



Technical Topics on GRS-IBS Bridges

5 years of Lessons
Learned

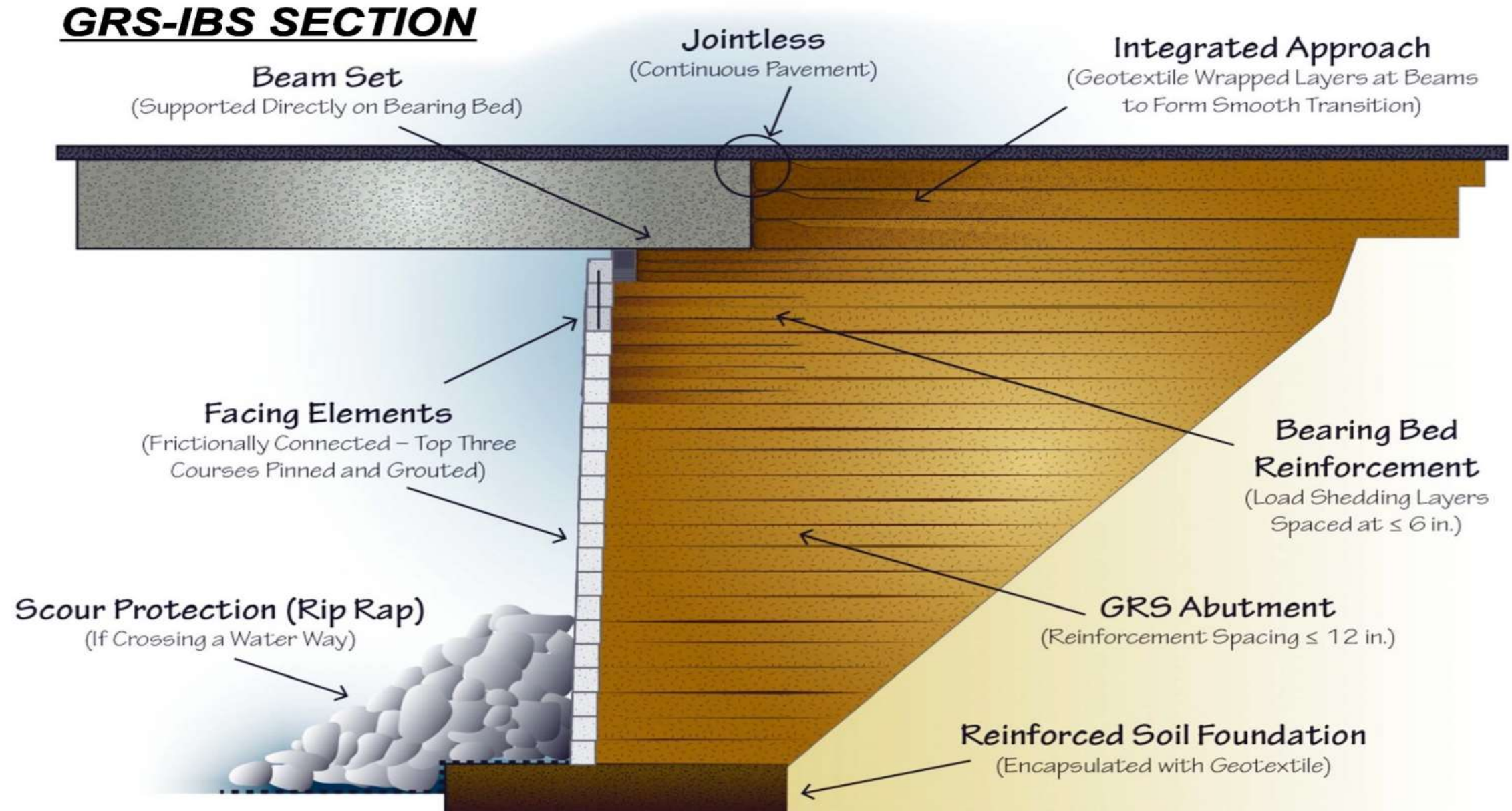
Craig Schripsema, PE



WHAT IS GRS-IBS?



QUICK REFRESHER



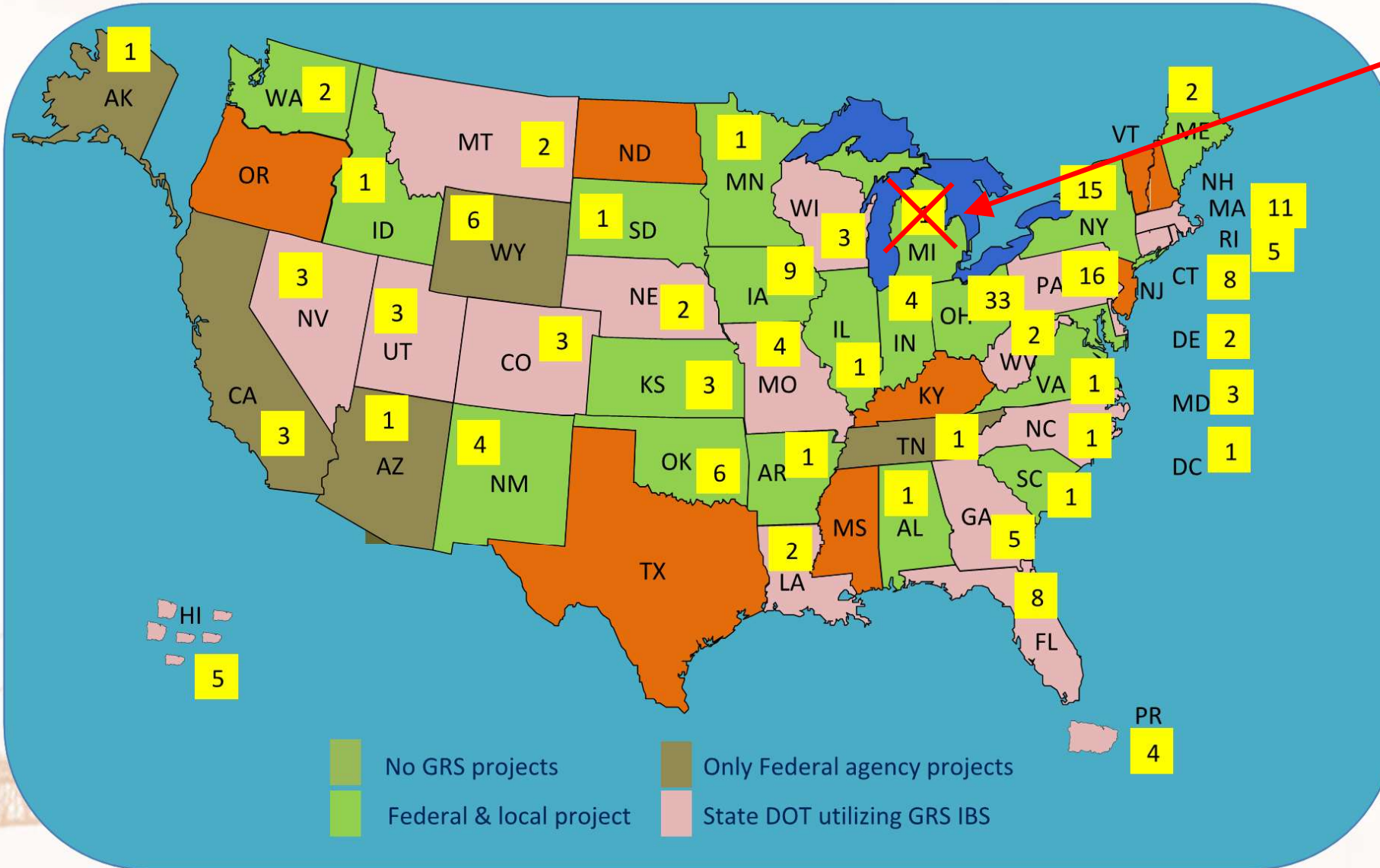
SO....WHERE ARE WE AT?

- How many in audience have worked on a GRS-IBS bridge in Michigan or out of state?
- How many have even considered this technology as an option?



GRS IBS – Implementation Progress

190 Bridges nationally in 43 states including PR and DC - September 2014



By end of 2019 –
at least 22 built

3 more in 2020

Last report I
could find from
2017 estimated
over 200 bridges
nationally!

It is estimated
that over $\frac{3}{4}$ of
bridges needing
replacement
could consider
GRS-IBS!

From: Chris Johnecheck, PE, 2015 Bridge Conference Presentation

IT IS ALL ABOUT MORE FOR LESS

- **\$\$\$** - Estimated \$350K saved per bridge – adds up to **\$6,300,000 for 18 bridges in Midland County over 4 years!!!**
- **Time** – “Every day counts!” average time saved is 3 weeks per bridge – adds up to **54 weeks of construction time!!**
- **Flexibility** – Easily modified to fit individual sites, natural bottom, avoid utility conflicts, single spans from 20 to 140 ft.
- **Constructability** – 8 of the 22 bridges will be built by the County’s own forces



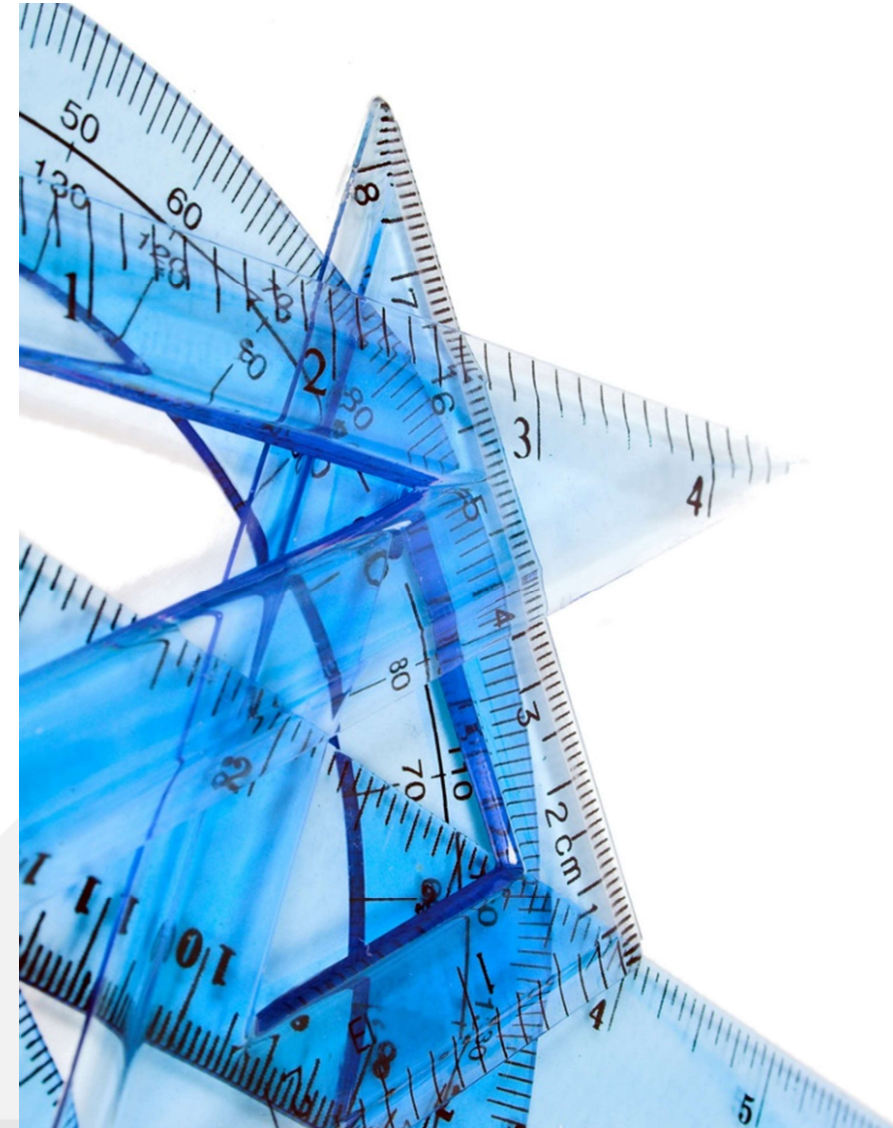
SO... WHAT IS HOLDING US BACK?

- **Fear of new technology?**
- **Lack of Knowledge?**
- **Concern about Scour?**
- **Soil Conditions?**
- **Longevity?**



KEY DESIGN CONSIDERATIONS

- Part of FHWA's Everyday Counts Initiative since 2010 – first one built in 2005
- New FHWA Spreadsheet that follows LRFD methodology
- Key Failure Modes:
 - Sliding at top or bottom of RSF
 - Soil Bearing Capacity
 - Reinforcement Strength
 - Global Stability
 - *Overturning is NOT*



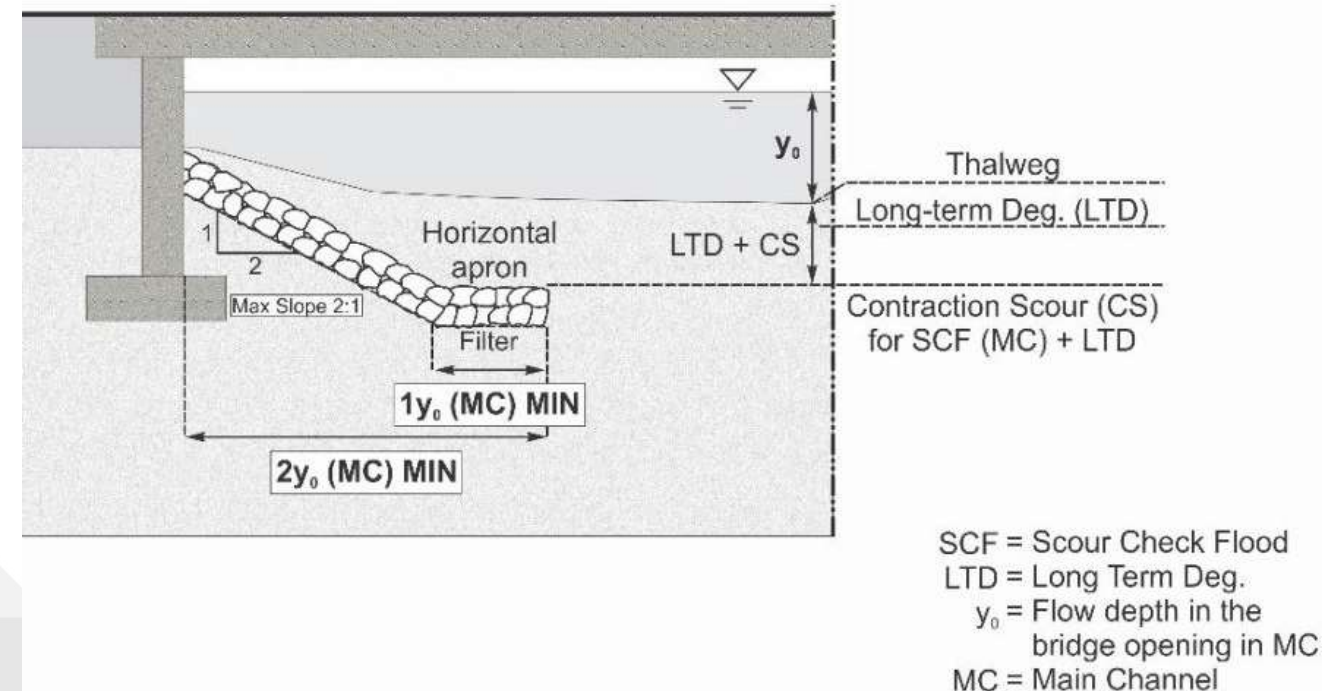
CONSIDERATIONS - Soils

- Existing “Bearing Soils”
 - Stiff Clays/Silts
 - Compact Granular
 - Loose Granular
- Backfill Materials
 - Granular Free Draining
 - Aggregate
 - Native
- RSF Materials



CONSIDERATIONS - Scour

- Locating the RSF
 - Typically place top at estimated scour
 - New FHWA TechBrief (12/18) – *Changes this*
- Counter Measures – riprap, sheet piling, depth of RSF, ???
- Monitoring



CONSIDERATIONS – Flood Events





SRW

Image source: Utah DOT



CMU

Image source: PA DOT



Large Wet Cast Block

Image source: Town of North Haven, ME



Sheet Pile

Image source: Scott County, IA



Pre-cast panel

Image source: Colorado DOT

From: Chris Johncheck, PE, 2015 Bridge Conference Presentation

CONSIDERATIONS - Facing Options



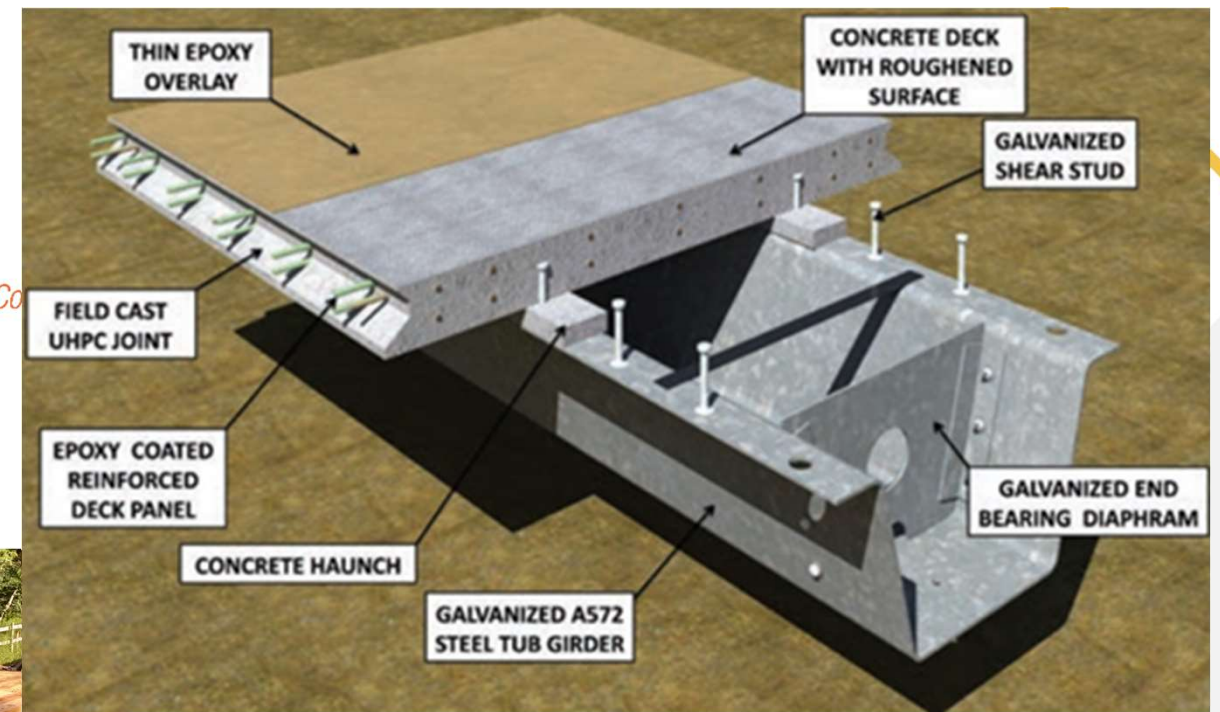
CONSIDERATIONS - Facing Options



Image Source : Allan Block



CONSIDERATIONS - Facing Options



CONSIDERATIONS – Superstructure

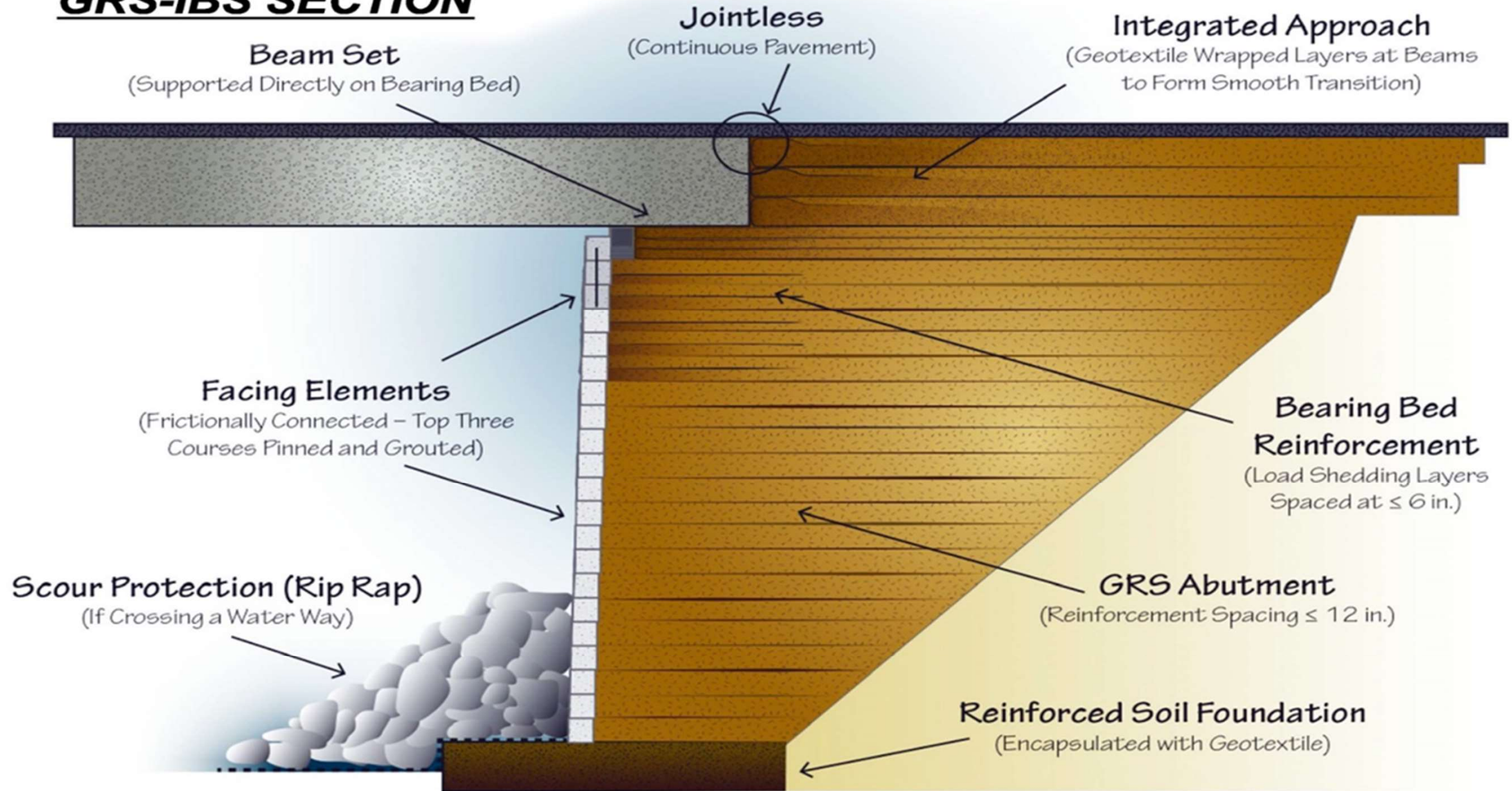
CONSIDERATIONS - Longevity

- **Geosynthetics have 100 year design life**
- **Facing is cosmetic**
- **No bridge bump, reduced impact**
- **Oldest structure built in 2005**

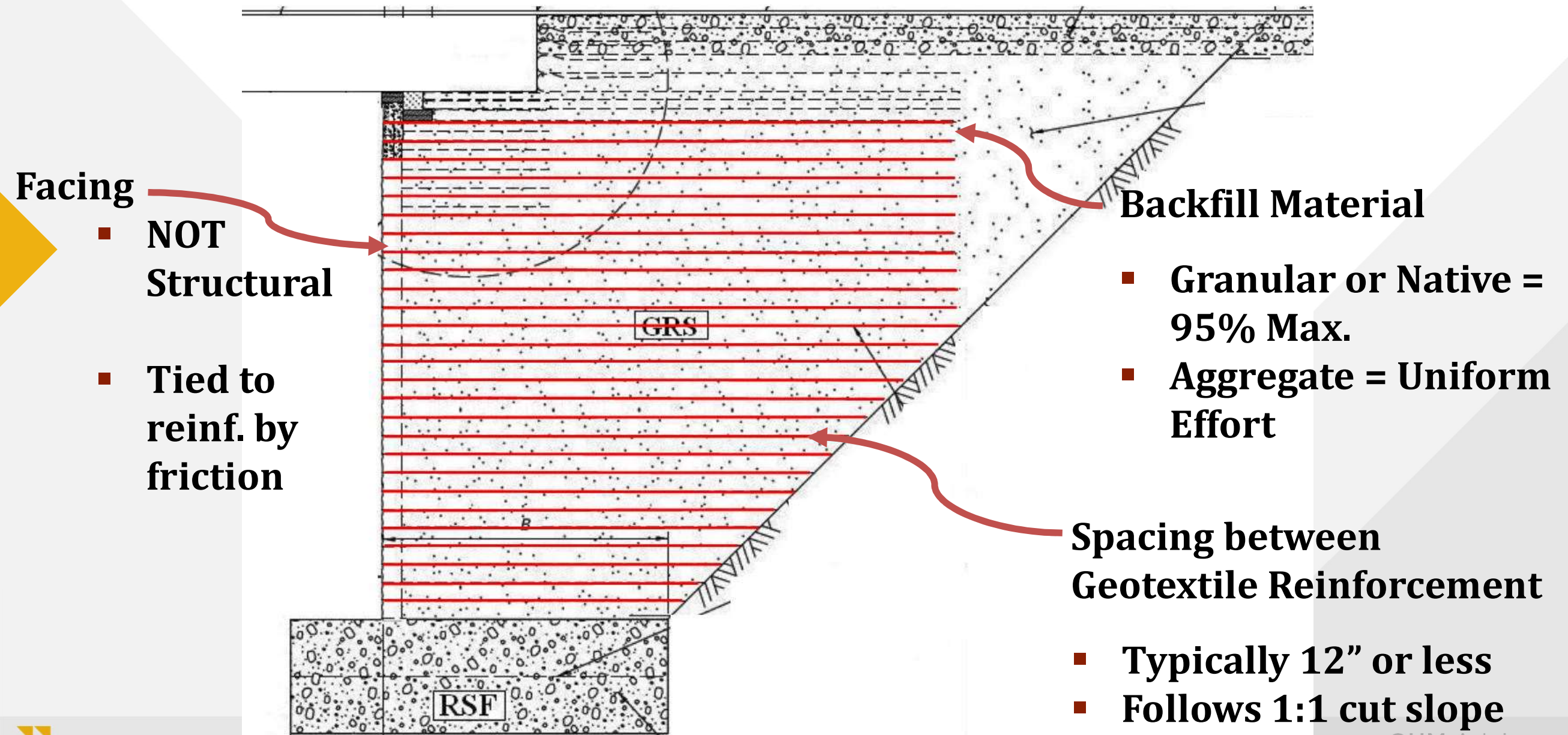


KEY DESIGN ELEMENTS

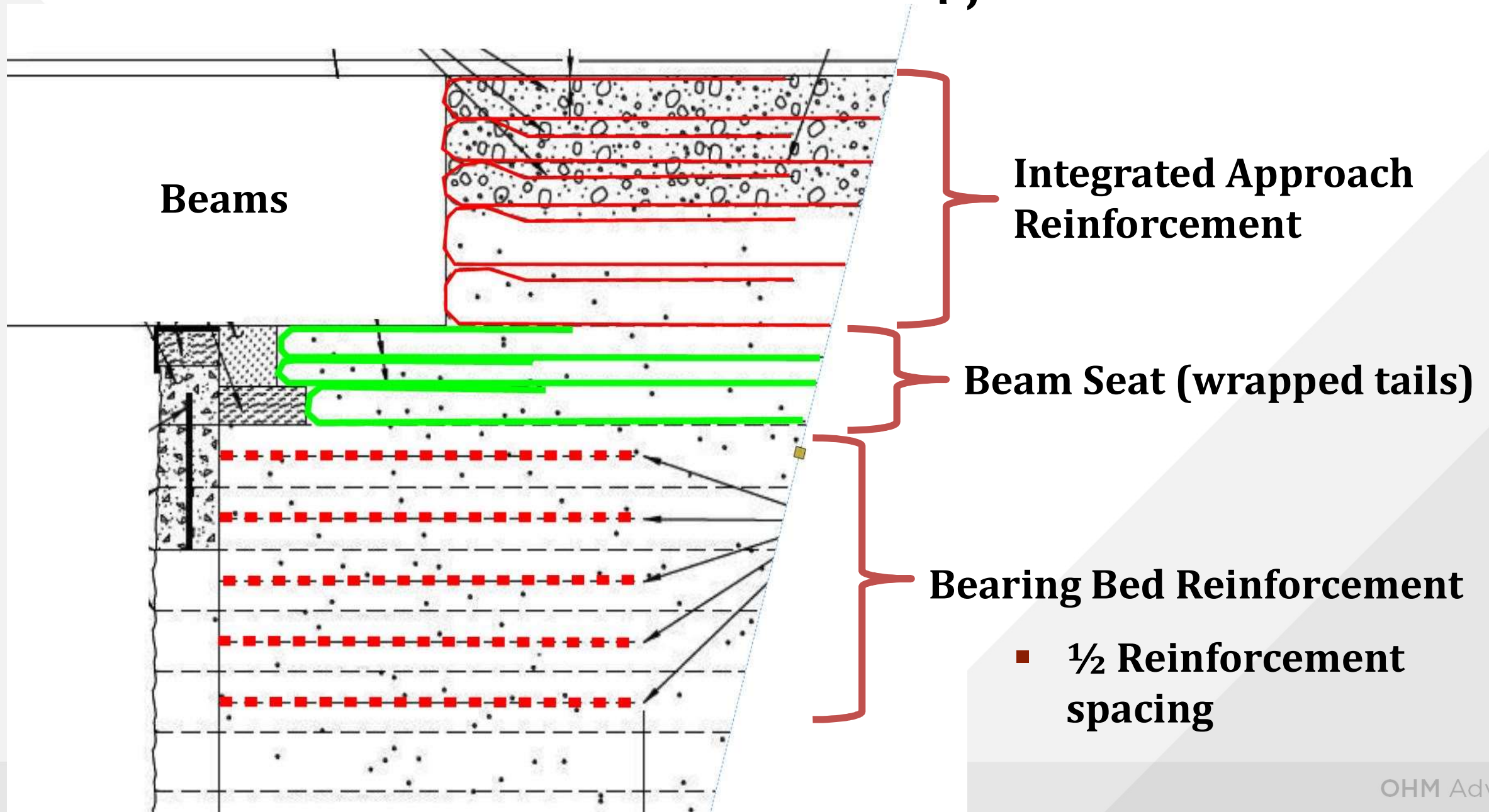
GRS-IBS SECTION



ELEMENTS - GRS "Mass"



ELEMENTS - Beam Bearing



ELEMENTS - Beam Bearing

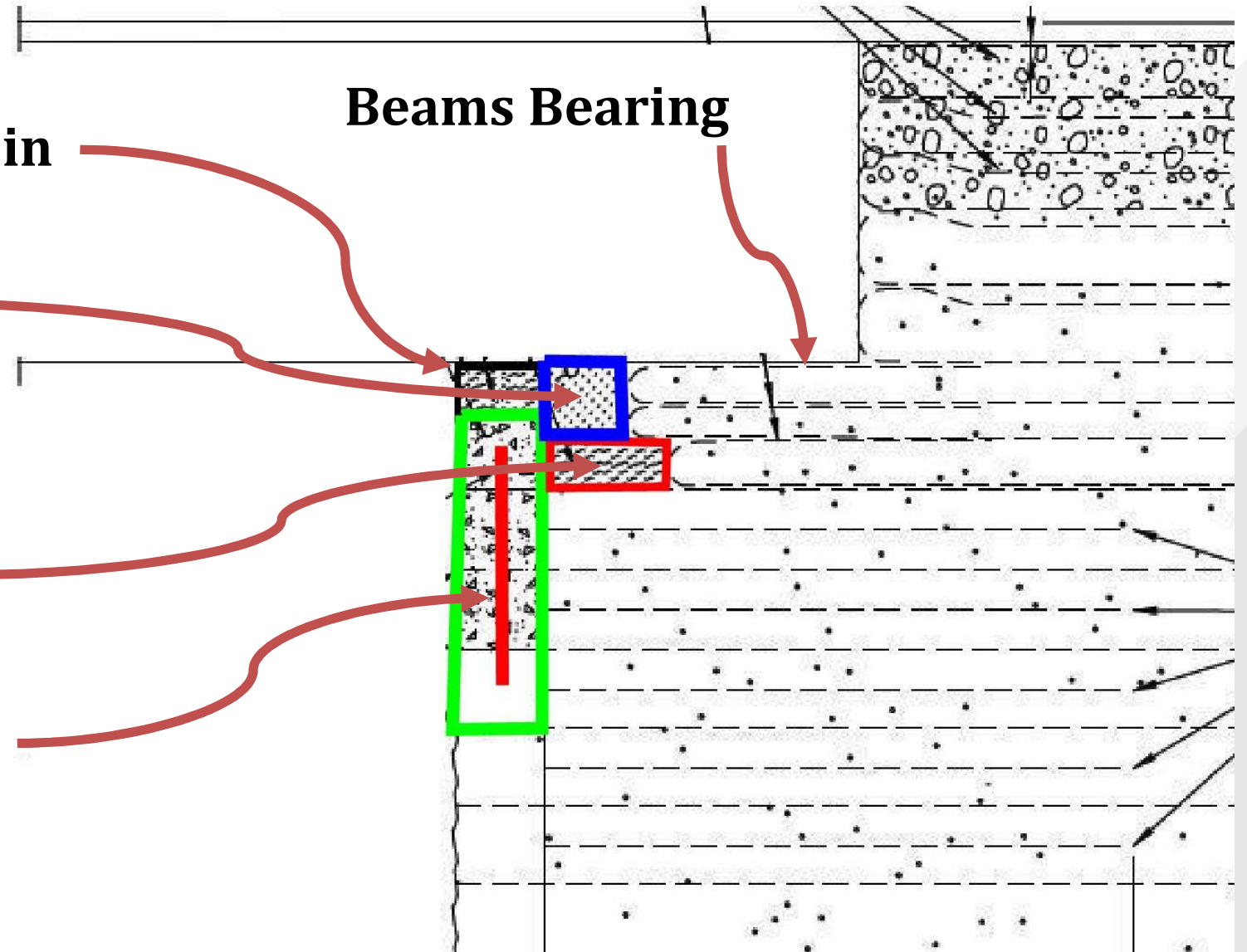
Clear Space (different than seen in manuals)

**Solid Block Facing Unit
(Beam in contact)**

Polystyrene Board (to crush)

**#4 Epoxy Rebar & Concrete
fill top 3-4 rows**

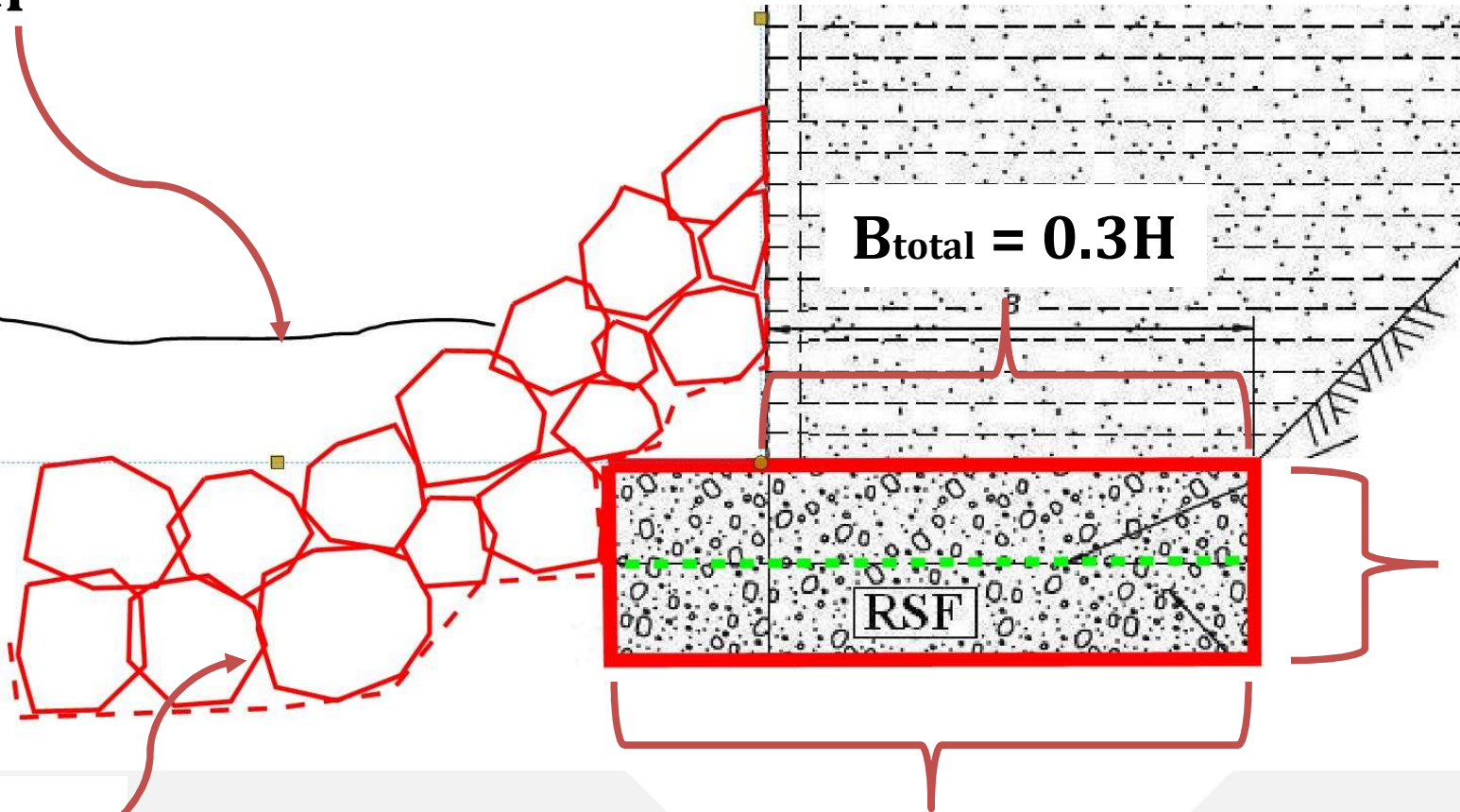
Beams Bearing



ELEMENTS - RSF

Natural River
Bottom

Heavy Riprap
(don't skimp)



$$\text{Width} = B_{total} + 0.25 B_{total}$$

LESSONS LEARNED

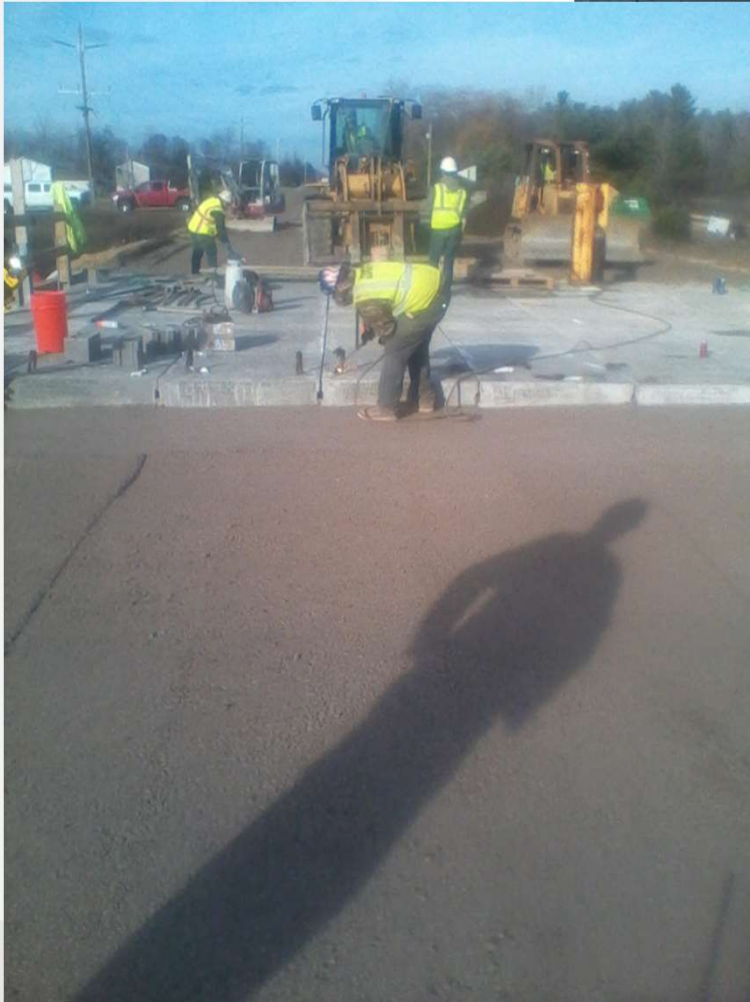


LESSONS LEARNED

Image Source : Allan Block



LESSONS LEARNED



LESSONS LEARNED

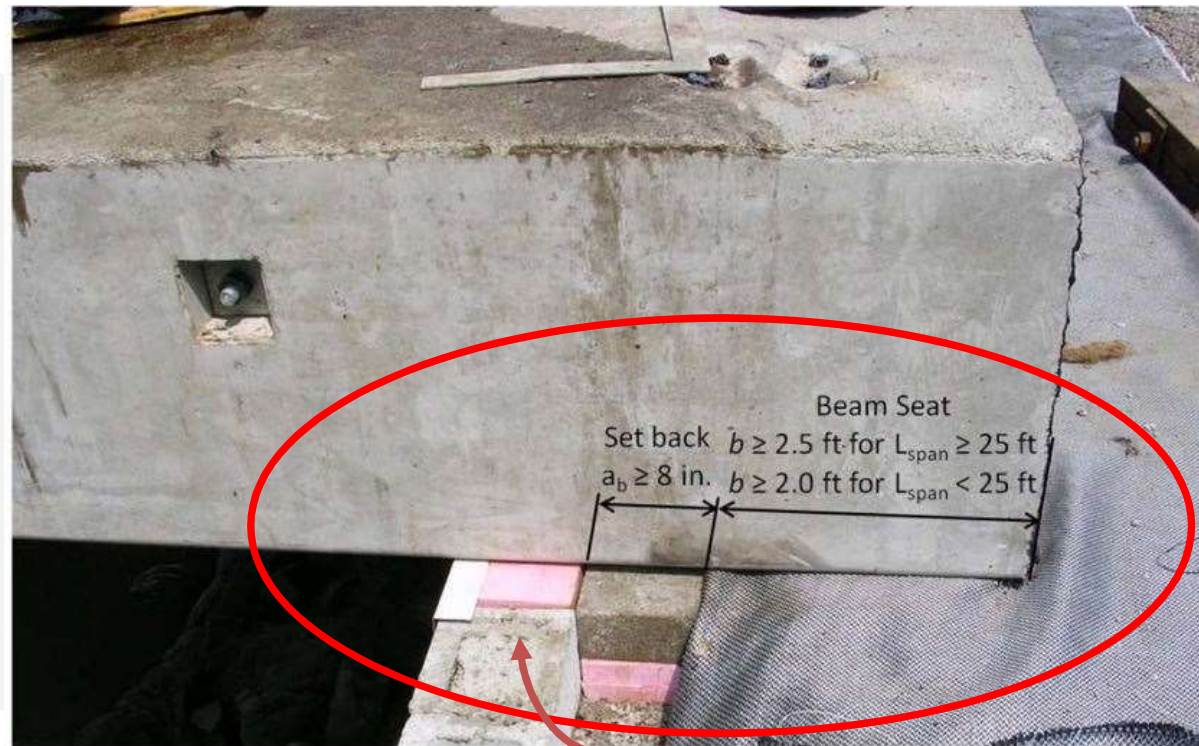
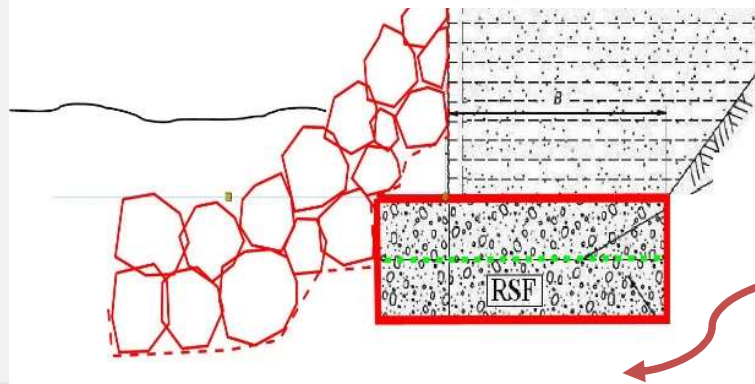


Figure 10. Photo. Bridge seat and setback distances.



**Face thickness &
Bearing area
Over-excavate
Geotextile strength**

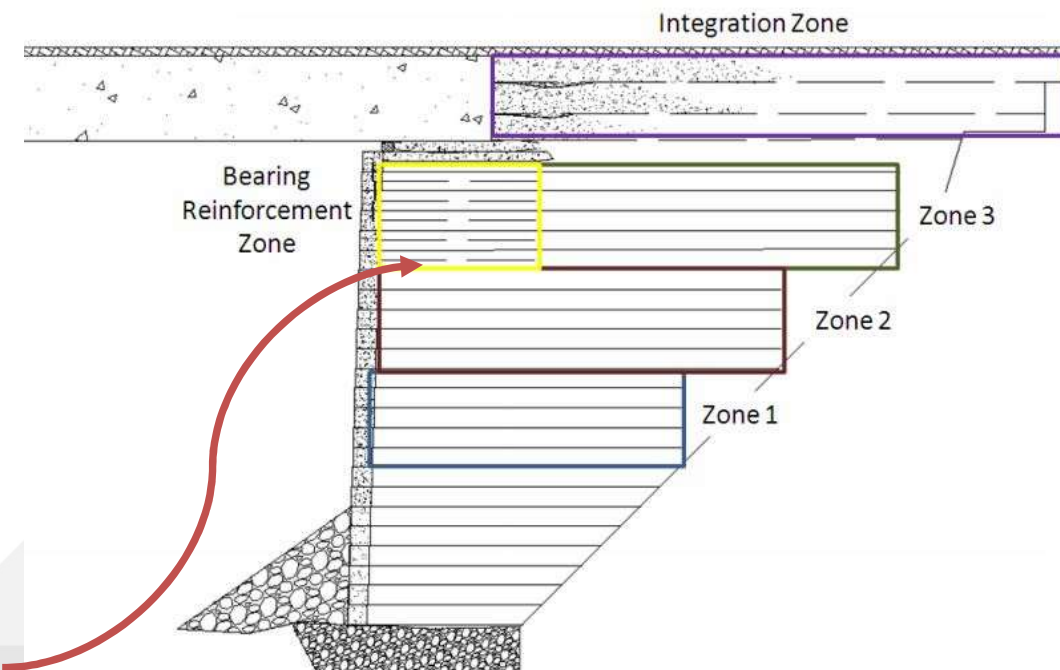


Figure 13. Illustration. Reinforcement schedule for a GRS abutment.

WHAT IS THE FUTURE?



Figure 3. Construction of U.S. 301 Trail Bridge with multi-span GRS-IBS in Zephyrhills, Florida.



Figure 4. Completed two-span GRS-IBS bridge in Knox County Beach, Maine.

