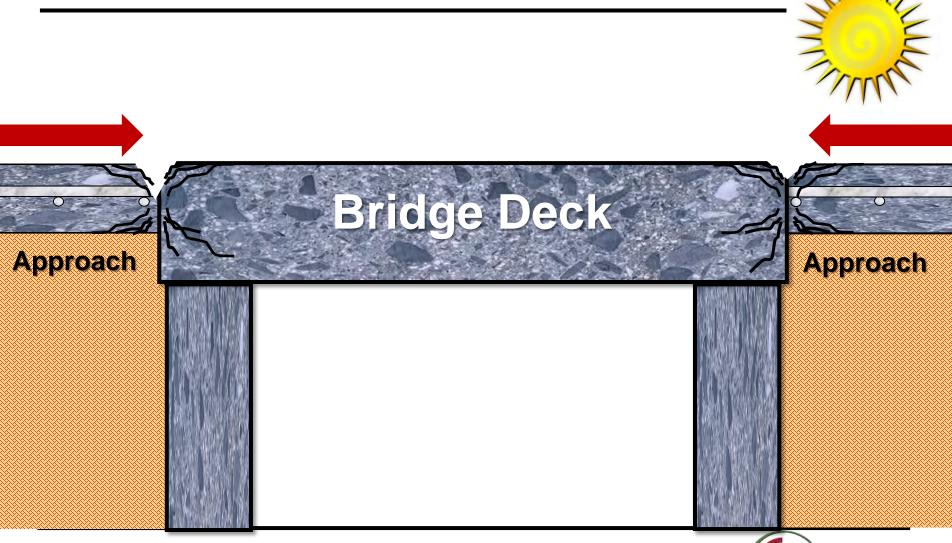
## **Expansion or Construction Joint Repair/Replacement**



#### Approach Pavement Relief Joints



#### Thermal Stress Without Relief Joint



#### Pin and Hanger Replacement



Brand new hardware and stainless steel pins



## **Epoxy Overlay**





#### Thin Epoxy Overlay/Healer Sealer



#### Region Bridge Support Unit Bridge Field Services

MDOT Division of Operations 6333 Old Lansing Rd. Lansing, MI 48917

Corey E. Rogers, P.E. Engineer Manager

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Paul Schiefer Structures Engineer

> Thin Epoxy Overlay/Healer Sealer Treatments on Bridge Decks

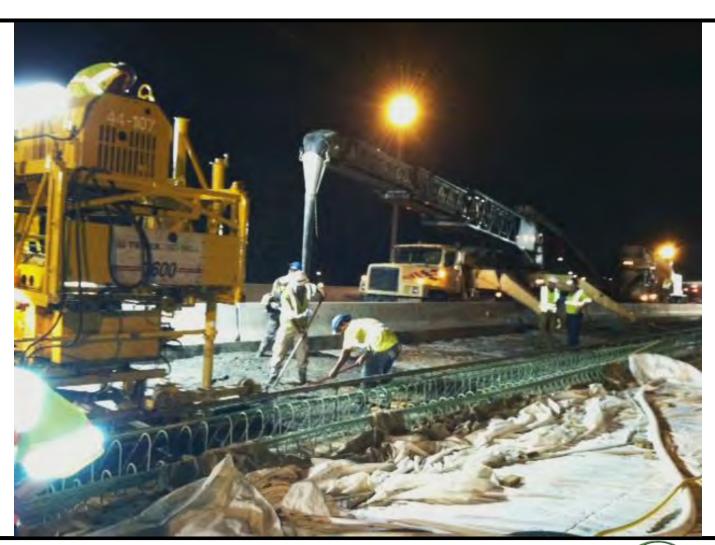
November 2011



### HMA Overlay



#### Deep/Shallow Overlays



#### Bridge Deck Preservation Matrix

#### **BRIDGE DECK PRESERVATION MATRIX**

DECK CONDITION STATE				To-1211111	POTENTIAL RESULT TO DECK BSIR		NEXT
Top Surface		Bottom Surface		REPAIR OPTIONS	Top Surface	Bottom Surface	ANTICIPATED
BSIR #58a	Deficiencies % (a)	BSIR #58b	Deficiencies % (b)		BSIR #58a	BSIR #58b	EVALUATION
≥5	N/A	N/A	N/A	Hold (c) Seal Cracks/Healer Sealer (d)	No Change	No Change	1 to 8 years
	≤ 5%	> 5	≤ 2%	Epoxy Overlay	8, 9	No Change	10 to 15 years
	≤ 10%	≥ 4	≤ 25%	Deck Patch (e)	Up by 1 pt	No Change	3 to 10 years
4 or 5	10% to 25%	5 or 6	≤ 10%	Deep Concrete Overlay (h)	8, 9	No Change	25 to 30 years
		4	10% to 25%	Shallow Concrete Overlay (h, i)	8, 9	No Change	10 to 15 years
				HMA Overlay with water- proofing membrane (f, h, i)	8, 9	No Change	8 to 10 years
		2 or 3	> 25%	HMA Cap (g, h, i)	8, 9	No Change	2 to 4 years
≤3	>25%	> 5	< 2%	Deep Concrete Overlay (h)	8, 9	No Change	20 to 25 years
		4 or 5	2% to 25%	Shallow Concrete Overlay (h, i)	8, 9	No Change	10 years
				HMA Overlay with water- proofing membrane (f, h, i)	8, 9	No Change	5 to 7 years
		2 or 3	>25%	HMA Cap (g, h, i)	8, 9	No Change	1 to 3 years
				Replace Deck	9	9	40+ years

Percent of deck surface area that is spalled, delaminated, or patched with temporary patch material.

Bridge Deck Preservation Matrix

March 12, 2008 Rev.

Bridge Design Manual Appendix 12.09.02



Percent of deck underside area that is spalled, delaminated or map cracked.

The "Hold" option implies that there is on-going maintenance of filling potholes with cold patch and scaling of incipient spalls.

Seal cracks when cracks are easily visible and minimal map cracking. Apply healer sealer when crack density is too great to seal individually by hand. Sustains the current condition longer.

Crack sealing can also be used to seal the perimeter of deck patches.

<sup>(</sup>f) Hot Mix Asphalt overlay with waterproofing membrane. Deck patching required prior to placement of waterproofing membrane.

<sup>(</sup>g) Hot Mix Asphalt cap without waterproofing membrane for ride quality improvement. Deck should be scheduled for replacement in the 5 year plan.

<sup>)</sup> If bridge crosses over traveled lanes and the deck contains slag aggregate, do deck replacement.

When deck bottom surface is rated poor (or worse) and may have loose or delaminated concrete over traveled lanes, an in-depth inspection should be scheduled. Any loose or delaminated concrete should be scaled off and false decking should be placed over traveled lanes where there is potential for additional concrete to become loose.

#### Types of Bridge Improvements

## Preventive Maintenance vs.

# Rehabilitation vs.

Replacement



#### Beam End Repair





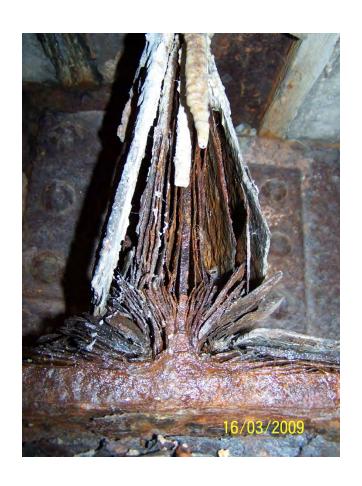




# Beam End Repair, cont.



#### Steel Section Loss





#### Minor Concrete Patching and Repair





#### Major Concrete Patching and Repair



#### Substructure Patching and Repair







#### Types of Bridge Improvements

# Preventive Maintenance vs. Rehabilitation vs.

Replacement

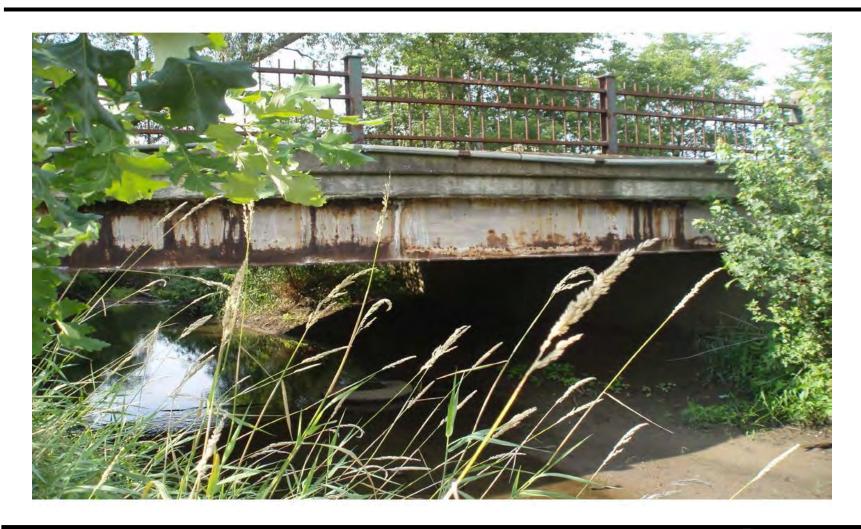


# Replacement



















































#### Key Points

#### Bridge Asset Management

- Evaluate Bridge Network Condition
- Available Maintenance Options. The Right Fix at the Right Time.
- Estimate Costs
- Develop/Optimize Bridge Preservation Plan

#### Key Points

#### **Bridge Preventative Maintenance**

-Greatest Concern: Keeping water and chlorides off the bridge elements.

Leaking joints and open bridge railings

HMA overlays without Waterproof Membrane

**Deck Drains without extensions** 

Debris/Vegetation trapping water

These are Critical Items that need Immediate Attention.

#### Thank You!



